HAND TOOLS







CATALOGUE 2016



WE GENERATE EXCITEMENT.

Since its founding by Andreas Maier in 1890, our company has lived though many exciting times. Today we are the leading manufacturer in Europe, supplying over 5,000 different products from the fields of clamping, hand tools and locks. With this extensive product range we can meet all of our customers' needs and requirements. But providing optimal quality means meeting the challenges at all levels: Expert consultation, modern team organisation, individual solutions (including special developments), flexibility in response to changing conditions, etc. And we ourselves find this so exciting that we look forward every day to shaping the market together with our employees and our customers – both now and in the future. That is something you can count on.

MANAGING DIRECTORS
> Johannes Maier

Volker Göbel



THE AMF SERVICE GUARANTEE

> Assuredly on the way to the top

COMPANY HISTORY

1890 Company founded as a lock manufacturer by Andreas Maier.

1920 Product range extended to include spanners.

1928 Production line assembly of "Fellbach locks".

1951 AMF introduces clamping elements and diversifies into workpiece and tool clamping technology.

1965 Toggle clamps extend the AMF product range. AMF catalogues are now printed in ten languages.

1975 Further specialisation into hydraulic clamping technology.

1982 Clamping and fixture systems round off AMF's clamping expertise.

1996 AMF team organisation in all sectors of the business. Quality management with certification to ISO 9001.

2001 AMF Service Guarantee for all products.

2004 Introduction of the ZPS zero-point clamping system.

2007 The magnetic clamping technology extends the AMF product range.

2009 Development and marketing of AMF Vacuum clamping technology

2012 Marking and cleaning tools included in the AMF product range.

5 Individual development

And if the product you need doesn't exist? Just ask us: We will find the best solution for you — whether it is a special version or a completely new development.

4 Warranty

We stand by our high quality standards. We handle customer complaints very liberally and without red tape — whenever possible even after the end of the warranty period.

3 Guaranteed quality standard

AMF stands for manufacturing in-house with the utmost care. A tradition we have upheld since 1890 — and naturally for many years now with a modern quality management system to ISO 9001

2 Short delivery times

AMF's finished goods inventory with over 5,000 items guarantees a delivery readiness of 98%. You can also count on each warehouse item you order being shipped to you on the same day.

1 Service from genuine experts

"Different tasks, different solutions. In AMF's professional product range, you can find the right solution quickly and reliably:

either from your local dealer or with help from the specialists in our teams. A phone call is all it takes."

E Made in Germany

It goes without saying that our range of products is developed and manufactured by our team of employees in Germany.

PRODUCTS ON THE COVER

Hinged hook wrench with nose No. 775NI, page 48 · Hinged hook wrench with pin No. 776C, page 49 · Workshop stand No. 906QE-WM7, page 11





Our innovations and highlights 2016









WE GENERATE EXCITEMENT -

ON YOUR MOBILE
DEVICE TOO

The "Clamping technology APP" offers you an overview of AMF's exciting clamping product range. No matter whether mechanical, pneumatic, hydraulic or magnetic clamping technology, as well as vacuum and zero point clamping systems - all the products are presented in detail in this APP, and you can see the numerous application options of AMF clamping technology at a glance.

All products can be downloaded as 2D and 3D CAD models, and be conveniently imported into all standard CAD programs.

Also stay up-to-date and read our news and PDF catalogues on your mobile device.

Test it now by downloading our clamping technology APP free-of-charge from the Apple App Store or Google Play.











Individual - to your specific requirements

YOU NEED AN ADVERTISING OR COMPANY IMPRINT? NO PROBLEM!

All conventional or T-handle screwdrivers in this catalogue can be printed with your individual advertising or company imprint in any desired colour, or in several colours, using the very economical tampon printing process.

If you need a quotation for larger quantities, please let us know how many you require and give details of your imprint (single or multicoloured).





SPECIAL TOOLS MADE TO YOUR SPECIFIC REQUIREMENTS!

We will manufacture special tools in an extraordinary variety of forms and sizes to the very highest quality.

MADE-TO-MEASURE.

One of our specialities is the manufacturer of special hand tools to the individual needs of the customer. Technical perfection is our standard!

THE CONSEQUENCES OF THIS QUALITY:

- · long working life
- · precise application of force, and thus
- $\cdot\$ the greatest possible safety for the user

The latest production methods in our own works. If you need it, we can make it! More starting on page 67!





1 > QUALITY FROM AMF

There are very good reasons why a discriminating user should choose the best quality screwdriving tools:

- > rigorous quality control ensures uniform standards
- > seen as a whole, more economical, because the unproductive time spent while tools are issued is reduced to the essential minimum
- > in sizes up to ca. 6 A/F, the torque that can be applied by hand may be higher than the test torque that is specified in the relevant standard, with the result that:

the wrench deforms, but only breaks under very unfavourable conditions, a modest, but valuable contribution is made to safety in the workplace;

> the true value of quality tools can only be seen in real, practical use

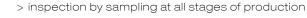


Highly alloyed chrome-vanadium steel

> tested steel sections in verifiably uniform quality from trusted suppliers ensure low wear for a long working-life.

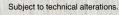
3 > MANUFACTURE

- > end faces machined
- > end face up to 10 mm jaw opening chamfered process-sure



4 > EXECUTION Hardness to DIN standards > the values of minimum torque specified for tightening screws up to grade 12.9 are achieved or exceeded. 5 > SURFACE FINISH: > blued (version C) > nickel-plated (version D)







AN ATTRACTIVE, PRACTICAL AND HANDY ADVERTISING MEDIUM!

In your contacts with customers, there will frequently be occasions when a token of appreciation is helpful.

The SCHRAUB-boy is a sure way of achieving customer awareness. It is not only attractive, practical and handy, but also of outstanding quality. The body can be supplied in other RAL colours.

All SCHRAUB-boys can be supplied, in quantities of 100 or more, printed with your company or advertising imprint (in one or more colours) applied by the tampon printing process, just as you require.

Give your business partners a SCHRAUB-boy Real quality as an advertising medium will bring you recognition and long-term success.







SCHRAUB-boy (metric)

No. 906F

Biketool Color

10-part multifunction tool in a practical pocket format, packed in a handy protective sleeve.

The professional tool, especially for your bicycle tour and much more, with ${\bf Torx\,T25.}$

Blades: CHROME VANADIUM hardened and **colour-anodised**. Housing: black aluminium with AMF logo.

Fits in every trouser pocket, backpack, bicycle bag...



Order	LxWxH	Weight
no.		[9]
44008	88 x 45 x 15	135

Design:

7 hexagon keys:

SW 2 - 2.5 - 3 - 4 - 5 - 6 and 8 mm 2 screwdrivers: + PH2 / -1 x 5 1 TORX screwdriver: T25

with TORX T25

No. 910

SCHRAUB-boy (metric)

Blades: CHROM VANADIUM, hardened and **nickel-plated**. Body: powder-coated steel.



Order no.	Size	LxWxH	Weight
44875	M6	95 x 28 x 25	180
44800	M8	95 x 28 x 25	180

Application:

The SCHRAUB-boy is a super-practical mini-workshop in pocket-knife format. A really useful addition to professional and d-i-y toolkits. A single tool that fits in the palm of your hand and can perform up to 14 functions. Hexagon, TORX or Philips screw are no problem. And when refreshment is called for, there is even a bottle opener.

Dimensions:

Order no.	ISO 2936	DIN ISO 8764	sim. DIN5264	DIN 659
44875	2, 2.5, 3, 4, 5 mm	1 + 2	0.5x3.5, 1x7 mm	7, 8, 10, 13 mm
44800	1.5, 2, 2.5, 3, 4, 5, 6 mm	1	1x7 mm	7, 8, 10, 13 mm

No. 906M

Biketool

16-piece multi-purpose tool in pocket format. A professional tool specially for the cyclist, for rapid repair after any breakdown. Tools: hardened and **blued**.

Case: two-component body.

Order	LxWxH	Weight
no.		[g]
45666	90 x 50 x 32	260

Design:

- 7 Hexagon keys:
- 2 2.5 3 4 5 6 and 8 mm A/F
- 2 Screwdrivers: + PH2 / -1 x 5
- 3 Socket spanners: 8 9 10 mm
- 3 Open-ended spanners: 8 -10 -15 mm
- 1 Spoke key: 14 G.



Recommendations



No. 909EG7, page 28





THE ADVANTAGES OF THE 2-COMPONENT HANDLES:

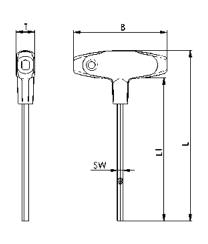
- > new, ergonomic 2-component handle
- > grip shape optimised for comfortable use
- > easy tightening when applying full torque
- > high-quality, impact-resistant, cadmium-free plastic.

No. 906QE

Hexagon key (metric) with ergonomic 2-component T-grip

Blade: CHROME VANADIUM, hardened and **nickel-plated**. Grip: impact-resistant plastic (cadmium-free), black/red.





Order	SW	sw	L1	В	L	Т	Weight
no.	[mm]	[Zoll]					[g]
49007	2,0	5/64	100	80	125	15,5	18
49015	2,5	-	100	80	125	15,5	24
49023	2,5	-	150	80	175	15,5	27
49031	2,5	-	200	80	225	15,5	30
49049	3	-	100	80	125	15,5	24
49056	3	-	150	80	175	15,5	30
49072	3	-	350**	100	381	19,5	117
49098	4	5/32	150	80	175	15,5	36
49114	4	5/32	300	80	325	15,5	50
49122	4	5/32	350**	100	381	19,5	117
49148	5	-	150	100	181	19,5	60
49163	5	-	350	100	381	19,5	100
49171	5	-	450**	100	488	19,5	240
49205	6	-	200	100	231	19,5	84
49213	6	-	350	100	381	19,5	130
49247	8	5/16	200	100	231	19,5	125
49254	8	5/16	350	100	381	19,5	200
49262	10	-	100	100	138	19,5	165
49288	10	-	350	100	388	19,5	350

^{**} With reinforced blade

Advantage:

Hexagon keys with new ergonomic 2-component T-grip set apart by:

- grip shape optimised for comfortable use - easy tightening when applying full torque
- hang-up hole for a tidy workplace.

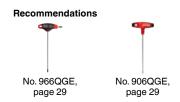
Note:

Please see also workshop stands no. 906QE-WM7.

On request:

Advertising or company imprint?

These conventional or T-grip keys are particularly suitable for printing with your individual advertising or company logo using the tampon printing process. If you need larger quantities, ask for our quotation. Please state the quantity required and printing details (one or more colours).





No. 906QE-WM7

Workshop stand (metric)

with 2-component T-grip hexagon keys no. 906QE, metric, 7-piece set.
Blades: CHROME VANADIUM, hardened and **nickel-plated**.

Blades: CHROME VANADIUM, hardened and **nickel-plated** Grip: impact-resistant plastic (cadmium-free), black/red. Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.

Order	Contents: A/F x blade length L1	Weight
no.		[g]
49577	2x100, 2,5x100, 3x150, 4x150, 5x150, 6x200, 8x200	650





No. 906-WM9, page 13



No. 911LG-WM9, page 27

No. 907Q-WT7, page 38



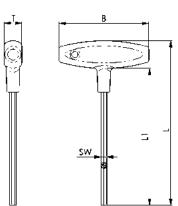


No. 906Q

Hexagon keys (metric) with T-grip

Key: CHROM VANADIUM, hardened and **nickel-plated**. Grip: impact-resistand plastic (cadmium-free), red.





Order	sw	sw	L1	В	L	Т	Weight
no.	[mm]	[Zoll]					[g]
42242	2	5/64	100	80	125	16	18
42259	2,5	-	100	80	125	16	24
44958	3	-	100	80	125	16	24
44966	3	-	150	80	175	16	30
44974	3	-	200	80	225	16	40
44982	4	5/32	100	80	125	16	31
44990	4	5/32	150	80	175	16	36
45005	4	5/32	200	80	225	16	41
45013	5	-	100	100	131	20	51
42218	5	-	150	100	181	20	60
45021	5	-	200	100	231	20	68
45039	6	-	100	100	131	20	58
45047	6	-	150	100	181	20	77
45054	6	-	200	100	231	20	84
45062	8	5/16	100	100	131	20	85
45070	8	5/16	150	100	181	20	105
42234	8	5/16	200	100	231	20	125
45096	10	-	200	120	238	20	223
45112	12	-	200	120	238	20	307

Advantage:

Hexagon keys with ergonomic T-grip with:

- shape of grip optimised for comfortable use
- permits sensitive tightening with full torque
- hole for hanging uo, for a tidy workplace.

Note:

Please see also workshop stands no. 906-WM**.

On request:

Advertising or company imprint?

These conventional or T-handle screwdrivers are specially suitable for printing with your individual advertising or company imprint using the economical tampon printing process. If you need larger quantities, ask for our quotation. Please state the quantity required and printing details (one or more colours).

Recommendations







No. 907Q page 38

No. 906QGI page 29

no. 906Q2 page 32

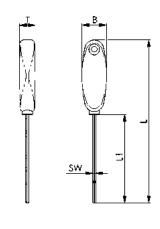
No. 906

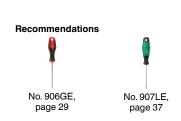
Hexagon keys (metric) with screwdriver handle

Blade: CHROME VANADIUM, hardened and **nickel-plated**. Grip: impact-resistant plastic (cadmium-free), red.



Order	SW	L1	В	L	Т	Weight
no.	[mm]					[g]
42200	1,5	90	25	166	16	18
42168	2,0	90	25	166	16	21
42184	2,5	90	25	166	16	24
42192	3,0	90	25	166	16	26







No. 906-WM7M

Workshop stand (metric), metal

with no. 906 screwdriver-handle keys, and no. 906Q T-grip keys (metric), 7-piece set.

Blades: CHROME-VANADIUM, hardened and **nickel-plated**. Grips: impact-resistant plastic (cadmium-free), red. Stand: powder-coated **metal**.

Order	Contents: A/F x blade length L1	Weight
no.		[9]
42283	906-2x90, 2,5x90, 3x90; 906Q-4x150, 5x150, 6x200, 8x200	1030



Recommendations





No. 911LG-H100F, page 24

No. 911L-BM8D, page 18

No. 906Q-WM7

Workshop stand (metric)

with T-grip hexagon keys no.906Q, metric, 7-piece set. Blades: CHROME VANADIUM, hardened and **nickel-plated**. Grip: impact-resistant plastic (cadmium-free), red. Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.

MAL	200
	No.
	Amed

 Order no.
 Contents: A/F x blade length L1
 Weight

 42606
 2x100, 2,5x100, 3x150, 4x150, 5x150, 6x150, 8x150
 575

Recommendations



No. 907Q-WT7, page 38

No. 906-WM9

Workshop stand (metric)

with no. 906 screwdriver-handle keys and no. 906Q T-grip keys (metric), 9-piece set.

Blades: CHROME-VANADIUM, hardened and nickel-plated. Grips: impact-resistant plastic (cadmium-free), red. Stand: single-grade, impact-resistant plastic with clips for connecting further workshop stands.

Order	Contents: A/F x blade length L1	Weight
no.		[g]
42291	906-1,5x, 2x, 2,5x, 3x90; 906Q-4x, 5x150, 6x, 8x, 10x200	860



Recommendations



No. 906QE-WM7, page 11



page 27

Subject to technical alterations.



APPLICATION OF OUR HEXAGON KEYS TO ISO 2936, DIN 6911 AND BALLENDED KEYS.

The table shows the across-flats sizes of keys for thread sizes (M) and types of screw.

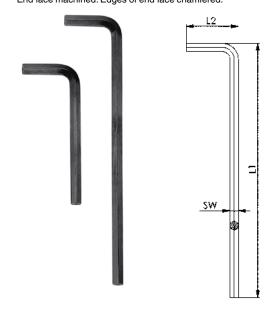
ſ	SW	Toot t	o rauc	Hard-		Coo	kat aaraw	standards	
	5W	Test t	orque	ness		500	ket screw	standards	·
	mm	Hexagon Nm	Ball-ended Nm	HRC	ISO 4762 [DIN 912]	DIN 6912	DIN 7984	ISO 10642 [DIN 7991]	ISO 4026-4029 [DIN 913-916]
	0,7	0,08	-		-	-	-	=	M1,4 M1,6 (M1,8)
	0,9 1,3	0,18 0,53	= =		- (M1,4)	= =	= -	- -	M2 M2,5
	1,5 2,0 2,5	0,82 1,90 3,80	0,40 0,98 1,60	52-55	M1,6 M2 M2,5 M3	- - -	- M3 M4	- M3 M4	M3 M4 M5
	3 4 5	6,60 16 30	2,90 6,40 12		M4 M5 M6	M4 M5 M6	M5 M6 M8	M5 M6 M8	M6 M8 M10
	6 7 8	52 80 120	21 - 50		M8 - M10	M8 - M10	- M10 M12	M10 - M12	M12 (M14) - M16
	10 12 14	220 370 590	92 250 -	48-52	M12 M14 M16 M18	M12 M14 M16 M18	M14 M16 M18 M20 M22	M14 M16 (M18) M20 (M22 M24)	(M18) M20 (M22) M24
	17 19 22 24	980 1360 2110 2750	- - -	45 - 50	M20 (M22) M24 (M27) M30 M33	M20 M22 M24 M27 M30 M33	M24 - - -	- - -	- - - -
	27 32 36	3910 4000 4000	= = =		M36 M42 M48	M36 - -	- - -	- - -	- - -

() not ISO standard thread

ISO 2936C

Hexagon keys (metric)

CHROM VANADIUM, hardened and **blued**. End face machined. Edges of end face chamfered.



Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
42572	0,7	33 x 7	0,14
42580	0,9	33 x 11	0,2
43067	1,3	41 x 13	0,7
42358	1,5	46,5 x 15,5	0,9
42366	2,0	52,0 x 18,0	1,8
42374	2,5	58,5 x 20,5	3,0
42382	3	66 x 23	5,0
42390	4	74 x 29	10
42408	5	85 x 33	18
42416	6	96 x 38	30
42424	7	102 x 41	43
42432	8	108 x 44	59
42440	9	114 x 47	79
42457	10	122 x 50	103
42465	11	129 x 53	131
42473	12	137 x 57	160
42481	14	154 x 70	260
42499	17	177 x 80	430
42507	19	199 x 89	617
42515	22	222 x 102	920
42523	24	248 x 114	1238
42531	27	277 x 127	1740
42549	30	315 x 142	2410
42556	32	347 x 157	3080
42564	36	391 x 176	4370

The 1.3 A/F key is in fact 1.27 mm, which is precisely 0.05".

ISO 2936LC

Hexagon keys (mm), extra long version

CHROM VANADIUM, hardened and **blued**. End face machined. Edges of end face chamfered.

Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
43703	1,5	91,5 x 15,5	1,5
43711	2,0	102,0 x 18,0	3,0
43729	2,5	114,5 x 20,5	5,5
43737	3	129 x 23	9,0
43745	4	144 x 29	18
43752	5	165 x 33	32
43760	6	186 x 38	52
43786	8	208 x 44	100
43794	10	234 x 50	177
43802	12	262 x 57	287
43810	14	294 x 70	440

On request:

Other lengths and executions on request.



ISO 2936D

Hexagon keys (metric)

CHROM VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered.



Order	SW	sw	L1 x L2	Weight
no.	[mm]	[ZoII]	[mm]	[g]
43299	1,3	0,05	41 x 13	0,7
42630	1,5	-	46,5 x 15,5	0,9
42648	2,0	5/64*	52,0 x 18,0	1,8
42655	2,5	-	58,5 x 20,5	3,0
42663	3,0	-	66 x 23	5,0
42671	4,0	5/32*	74 x 29	10
42689	5,0	-	85 x 33	18
42697	6,0	-	96 x 38	30
42705	7,0	9/32*	102 x 41	43
42713	8,0	5/16*	108 x 44	59
42721	9,0	-	114 x 47	79
42739	10,0	-	122 x 50	103
42747	11,0	7/16*	129 x 53	131
42754	12,0	-	137 x 57	160
42762	14,0	-	154 x 70	260
42770	17,0	-	177 x 80	430
42788	19,0	3/4*	199 x 89	617
42796	22,0	7/8*	222 x 102	920

The 1.3 A/F key is in fact 1.27 mm, which is precisely 0.05". Keys marked * correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

On request:

Other lengths and executions on request.

Recommendations





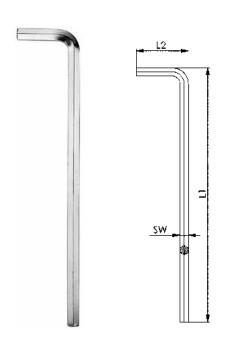


DIN 6911D, page 21

ISO 2936LD

Hexagon keys (mm), extra long version

CHROM VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered.



Order	SW	SW	L1 x L2	Weight
no.	[mm]	[Zoll]	[mm]	[g]
42614	1,5	-	91,5 x 15,5	1,5
42895	2,0	5/64*	102,0 x 18,0	3,0
42903	2,5	-	114,5 x 20,5	5,5
42911	3,0	-	129 x 23	9,0
42937	4,0	5/32*	144 x 29	18
42945	5,0	-	165 x 33	32
42952	6,0	-	186 x 38	52
43596	7,0	9/32*	197 x 41	74
42960	8,0	5/16*	208 x 44	100
42978	10,0	-	234 x 50	177
42986	12,0	-	262 x 57	287
42994	14,0	-	294 x 70	440
43000	17,0	-	337 x 80	750
43018	19,0	3/4*	379 x 89	1100

Keys marked * correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

On request:

Other lengths and executions on request.

Recommendations No. 911L-HM9D, No. 911LG-D, page 20 page 22



No. 911-WM9

Workshop stand (metric)

with metric hexagon keys ISO 2936, 9-piece set.
Key: CHROM VANADIUM, hardened and nickel-plated.
End face machined. Edges of end face chamfered.
Stand: single-grade, impact-resistant plastic with clips for connecting further workshop stands.

Order	Contents: A/F	Weight
no.		[g]
44065	2.5, 3, 4, 5, 6, 8, 10, 12, 14 mm	840



Recommendations



No. 911-HM9D, page 20



No. 911TM, page 18

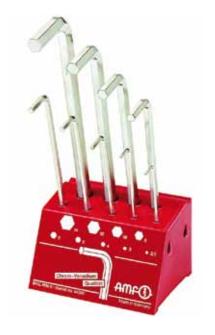
No. 911L-WM9

Workshop stand (metric)

with metric hexagon keys ISO 2936L, $\ensuremath{\mathbf{extra~long}}$ (mm), 9-piece set.

Key: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Stands: single-grade, impact-resistant **plastic**, with clips for connecting further workshop stands.

Order	Contents: A/F	Weight
no.		[9]
44099	2.5, 3, 4, 5, 6, 8, 10, 12, 14 mm	1310





No. 911LG-WM9, page 27



No. 911L-HM9D, page 20



No. 911LG-HM9F, page 23



No. 911BM7D

Key box (metric)

with metric hexagon keys ISO 2936, 7-piece set.
Keys: CHROME VANADIUM, hardened and **nickel-plated**.
End face machined. Edges of end face chamfered.
Box: impact-resistant **plastic** with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
44826	2, 2.5, 3, 4, 5, 6, 8 mm	133 x 72 x 14	175



Recommendations



No. 6911 BM7, page 21



No. 911G-BM10, page 30

No. 911BM10D

Key box (metric)

with metric hexagon keys ISO 2936, 8-piece set.
Keys: CHROME VANADIUM, hardened and **nickel-plated**.
End face machined. Edges of end face chamfered.
Box: from impact-resistant **plastic** with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
46037	2, 2.5, 3, 4, 5, 6, 8, 10 mm	177 x 88 x 17	320





No. 911-HM9D, page 20



No. 911BZ7, page 34



No. 911L-BM8D

Key box (metric)

with metric hexagon keys ISO 2936L, extra long (mm), 8-piece set

Key: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Box: impact-resistant **plastic**, red, with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
46003	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	535



Recommendations



No. 911L-HM9D, page 20



No. 911TM

Key wallet (metric)

with metric hexagon keys ISO 2936, 6, 8 and 10-piece set. Keys: CHROME VANADIUM, hardened and **nickel-plated**. End faces machined. Edges of end face chamfered. Plastic wallet with slot for self-service rack and reusable closure.

Order no.	Size	Contents: A/F	Weight
1.0.			[g]
43851	6	2, 2.5, 3, 4, 5, 6 mm	75
43869	8	2, 2.5, 3, 4, 5, 6, 8, 10 mm	235
43877	10	2, 2.5, 3, 4, 5, 6, 8, 10,12,14 mm	660





No. 911BM10D, page 17



No. 911-HM9D, page 20



No. 911-HM9C

Key holder (metric)

with metric hexagon keys ISO 2936, 9-piece set. Keys: CHROME-VANADIUM, hardened and **blued**. End face machined. Edges of end face chamfered. Holder: with slot for self-service rack.

Order	Contents: A/F	Weight
no.		[g]
89425	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	245



Recommendations



No. 911HZ 9D, page 32



No. 918-HT8C, page 40

No. 911L-HM9C

Key holder (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm), 9-piece set.

Key: CHROME VANADIUM, hardened and **blued**. End face machined. Edges of end face chamfered.

Holder: with self-service rack slot.

Order	Contents: A/F	Weight
no.		[g]
89433	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	415



No. 911LG-HMC, page 26





No. 911-HM9D

Key holder (metric)

with metric hexagon keys ISO 2936, 9-piece set. Keys: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Holder: with slot for self-service rack.

Order	Contents: A/F	Weight
no.		[g]
46789	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	245







No. 911LG-HM9F, page 23



No. 911BM10D, page 17

No. 911L-HM9D

Key holder (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm), 9-piece set.

Key: CHROME VANADIUM, hardened and nickel-plated. End face machined. Edges of end face chamfered. Holder: with self-service rack slot.

Order	Contents: A/F	Weight
no.		[g]
46797	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	415





No. 911LG-HM9D, page 26



No. 911L-BM8D, page 18



No. 911LG-H100F, page 24



DIN 6911D

Hexagon key (metric) with pilot

for DIN 6912 screws. CHROM VANADIUM, hardened and **nickel-plated**.



Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
45377	3	66 x 23	5
45385	4	74 x 29	10
45393	5	85 x 33	18
45401	6	96 x 38	30
45419	8	108 x 44	59
45427	10	122 x 50	103
45435	12	137 x 57	160
45443	14	154 x 70	260
45450	17	177 x 80	430

Recommendations

ISO 2936D, page 15

7

No. 908, page 35

No. 6911 BM7

Key box (metric)

with metric hexagon keys DIN 6911 with pilot for DIN 6912 screws, 7-piece set.

Key: CHROM VANADIUM, hardened and **nickel-plated**. Box: impact-resistant plastic.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
44867	ISO 2936-2, 2.5; DIN 6911-3, 4, 5, 6, 8 mm	133 x 72 x 14	175





No. 911BM7D, page 17



No. 911G-BM10, page 30



No. 911BZ7, page 34





APPLICATIONS

At angles up to 25°

- > speeds up work in hard-to-reach locations,
- > easy but still precise entry of key into socket.

MATERIAL

Highly alloyed chrome-vanadium steel

- ensures a long working-life, good torque-resistance, andoptimum hardness
- > see table on page 14 for test torques

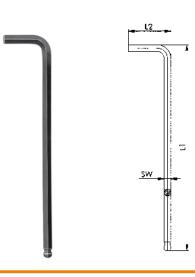
EXECUTION AND SURFACE FINISH

hardened, steel-grey (version C) hardened and nickel-plated (version D)

No. 911LG-C

Ball-ended hexagon key (mm), extra long version

CHROM VANADIUM, hardened, steel-grey.



Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
46086	1,5	91,5 x 15,5	2
45898	2,0	102,0 x 18,0	3
45823	2,5	114,5 x 20,5	6
45831	3	129 x 23	9
45849	4	144 x 29	19
45856	5	165 x 33	34
45864	6	186 x 38	54
45872	8	208 x 44	110
45880	10	234 x 50	190
46060	12	262 x 57	295

Recommendations



No. 911LG-HMC, page 26



No. 911L-HZ 9D, page 33

No. 911LG-D

Ball-ended hexagon key (mm), extra long version

CHROM VANADIUM, hardened and nickel-plated.





Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
47209	1,5	91,5 x 15,5	2
47217	2,0	102,0 x 18,0	3
47225	2,5	114,5 x 20,5	6
47233	3	129 x 23	9
47241	4	144 x 29	19
47258	5	165 x 33	34
47266	6	186 x 38	54
47274	8	208 x 44	110
47282	10	234 x 50	190
47290	12	262 x 57	295

Recommendations



No. 911LG-HM9D, page 26



No. 911LG-WM9, page 27



No. 911LG-HM9F

COLOR ball-ended hexagon key - key holder

9-piece.

Key: ball-ended hexagon key **extra long** (mm), CHROME VANADIUM, hardened and **nickel-plated** and **colour-coded**.

Order	Contents: A/F	Weight
no.		[g]
47001	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	410

Advantage:

- find it fast
- powder-coated **colour-coding** by key width
- no more danger of mix-up.



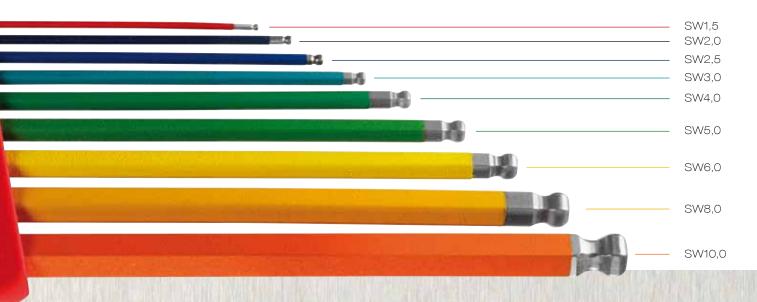
No. 911LG-H100F, page 24

Recommendations



No. 911LG-H100, page 24

No. 911LG-HM9D, page 26





No. 911LG-H100F

COLOR ball-ended hexagon key 100 $^{\circ}$ - key holder

9-piece

Key: ball-ended hexagon key **extra long** (mm), 100° **bend angle**, CHROME VANADIUM, hardened, **chromium-plated** and **colour-coded**.



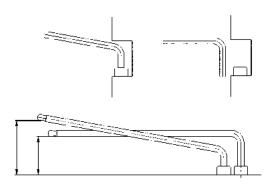
Order	Contents: A/F	Weight
no.		[g]
47100	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	390

Advantage:

- find it fast
- powder-coated colour-coding by key width
- no more danger of mix-up.
- convenient 100° bend
- better screw access through reduced length of the short shank
- secure working even in narrow spaces.

Dimensions:

Order	sw	L1 x L2
no.	[mm]	[mm]
	1,5	92 x 8
	2,0	102 x 8
	2,5	114 x 10
	3	127 x 13
47100	4	144 x 14
	5	165 x 18
	6	186 x 22
	8	208 x 28
	10	234 x 32



Recommendations



No. 918-HT8F, page 39

No. 911LG-H100

Ball-ended hexagon key 100° - key holder

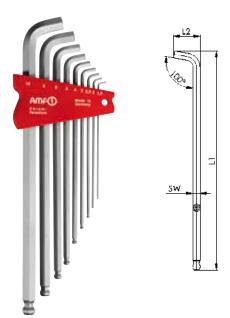
9-piece.

Key: ball-ended hexagon key extra long (mm), 100° bend angle, CHROME VANADIUM, hardened and chromium-plated.

Order	Contents: A/F	Weight
no.		[g]
47175	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	380

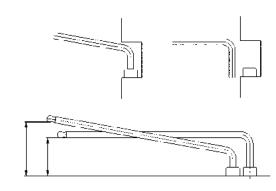
Advantage:

- Convenient 100° bend
- better screw access through reduced length of the short shank
- secure working even in narrow spaces.



Dimensions:

Order	SW	L1 x L2
no.	[mm]	[mm]
	1,5	92 x 8
	2,0	102 x 8
	2,5	114 x 10
	3	127 x 13
47175	4	144 x 14
	5	165 x 18
	6	186 x 22
	8	208 x 28
	10	234 x 32



Recommendations



page 23

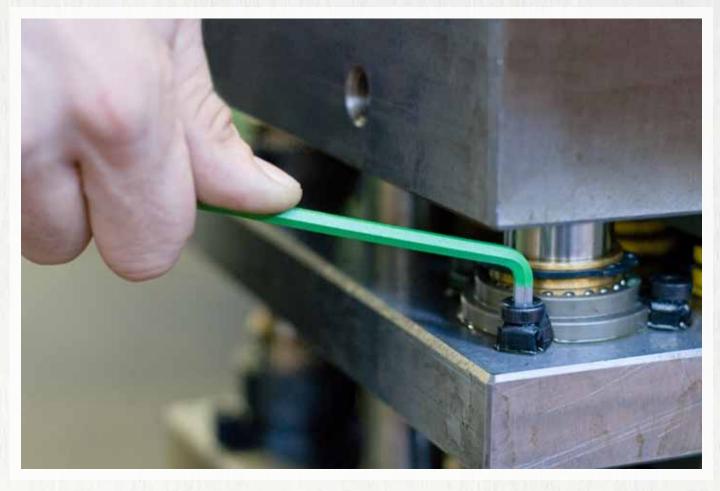


No. 911LG-HZ13D, page 33











No. 911LG-HMC

Ball-ended hexagon key -Key holder (metric)

9-piece. Key: ball-ended hexagon key no. 911LG extra long (mm), CHROME VANADIUM, hardened, steel-grey. Holder: with self-service rack slot.

Order	Contents: A/F	Weight
no.		[g]
46524	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	440



Recommendations



No. 911LG-BM8C, page 28



No. 911LG-WM9, page 27

No. 911LG-HM9D

Ball-ended hexagon key -Key holder (metric)

9-piece.
Key: ball-ended hexagon hey no. 911LG extra long (mm),
CHROME VANADIUM, hardened and nickel-plated.
Holder: with self-service rack slot

Order	Contents: A/F	Weight
no.		[g]
46805	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	440





No. 911LG-HM9F, page 23



No. 911LG-HZ13D, page 33



No. 911LG-HM9NI

Ball-ended hexagon key key holder, stainless steel

9-piece set in flip key holder Key: ball-ended hexagon key **extra long** (mm) stainless steel





Order	Contents: A/F	Weight
no.		[g]
49700	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10	420

Advantage:

- The practical flip holder allows easy removal of keys
- Durable stainless steel version

Dimensions:

Order	sw	L1 x L2
no.	[mm]	[mm]
49700	1.5	91,5 x 15,5
	2,0	102,0 x 18,0
	2,5	114,5 x 20,5
	3,0	129 x 23
	4,0	144 x 29
	5,0	165 x 33
	6,0	186 x 38
	8,0	208 x 44
	10,0	234 x 50

Recommendations



No. 911LG-H100F, page 24



No. 911LG-WM9

Ball-ended hexagon key -Workshop stand (mm)

9-piece.
Key: ball-ended hexagon key no. 911LG, extra long (mm),
CHROME VANADIUM, hardened, nickel-plated. Stands: single-grade, impact-resistant plastic, with clips for connecting further workshop stands.

Order	Contents: A/F	Weight
no.		[g]
42341	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	615



Recommendations



No. 906-WM9, page 13



No. 918-HT8C, page 40



No. 911LG-BM8C

Ball-ended hexagon key - Key box

8-piece.

Key: ball-ended hexagon key no. 911LG, extra long (mm), CHROME VANADIUM, hardened, steel-grey. Box: impact-resistant plastic with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
46011	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	530



Recommendations



No. 911LG-HMC, page 26



No. 911L-BM8D, page 18

No. 911LG-BM8D

Ball-ended hexagon key - Key box

8-piece

Key: ball-ended hexagon hey no. 911LG extra long (mm), CHROME VANADIUM, hardened and nickel-plated. Box: impact-resistant plastic with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
46078	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	530

Recommendations



No. 911LG-WM9, page 27



No. 911LG-HM9F, page 23



No. 909EG7

Ball-ended SCHRAUB-boy

Grip: from ergonomic 2-component housing. Lift mechanism offers convenient access to the blades. Blades: hardened and nickel-plated.

Order	Contents: A/F	Weight
no.		[g]
45641	2.5, 3, 4, 5, 6, 8, 10	280



No. 906M, page 9



No. 910, page 9





No. 966QGE

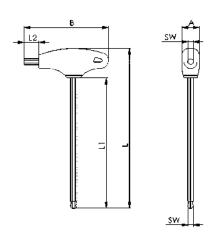
Double hexagon key (metric) with ergonomic 2-component T-grip

Blade: CHROME VANADIUM, hardened and nickel-plated. Grip: impact-resistant plastic (cadmium-free), black/red with lateral take-off.

Short arm for final tightening. Long arm for speed.

Order	sw	L1	В	L	L2	Weight
no.	[mm]					[g]
47670	3	125	75	151	15	25
47613	4	125	75	151	15	33
47621	5	150	100	184	20	60
47639	6	200	97	240	17	100









No. 909EG7, page 28

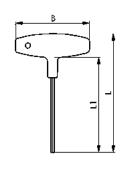
No. 906QGE

Ball-ended hexagon key (metric) with ergonomic 2-component T-grip

Blade: CHROME VANADIUM, hardened and nickel-plated. Grip: impact-resistant plastic (cadmium-free), black/red.



Order no.	SW	L1	В	L	Weight
	[mm]				[g]
47118	4	150	80	175	40
47126	5	150	100	181	65
47134	6	150	100	181	80
47142	8	200	100	231	130



Recommendations



No. 911LG-WM9, page 27

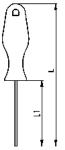
No. 906GE

Ball-ended hexagon key (metric) with ergonomic 2-component screwdriver grip

Blade: CHROME VANADIUM, hardened and nickel-plated. Grip: impact-resistant plastic (cadmium-free), black/red.

11
W
T

Order	sw	L1	L	Weight
no.	[mm]			[g]
45757	2,5	100	190	35
45765	3,0	100	190	35
45773	4,0	100	200	50
45781	5,0	100	200	75





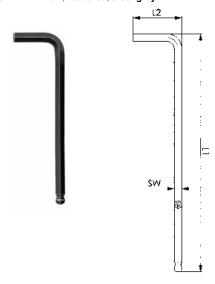
No. 911LG-H100, page 24



No. 911G-C

Ball-ended hexagon key (metric)

CHROM VANADIUM, hardened, steel-grey.



Order	SW	L1 x L2	Weight
no.	[mm]	[mm]	[g]
46458	1,5	46,5 x 15,5	1
46474	2,0	52,0 x 18,0	2
46490	2,5	58,5 x 20,5	3
46516	3	66 x 23	5
46532	4	74 x 29	11
46557	5	85 x 33	20
46573	6	96 x 38	32
46599	8	108 x 44	65
46466	10	122 x 50	113

Recommendations





No. 911G-TM7, page 30

No. 911G-BM10, page 30

No. 911G-BM10

Ball-ended hexagon key - Key box

Keys: ball-ended hexagon key (metric) no. 911G, short version, CHROME VANADIUM, hardened and **steel-grey**. Box: impact-resistant plastic with self-service rack slot.

Order	Contents: A/F	LxWxH	Weight
no.			[g]
46052	2, 2.5, 3, 4, 5, 6, 8, 10 mm	170 x 88 x 17	320











No. 911LG-HM9F, page 23

No. 911LG-HZ13D, page 33

No. 911G-TM7

Ball-ended hexagon key - Key wallet

7-piece set.

Keys: ball-ended hexagon key (metric) no. 911G, short version, CHROM VANADIUM, hardened, steel-grey.
Plastic wallet with slot for self-service rack and reusable closure.

Orc		Contents: A/F	Weight
n	10.		[g]
461	102	1.5, 2, 2.5, 3, 4, 5, 6 mm	75



Recommendations



No. 911TZ, page 34



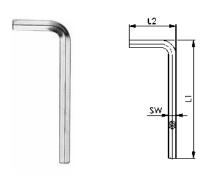
Subject to technical alterations.



No. 2936DZ

Hexagon keys (inch)

CHROM VANADIUM, hardened and **nickel-plated**. End face machined, edges of end face chamfered.



Order	sw	sw	L1 x L2	Weight
no.	[mm]	[ZoII]	[mm]	[g]
43299	1,3	0,05	41 x 13	0,7
43307	1,59	1/16	47 x 16	1,0
42648	2,0	5/64*	52,0 x 18,0	1,8
43323	2,38	3/32	58 x 20	2 5 10 15 23 31
43331	3,18	1/8	66 x 23	
42671	4,0	5/32*	74 x 29	
43356	4,76	3/16	85 x 33	
43364	5,56	7/32	91 x 36	
43372	6,35	1/4	96 x 38	
42705	7,0	9/32*	102 x 41	43
42713	8,0	5/16*	108 x 44	59
43406	9,53	3/8	122 x 50	92
43422	12,70	1/2	145 x 63	206
43448	15,88	5/8	176 x 76	350
42788	19,0	3/4*	199 x 89	617
42796	22,0	7/8*	222 x 102	920
43471	25,40	1	275 x 125	1390

The 0.05" A/F key is in fact 1.27 mm, which is precisely 0.05".

Keys marked * correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

Recommendations



page 34



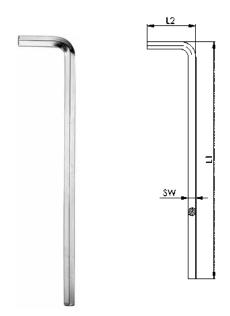


No. 911HZ 9D, page 32

No. 2936LDZ

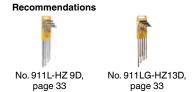
Hexagon keys (inch), long version

CHROM VANADIUM, hardened and **nickel-plated**. End face machined, edges of end face chamfered.



Order	SW	SW	L1 x L2	Weight
no.	[mm]	[Zoll]	[mm]	[g]
43273	1,59	1/16	92 x 16	1,5
42895	2,0	5/64*	102,0 x 18,0	3,0
43539	2,38	3/32	114 x 20	3,5
43547	3,18	1/8	129 x 23	7,4 12
43604	3,57	9/64	140 x 26	
42937	4,0	5/32*	144 x 29	18
43562	4,76	3/16	165 x 33	26
43588	6,35	1/4	186 x 38	54
43596	7,0	9/32*	197 x 41	74
42960	8,0	5/16*	208 x 44	100
43612	9,53	3/8	234 x 50	156
43638	12,70	1/2	277 x 89	360
43018	19,0	3/4*	379 x 89	1100

Keys marked * correspond to the metric size. Above 5/32" A/F they are marked with both sizes.





No. 906QZ

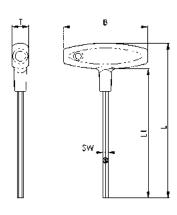
Hexagon keys (inch) with T-grip

Key: CHROM VANADIUM, hardened and **nickel-plated**. Grip: impact-resistand plastic (cadmium-free) yellow.



Order	SW	sw	L1	В	L	Т	Weight
no.	[ZoII]	[mm]					[g]
45120	5/64*	2,00	100	80	125	16	28
44883	3/32	2,38	100	80	125	16	30
44891	1/8	3,18	150	80	175	16	37
45252	5/32*	4,00	150	80	175	16	45
45260	5/32*	4,00	200	80	225	16	53
44917	3/16	4,76	150	100	182	20	73
44933	1/4	6,35	150	100	182	20	93
45294	5/16*	8,00	150	100	182	20	120
45310	5/16*	8,00	200	100	232	20	140

Keys marked * correspond to the metric size.



Recommendations







No. 907Q-WT7, page 38

No. 911HZ 9D

Key holder (inch)

with inch hexagon keys no. 2936DZ, 9-piece set. Keys: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Holder: with slot for self-service rack.

Order	Contents: A/F	Weight
no.		[g]
44156	1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 3/16, 1/4, 5/16, 3/8"	232





No. 911LG-HZ13D, page 33



No. 911-HM9D, page 20



No. 911G-TM7, page 30



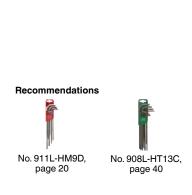
No. 911L-HZ 9D

Key holder (inch)

with inch hexagon keys no. 2936LDZ, **extra long**, 9-piece set. Key: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Holder: with self-service rack slot

Order	Contents: A/F	Weight
no.		[g]
44164	1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 1/4, 5/16, 3/8"	395





No. 911LG-HZ13D

Key holder, ball-ended (inch)

with ball-ended inch hexagon keys, **extra long**, 13-piece set. Key: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Holder: with self-service rack slot.

Order	Contents: A/F	Weight
no.		[g]
44180	0,05, 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8"	440







No. 911BZ7

Key box (inch)

with inch hexagon keys no. 2936DZ, 7-piece set.
Keys: CHROME VANADIUM, hardened and **nickel-plated**.
End face machined. Edges of end face chamfered.
Box: from impact-resistant **plastic** with self-service rack slot.

Order	Contents: A/F	L×W×H	Weight
no.			[g]
44842	5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	133x72x14	140



Recommendations



No. 911TZ, page 34



No. 911BM7D, page 17



No. 6911 BM7, page 21

No. 911TZ

Key wallets (inch)

with inch hexagon keys no. 2936DZ 9, 11 and 14-piece set. Keys: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered. Plastic wallet with slot for self-service rack and reusable closure.

Order no.	Size	Contents: A/F	Weight [g]
43893	9	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	100
43901	11	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8"	250
43919	14	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16"	850



Recommendations



No. 911TM, page 18



page 30



TORX-Screwdrivers

TORX® is a registered trademark of Camcar/Textron Inc.

PROFILE

The wave-profile provides a large surface for force and torque transfer

- > optimum grip and long tool-life
- > see table on right for test torques.

MATERIAL

highly alloyed CHROME-VANADIUM steel

EXECUTION AND SURFACE FINISH

- > hardened and steel-grey
- > hardened and chromium-plated

SCREWDRIVERS WITH HANDLE,

for TORX-screws, compliment the well-known advantages of this type of screw.

> best possible force transfer by handy gripforms.

Table showing TORX-sockets for thread diameters and types of screw.

	TOI	RX®	Test	Screws with TORX-sockets								
			torque			metri	ic (M)			Self	-tapping	(St)
9	Size	A mm	Nm	DIN 4762 DIN 912	DIN 963 DIN 965	DIN 964 DIN 966	DIN 7984 DIN 6912	DIN 7985	DIN 7991	DIN 7981	DIN 7972 DIN 7982	DIN 7973 DIN 7983
	T 6 T 7	1,70 1,99	0,75 1,4	*	*	*	*	*	*	*	*	*
	T8 T9	2,31 2,50	2,2 2,8	2,5	2,5	2,5 -	- -	2,5	-	2,9	2,9	2,9
	T10 T15	2,74 3,27	3,7 6,4	3	3 3,5	3 3,5	3 -	3 3,5	3 -	3,5 3,9	3,5 3,9	3,5 3,9
	T20 T25	3,86 4,43	10,5 15,9	4 5	4 5	4 5	4 5	4 5	4 5	4,2 4,8/5,5	4,2 4,8/5,5	4,2 4,8/5,5
	T27 T30	4,99 5,52	22,5 31,1	* 6	* 6	* 6	* 6	* 6	* 6	6,3	6,3	* 6,3
	T40 T45	6,65 7,82	54,1 86,2	8	8 *	8 *	8	8	8	- *	- *	- *
	T50 T55	8,83 11,22	132 252	10 12	10 –	10 –	10 12	10 -	10 12	- -	- -	1 1

^{*} Special screws

No. 908

TORX angled key

CHROM VANADIUM, hardened, steel-grey.



Order	TORX	Α	L1 x L2	Weight	
no.			[mm]	[g]	
46540	Т6	1,70	44,5 x 18,5	1,9	
46565	Т7	1,99	50,5 x 18,5	2,0	
46581	Т8	2,31	51 x 19	2,8	
46607	Т9	2,50	51 x 19	3,4	
46615	T10	2,74	54 x 20	3,6 5,2 6,5	
46623	T15	3,27	57,5 x 21,5		
46631	T20	3,86	61 x 23		
46649	T25	4,43	64,5 x 24,5	9,4	
46656	T27	4,99	69,5 x 26,5	15	
46664	T30	5,52	76 x 30	20	
46672	T40	6,65	83 x 33	31	
46680	T45	7,82	91 x 37	44	
46698	T50	8,83	95 x 32	62	
46706	T55	11,22	108 x 35	126	





TORX-Screwdrivers

No. 908-TT9

TORX key wallet

with TORX Key no. 908, 9-piece set.

Keys: CHROME VANADIUM, hardened and **steel-grey**.

Plastic wallet with slot for self-service rack and reusable closure.

Order	Contents TORX		
no.		[g]	
43836	T6, 7, 8, 9, 10, 15, 20, 25, 30	65	



Recommendations



No. 918-HT8C, page 40

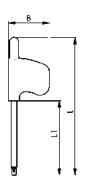
No. 907SH

TORX keys with flag-type grip

Blade: CHROME-VANADIUM, hardened and **steel-grey**. Grip: impact-resistant plastic (cadmium-free), green.

Order	TORX	А	L1	В	L	Weight
no.						[g]
46185	T5	1,42	35	22	69	3,5
46847	T6	1,70	35	22	69	3,6
46854	T7	1,99	35	22	69	3,7
46862	T8	2,31	40	22	74	5,8
46870	T9	2,50	40	22	74	6,3
46888	T10	2,74	40	22	74	6,8
46896	T15	3,27	45	22	79	7,5
46987	T20	3,86	45	22	79	8,0





Recommendations



No. 929MB-25, page 41



No. 907Q-WT7, page 38



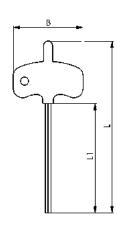
No. 907S

TORX key with small grip

Blade: CHROME-VANADIUM, hardened and **steel-grey**. Grip: impact-resistant plastic (cadmium-free), green.

Order	TORX	А	L1	В	L	Weight
no.						[g]
46730	T 6	1,70	35	38	70	14
46748	T 7	1,99	35	38	70	14
46755	T 8	2,31	40	38	75	14
46763	Т9	2,50	40	38	75	15
46771	T10	2,74	40	38	75	15





Recommendations



No. 929SB-33, page 41

No. 907LE

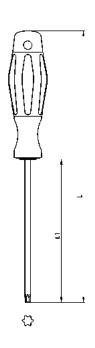
TORX key with ergonomic 2-component screwdriver grip

Blade: CHROME-VANADIUM, hardened and **chromium-plated** with black tip.

Grip: impact-resistant plastic (cadmium-free), black/green.

Order	TORX	А	L1	L	Weight
no.					[g]
47407	Т8	2,31	60	140	37
47415	Т9	2,50	60	140	37
47423	T10	2,74	80	160	39
47431	T15	3,27	80	170	41
47449	T20	3,86	100	190	56
47456	T25	4,43	100	200	60







No. 918-HT8C, page 40





No. 907Q

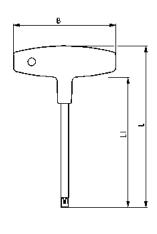
TORX key with T-grip

Blade: CHROME-VANADIUM, hardened and **chromium-plated** with black tip.

Grip: impact-resistant plastic (cadmium-free), green.

Order	TORX	А	В	L	L1	Weight
						[g]
45906	Т9	2,50	80	125	100	35
45914	T10	2,74	80	125	100	35
45922	T15	3,27	80	125	100	36
45930	T20	3,86	100	125	100	60
45948	T25	4,43	100	125	100	60
45955	T27	4,99	100	131	100	70
45963	T30	5,52	100	131	100	75
45989	T40	6,65	100	131	100	80
46029	T50	8,83	120	188	150	160







No. 907Q-WT7

TORX workshop stand

with T-grip TORX key no. 907Q, 7-piece set. Blades: CHROME-VANADIUM, hardened and **chromiumplated** with black tip.

plated with black tip.
Grip: impact-resistant plastic (cadmium-free), green.
Stand: single-grade, impact-resistant plastic with clips for connecting further workshop stands.

Order	Contents: TORX x blade length L1	Weight
no.		[g]
46722	T10x100, T15x100, T20x100, T25x100, T30x100, T40x100, T50x150	660







page 11

Space for two additional TORX keys



No. 918-HT8F

COLOR ball-ended TORX key key holder

8-piece.
Key: CHROME VANADIUM, long, hardened, nickel-plated and colour-coded.

Order	Contents TORX	Weight
no.		[g]
48918	T9, 10, 15,20, 25, 27, 30, 40	147

Advantage:

- Quick location
- powder-coated **colour-coding** by size
- no risk of confusion





No. 911LG-H100F, page 24



No. 929SB-33, page 41



No. 908L-HT13C

TORX key holder

with TORX keys, **extra long**, 13-piece set. Key: CHROME VANADIUM, hardened, **steel-grey**. Holder: with self-service rack slot.

Order	Contents TORX	Weight
no.		[g]
45369	T5, 6, 7, 8, 9, 10, 15, 20, 25, 27, 30, 40, 50	440



Recommendations





No. 911L-HZ 9D, page 33



No. 918-HT8F, page 39

No. 918-HT8C

Ball-ended TORX hexagon key

with TORX ball-ended hexagon keys, **long**, 8-piece set. Key: CHROME VANADIUM, hardened, **steel-grey**. Holder: with self-service rack slot.

Order	Contents TORX	Weight
no.		[g]
48900	T9, 10, 15, 20, 25, 27, 30, 40	165







No. 907Q-WT7, page 38



No. 911HZ 9D, page 32



No. 911-HM9C, page 19



No. 929MB-25

Mini-Bit-Set made of high quality tool steel

with screwdriver holder and magnetic extension. two-component box, black-orange.

Bits from high-quality tool steel, hardened, zinc-plated, colourcoded.

Order	LxWxH	Weight
no.		[g]
48264	67 x 22 x 117	200

Design:

In practical plastic box, with screwdriver holder and magnetic extension.

- 7 Hexagon socket screwdriver: 0.7 0.9 1.3 1.5 2.0 2.5 3.0 mm
- 4 PHILLIPS screwdriver: 000 00 0 1
- 2 POZI screwdriver: 0 1
- 5 Slotted screwdriver: 1.0 1.5 2.0 2.5 3.0 mm
- 6 TORX screwdriver: T4 T5 T6 T7 T8 T9
- 1 Bit holder, magnetic
- 1 Screwdriver holder, aluminium

Application:

Ideal for use in the model-making and electrical industries.

Advantage:

- Quickly locate the required bits required through colour-coding
- Simply push the button to open the box
- Including storage pocket for your screws
- Magnetic holder for easy handling



Recommendations





No. 907SH, page 36

No. 929SB-33

Precision-Bit Set made of high quality tool steel

with screwdriver holder and magnetic extension. two-component box, black-orange.

Bits from high-quality tool steel, hardened, zinc-plated, colourcoded.



Order	LxWxH	Weight
no.		[g]
48280	67 x 22 x 117	295

Design:

In practical plastic box, with screwdriver holder and magnetic extension. Content:

- 4 Hexagon socket screwdriver: 3 4 5 6 mm
- 4 PHILLIPS screwdriver: 1 2 2 3
- 4 POZI screwdriver: 1 2 2 3
- 4 Slotted screwdriver: 3 4 5 6 mm
- 8 TORX screwdriver: T8- T10 T15 T20 T25 T27 T30 T40
- 7 TAMPER TORX: T10 T15 T20 T25 T27 T30 T40
- 1 Bit adapter: 1/4" x 1/4" Quick-change bit holder

Application:

The perfect companion for your daily work and your hobby.

Advantage:

- Quickly locate the required bits required through colour-coding
- Simply push the button to open the box
- Magnetic holder for easy handling



Recommendations



No. 908L-HT13C, page 40



No. 907Q-WT7, page 38



TOOLS FOR THREADED FASTENERS FOR TRADE AND INDUSTRY.

Troughout the world, AMF is a hallmark for high-quality screwdriving tools for tradespeople and industry.

Our products prove themselves millions of times every day.

FROM DIN TO COMPANY STANDARDS.

Technical perfection is our standard. The results of this quality: a long working-life, precise transmission of force and thus the greatest possible safety, and user-friendliness in every detail. From socket wrenches to hook wrenches, from pin wrenches to open-ended spanners, from drill drift to fire hydrant key, we have a broad and balanced program of screwdriving tools. Made of alloy steels with appropriate plated finishes for all applications. The following pages will give you an overview of this wide spectrum.

MADE-TO-MEASURE, FROM SMALL TO ENORMOUS.

One of our specialities is the manufacturer of special tools to customers' individual requirements. Special tools can also be made from existing ones but modified to meet your requirements. A drawing or sketch and the quantity required are all the information we need to quote.



Size	DIN1804	Σ	KM DIN981	KML	ЖМТ	DIN70852 M	DIN11851-F DN
12 - 14	-	-	-	-	-	-	-
16 - 20	6 8	-	-	-	-	- 10	-
25 - 28	10 12	15 17	2 3	-	- 0	- 16	-
30 - 32	14 16	- 20	- 4	-	1 -	18 20	-
34 - 36	18 20	-	-	-	-	- 22	-
38 - 45	26	25 30	5 6	-	-	24 -	10 15
40 - 42	22 24	-	-	-	4	26 28	-
45 - 50	26 28 - 30	30 -	6	-	-	- 35	-
52 - 55	32 35	35 -	7 -	-	-	-	20
58 - 62	38 40 - 42	40 -	8 -	-	-	- 45	- 25
65 - 70	-	45 50	9 10	-	- 9	48 52	- 32
68 - 75	45 48 - 50	- 55	- 11	-	- 10	50 55	-
80 - 90	52 - 55 58 - 60	60 -	12 -	-	- 12	60 70	-
85 - 92	-	65 70	13 14	-	-	65 -	- 50
95 - 100	62 - 65 68 - 70	-	-	-	13 14	75 80	-
98 - 105	-	75 80	15 16	-	- 15	-	-

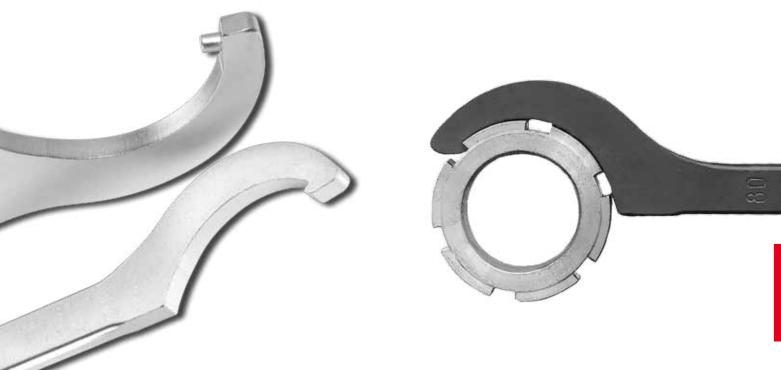
			1000				
Size	DIN1804 M	Σ	DIN981 KM	KML	KMT	DIN70852 M	DIN11851-F DN
110 - 115	72 - 75 80	85 -	17 -		16 -		65
120 - 130	85 90	90 100	18 20		17 19	- 105	-
135 - 145	95 100	110 120	22 -	- 24	20 22	- 115	-
155 - 165	105 - 110 115 - 120	120 - 130 130 - 140	24 26	26 28	24 26	125 135	-
180 - 195	125 - 130 140	140 - 150 150	28 30	30 -	- 32	150 -	-
205 - 220	150 160	- 170 - 190	- 34	- 38	34 -	175 180	-
230 - 245	170 180	180 -	36 -	-	-	190 -	-

		DI	NOO1				
Size	DIN1804	DI	N981				
	М	Tr	нм				
260 - 270	190 200	220x4 210x4	3044 42 T	-	-	-	-
280 - 300	-	220x4 240x4	44 T 48 T	-	-	-	-
300 - 320	-	240×4 250×4	48 T 50 T	-	-	-	-
320 - 345	-	250×4 -	50 T	-	-	-	-
350 - 375	-	-	-	1	-	-	-
380 - 400	-	-	-	-	-	-	-
480 - 500	-	-	-	-	-	-	-



ADJUSTABLE HOOK WRENCHES WITH NOSE NO. 771C AND NO. 771MD (CAT.-P. 50)

Size	DIN 1804		DIN 11851-F		
	M	М	KM	KML	DN
20 - 42	8 - 24	12 - 25	1 - 5	-	10
45 - 90	26 - 60	30 - 65	6 - 13	-	15 - 50
95 - 165	62 - 120	75 - 140	15 - 26	24 - 28	65 - 100



HINGED HOOK WRENCH NO. 775 (CAT.-P. 46, 48)

Size	DIN 1804		DIN 981		КМТ	DIN 11851-F	DIN 70852 M
	М	M	KM	KML	KIVI I	DN	
20 - 35	8 - 18	12 - 20	1 - 4	-	0 - 2	-	10 - 20
35 - 60	20 - 38	25 - 40	5 - 8	-	3 - 7	10 - 20	22 - 42
60 - 90	40 - 60	45 - 65	9 - 13	-	8 - 12	25 - 40	42 - 70
90 - 155	58 - 110	70 - 130	14 - 24	24, 26	13 - 24	50 - 100	70 - 125
155 - 230	105 - 170	120 - 190	24 - 36	26 - 38	24 - 38	125 - 150	125 - 190

HOOK WRENCH DIN 1810B AND NO. 776 (CAT.-P. 45, 47, 49, 50)

1810B Size	DIN 1816 M	776 Size
16 - 18	6	16 - 22
20 - 22	8	
25 - 28	10	
25 - 26	12	22 - 35
30 - 32	14	22 - 30
30 - 32	16	
34 - 36	18	
34 - 36	20	
40 - 42	22	
40 - 42	24	
	26	
45 - 50	28	35 - 60
	30	
52 - 55	32	
52 - 55	35	
E9 60	38	
58 - 62	40	60 - 90

	1810B Size	DIN 1816 M	776 Size
1	58 - 62	42	
1	68 - 75	45	
		48	
		50	60 00
		52	60 - 90
	80 - 90	55	
	80 - 90	58	
		60	
		62	
	95 - 100	65	
	95 - 100	68	
		70	
		72	95 - 155
	110 - 115	75	
		80	
110		85	
ľ	120 - 130	90	

1810B Size	DIN 1816 M	776 Size
135 - 145	95	
	100	95 - 155
	105	90 - 100
155 - 165	110	
155 - 165	115	
	120	
	125	
180 - 195	130	165 - 230
	140	100 - 230
205 - 220	150	
205 - 220	160	
230 - 245	170	
230 - 245	180	_
260 - 270	190	-
260 - 270	200	-



Hook wrench with nose

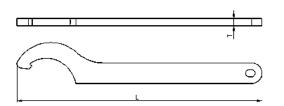
DIN 1810A

Hook wrench with nose

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, machined nose, edges ground, hardened and blued.

Rounded edges for better handling.





Recommendations



No. 775C, page 48

page 50

Order no.	Size	L	Т	Weight
110.				[g]
54585	12- 14	110	3	25
54593	16- 20	110	3	25
54601	25- 28	136	4	45
54619	30- 32	136	4	50
54627	34- 36	170	5	90
54387	(38- 45)	170	5	95
54635	40- 42	170	5	90
54643	45- 50	206	6	155
54650	52- 55	206	6	160
54668	58- 62	240	7	260
54403	(65-70)	240	7	255
54676	68- 75	240	7	255
54684	80- 90	280	8	410
54429	(85- 92)	280	8	410
54692	95-100	280	8	405
54445	(98-105)	290	8	405
54700	110-115	335	10	745
54718	120-130	335	10	720
54726	135-145	385	10*	1000
54734	155-165	385	10*	965
54742	180-195	470	10*	1500
54759	205-220	470	10*	1580
54767	230-245	568	10*	2250
54775	260-270	568	10*	2250
54783	280-300	680	15	5150
54841	300-320	695	15	5100
54791	320-345	695	15	5200
54809	350-375	735	15	5200
54817	380-400	770	15	6700
54825	480-500	988	20	13000

^{*} Thickness not to DIN () DIN extended

On request:

Intermediate sizes and other material thicknesses for quantities above 100 on request. Available in stainless steel on request (up to 6 mm thick).

DIN 1810AD

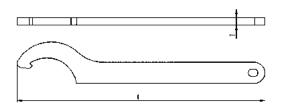
Hook wrench with nose

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, machined nose, edges ground, hardened and high-grade zinc-plated.
Rounded edges for better handling.



Order no.	Size	L	Т	Weight
110.				[g]
55103	16- 20	110	3	25
55111	25- 28	136	4	45
55129	30- 32	136	4	50
55137	34- 36	170	5	90
55152	40- 42	170	5	90
55160	45- 50	206	6	155
55178	52- 55	206	6	160
55186	58- 62	240	7	260
55202	68- 75	240	7	255
55210	80- 90	280	8	410
55236	95-100	280	8	405
55251	110-115	335	10	745
55269	120-130	335	10	720
55277	135-145	385	10*	1000
55285	155-165	385	10*	965

^{*} Thickness not to DIN



Recommendations



No. 775NI, page 48



Hook wrench with pin

DIN 1810B

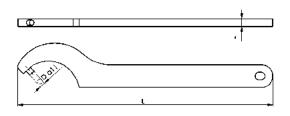
Hook wrench with pin

for nuts with radial holes to DIN 1816. Special steel, hardened and **blued**. **Rounded edges for better handling.**



Order	Size	dia. D	L	Т	Weight
no.					[g]
54874	12- 14	2,0	110	3	25
54882	16- 18	2,5	110	3	25
54890	20- 22	2,5	110	3	25
54908	25- 28	3	136	4	55
54916	30- 32	4	136	4	55
54924	34- 36	4	170	5	100
54932	40- 42	4	170	5	100
54940	45- 50	5	206	6	165
54957	52- 55	5	206	6	165
54965	58- 62	5	240	7	270
54973	68- 75	6	240	7	270
54981	80- 90	6	280	8	410
54999	95-100	8	280	8	410
55004	110-115	8	335	8*	610
55012	120-130	8	335	8*	610
55020	135-145	8	380	8*	790
55038	155-165	8	380	8*	790
55046	180-195	10	470	10*	1500
55053	205-220	10	470	10*	1580
55061	230-245	10	568	10*	2250
55079	260-270	10	568	10*	2250

^{*} Thickness not to DIN (..) similar DIN.



On request:

Intermediate sizes or other pin diameters for quantities above 100 on request. Avaible in stainless steel on request (up to 6 mm thick).

dia. D

Recommendations





No. 776C, page 49

no.

No. 776Md, page 50

Size

DIN 1810BD

Hook wrench with pin

for nuts with radial holes to DIN 1816. Special steel, hardened and **high-grade zinc-plated**. **Rounded edges for better handling.**



						[g]
	55400	16- 18	2,5	110	3	25
	55418	20- 22	2,5	110	3	25
	55426	25- 28	3	136	4	55
	55434	30- 32	4	136	4	55
	55442	34- 36	4	170	5	100
	55459	40- 42	4	170	5	100
	55467	45- 50	5	206	6	165
	55475	52- 55	5	206	6	165
	55483	58 -62	5	240	7	270
	55491	68- 75	6	240	7	270
Ī	55509	80- 90	6	280	8	410
	55517	95-100	8	280	8	410
=	55525	110-115	8	335	8*	630
	55533	120-130	8	335	8*	630
	55541	135-145	8	380	8*	800
	55558	155-165	8	380	8*	800

^{*} Thickness not to DIN



Recommendations



No. 758S, page 52

Subject to technical alterations.

Weight



Hinged hook wrench, assembly version

ASSEMBLY VERSION

Advantages:

- > Lightweight keys, for frequent actuation, reduced fatigue
- > Short version, fits into every pocket and toolbox

No. 775SC

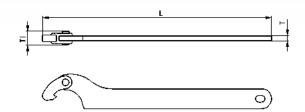
Hinged hook wrench with nose, assembly version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, hardened and **blued**.

Rounded edges for better handling.

Order	Size	L	Т	T1	Weight
no.					[g]
56697	20-35	135	3	8	40
56705	35-60	175	4	11	85
56713	60-90	240	6	13	250
56721	90-155	300	7	15	425
56739	155-230	420	8	18	1015





Recommendations



No. 771C, page 50

No. 775SNI

Hinged hook wrench with nose, assembly version, stainless steel

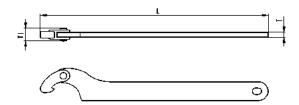
for grooved nuts to DIN 1804, bearing nuts to DIN 981 and for couplings and fittings to DIN 11851. Stainless steel.

Rounded edges for better handling.



Order	Size	L	Т	T1	Weight
no.					[g]
56796	20-35	135	3	8	35
56804	35-60	175	4	11	75
56812	60-90	240	5	13	185
56820	90-155	300	6	15	320
56838	155-230	420	8	18	860





Recommendations



No. 771Md, page 50



Hinged hook wrench, assembly version

ASSEMBLY VERSION

Advantages:

- > Lightweight keys, for frequent actuation, reduced fatigue
- > Short version, fits into every pocket and toolbox
- > All common pin diameters available.

No. 776SC

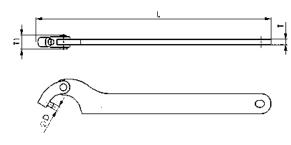
Hinged hook wrench with pin, assembly version

for nuts with radial holes to DIN 1816. Special steel, hardened and blued. Rounded edges for better handling.

Orde	. Size	dia. D	L	Т	T1	Weight
no.						[g]
5182	20-35	2,5*	135	3	8	40
51839	20-35	3,0	135	3	8	40
5184	20-35	4,0	135	3	8	40
51854	35-60	4,0*	175	4	11	85
5186	35-60	5,0	175	4	11	85
51870	60-90	5,0*	245	6	13	250
5188	60-90	6,0	245	6	13	250
51890	90-155	6,0*	300	7	15	425
51904	90-155	8,0	300	7	15	425
5191	155-230	8,0	420	8	18	1015

 $^{^{\}star}$ If no pin diameter is given in the order, we supply the pin diameter marked with a * .









No. 776C, page 49

No. 776Md, page 50



Subject to technical alterations.

Hinged hook wrench, industrial version

INDUSTRIAL VERSION

Advantages:

- > Longer shank for increased torque
- > Extended hook for greater contact and safer use
- > Strengthened rivet increases working life and permits transmission of greater forces, especially with smaller sizes
- > Even movement due to additional spring washer, one-handed operation possible

No. 775C

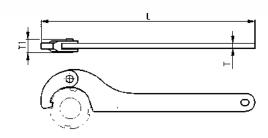
Hinged hook wrench with nose, industrial version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, hardened and **blued**. With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer.

sucinguicilea	inver, spring we	adrici.
Rounded ed	ges for better	handling.

Order	Size	L	Т	T1	Weight
no.					[g]
51649	20- 35	165	4	10,5	85
51656	35- 60	210	5	12,5	170
51664	60- 90	280	6	14,5	360
51672	90- 155	335	7	17,5	610
51680	155-230	460	8	17,5	1200





No. 775D

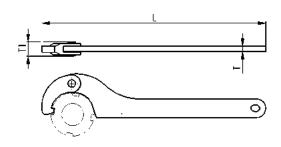
Hinged hook wrench with nose, industrial version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, edges ground, hardened and **nickel-plated**. With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer.

Rounded edges for better handling.

Order	Size	L	Т	T1	Weight
no.					[g]
51730	20 - 35	165	4	10,5	85
51748	35 - 60	210	5	12,5	170
51755	60 - 90	280	6	14,5	360
51763	90 -155	335	7	17,5	610
51771	155 -230	460	8	17,5	1200





No. 775NI

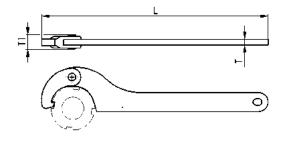
Hinged hook wrench with nose, industrial version, stainless steel

for grooved nuts to DIN 1804, bearing nuts to DIN 981 and for couplings and fittings to DIN 11851. **Stainless steel**. With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer.

Rounded edges for better handling.

Rost frei

Order	Size	L	Т	T1	Weight
no.					[g]
52183	20- 35	165	4	10,5	85
52191	35- 60	210	5	12,5	170
52209	60- 90	280	6	14,5	360
52217	90- 155	335	6	17,5	580
52225	155-230	460	8	17,5	1200





Hinged hook wrench, industrial version

INDUSTRIAL VERSION

Advantages:

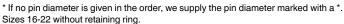
- > Longer shank for increased torque
- > Extended hook for greater contact and safer use
- > Strengthened rivet increases working life and permits transmission of greater forces, especially with smaller sizes
- > Even movement due to additional spring washer, one-handed operation possible
- > Improved ratio of pin diameter to nut diameters

No. 776C

Hinged hook wrench with pin, industrial version

for nuts with radial holes to DIN 1816. Special steel, hardened and **blued**. With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer and optimised radial areas. **Rounded edges for better handling**.

	Order	Size	dia. D	L	Т	T1	Weight
	no.						[g]
Ì	53058	16-22	2,5	135	3	7,5	50
	53066	22-35	3,0	165	4	10,5	85
	53074	35-60	4,0	205	5	12,5	170
	53181	60-90	5,0*	280	6	14,5	380
	53082	60-90	6,0	280	6	14,5	380
	53090	95-155	6,0*	335	7	17,5	610
	53199	95-155	8,0	335	7	17,5	610
	53173	165-230	8,0	460	8	17,5	1200
	53108	165-230	10,0*	460	8	17,5	1200









No. 776Md, page 50 DIN 1810B, page 45

No. 776D

Hinged hook wrench with pin, industrial version

for grooved nuts to DIN 1816.

 $\bar{\text{Special}}$ steel, hardened and nickel-plated . With hole for hanging up.

Extended hook and shank, strengthened rivet, spring washer and optimised radial areas.

Rounded edges for better handling.

	Order	Size	dia. D	L	Т	T1	Weight
	no.						[g]
Ī	53116	16-22	2,5	135	3	7,5	50
	53124	22-35	3,0	165	4	10,5	85
	53132	35-60	4,0	205	5	12,5	170
	53140	60-90	6,0	280	6	14,5	380
	53157	95-155	6,0	335	7	17,5	610
	53165	165-230	10,0	460	8	17,5	1200

Sizes 16-22 without retaining ring.



Recommendations



DIN 1810BD, page 45 No. 250, page 57

Hook wrenches



No. 771C

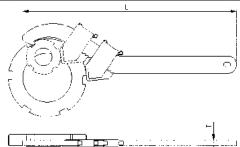
Adjustable hook wrench with nose

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, hardened and **blued**.

Rounded edges for better handling.

Order no.	Size	L	Т	Weight
51201	20- 42	180	4	100
51219	45- 90	250	6	250
51227	95-165	335	10	710





No. 771Md

Adjustable hook wrench with nose and torque wrench socket

for grooved nuts to DIN 1804 and bearing nuts to DIN 981. Special steel, hardened and **blued**.

Drive: square socket

	Order	Size	Drive SW	L	S	Т	T1	Weight
	no.		[ZoII]					[g]
Ī	51516	20 - 42	1/2	135	100	4	16,0	165
	51532	45 - 90	1/2	192	150	6	16,0	310
ſ	51557	95 - 165	3/4	298	220	10	20,5	910

Note:

The set value for the torque wrench is dependant on insertion dimension "S".

Drive SW

[Zoll]

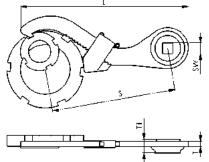
1/2

1/2

The operating manual provided with your torque wrench contains the requisite information and

calculation formulae.





s

75

100

Т

5

6

Weight

[g]

185

320

dia. D

6

No. 776Md

Hinged hook wrench with pin and torque wrench socket

For nuts with radial holes to DIN 1816. Special steel, hardened and **blued**. Drive: square socket

52753
52761
Note:

Order

The set value for the torque wrench is dependant on insertion dimension "S".

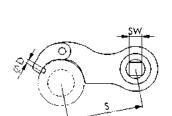
Size

35-60

60-90

The operating manual provided with your torque wrench contains the requisite information and calculation formulae.







7

No. 771Md, page 50



No. 902Md, page 58



No. 250Md, page 58



Subject to technical alterations.



Pin wrenches

No. 758

Adjustable pin wrench

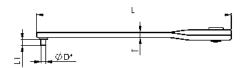
Size 7-40 with riveted pins, from size 11-60 with pins electrically welded. Special steel, **blued**.



Order	Α	dia. D*	L1	L	Т	Weight
no.						[g]
40477	7 - 40	1,5	2	115	3	40
40485	7 - 40	2,0	2,5	115	3	40
40493	7 - 40	2,5	3	115	3	40
40618	11 - 60	3	4	160	4	140
40626	11 - 60	4	5	160	4	140
40634	11 - 60	5	6	160	4	140
40758	14 -100	5	6	215	6	300
40766	14 -100	6	7	215	6	300
40774	14 -100	8	8	215	6	300
40899	22 -125	8	8	260	6	500
40907	22 -125	10	10	260	6	500
40915	22 -125	12	12	260	6	500

^{*} Pin diameter = nominal diameter -0.1mm (tolerance class h12).





Recommendations







No. 758S, page 52

No. 758CC, page 52

No. 776D, page 49

No. 758NI

Adjustable pin wrench stainless steel

with electrically welded pins.



Order	А	dia. D*	L1	L	Т	Weight
no.						[g]
50500	11 - 60	3	4	162	4	115
50526	11 - 60	4	5	162	4	115

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



No. 758S, page 52











No. 758S

Adjustable pin wrench set

with replaceable, hardened pin in two-component box, black-orange. Keys: Special steel, **zinc-plated**.

Order	А	Pin dia.	Box L x B x H	Weight
no.				[g]
50427	8-100	1.5, 2, 2.5, 3, 4	165 x 87 x 36	335

Application:

Ideal for mechanics, maintenance and service technicians, at the workbench and for do-it-yourselfers.

Advantage:

The adjustable face spanner set replaces 5 individual key sizes. The exchangeable pins (2 per size) are clearly stored in 2 separate boxes. The robust 2-component box protects the keys and the pins, and everything is always accessible.

Recommendations





No. 764Md, page 54

DIN 3116, page 56

No. 758CC

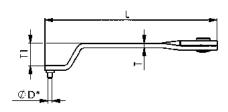
Adjustable pin wrench, cranked

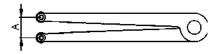
with electrically welded pins. Special steel, hardened and **blued**.

Order	Α	dia. D*	L	Т	T1	Weight
no.						[g]
50914	11-60	3	153	4	20	120
50922	11-60	4	153	4	20	120
50930	14-90	5	205	6	27	310
50948	14-90	6	205	6	27	310

^{*} Pin diameter = nominal diameter -0.1mm (tolerance class h12).







Recommendations



DIN 3116C, page 56



Pin wrenches

No. 764

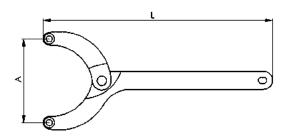
Hinged pin wrench

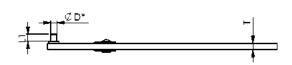
with electrically welded pins. With hole for hanging up. Special steel, **blued**.



Order	А	dia. D*	L	L1	Т	Weight
no.						[g]
41038	18- 40	3	150	4	5	100
41046	18- 40	4	150	5	5	100
41053	40- 80	4	220	5	6	265
41061	40- 80	5	220	6	6	265
41079	40- 80	6	220	7	6	265
41087	80-125	6	295	7	8	650
41095	80-125	7	295	7,5	8	650
41103	80-125	8	295	8	8	650
41111	125-200	8	405	8	10	1590
41129	125-200	10	405	10	10	1590

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)





Recommendations



No. 758S, page 52

No. 764CC

Hinged pin wrench, offset

Replaceable, hardened pins (version AZ). Special steel, hardened and **blued**

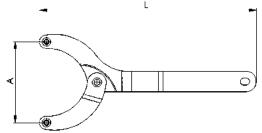


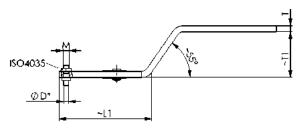
Order	А	A dia. D* Suitable for 764AZ4 ØD*		М	L	L1	Т	T1	Weight
no.			704724 95						[g]
51011	18 - 40	-	3 + 4	M4	158	57	5	33	110
51029	40 - 80	-	4+5+6+7+8	M6	215	92	6	45	280
51037	80 - 125	-	4+5+6+7+8	M6	290	130	8	63	680
51052	18 - 40	3	-	M4	158	57	5	33	114
51060	18 - 40	4	-	M4	158	57	5	33	114
51078	40 - 80	4	-	M6	215	92	6	45	290
51086	40 - 80	5	-	M6	215	92	6	45	290
51094	40 - 80	6	-	M6	215	92	6	45	295
51102	80 - 125	6	-	M6	290	130	8	63	695
51110	80 - 125	8	-	M6	290	130	8	63	700

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)

Note:

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)





Recommendations



No. 758CC, page 52

No. 764ZB-M6, page 55

Subject to technical alterations.

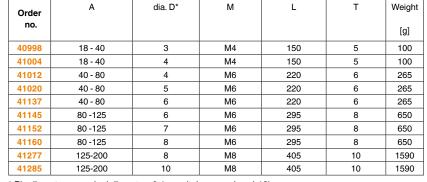
Pin wrenches



No. 764AZ

Hinged pin wrench

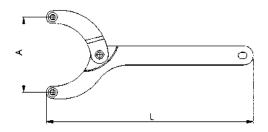
with replaceable, hardened pins (version AZ), fully assembled. With hole for hanging up. Special steel, **blued**.



^{*} Pin diameter = nominal diameter -0,1 mm (tolerance class h12)

Note:

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)





Recommendations





No. 764Md, page 54

No. 764ZB-M6, page 55

No. 764Md

Hinged pin wrench with torque wrench socket

Replaceable, hardened pins (version AZ). Special steel, hardened and **blued**. Drive: square socket

	Order no.	А	Drive SW [Zoll]	dia. D*	Suitable for 764AZ4 ØD*	М	L	S	Т	T1	Weight [g]
r	50096	18-40	1/2	-	3 + 4	M4	120	100	5	16,0	150
Г	50104	40-80	3/4	-	4+5+6+7+8	M6	180	150	6	20,5	440
	50112	80-125	3/4	-	4+5+6+7+8	M6	250	220	8	20,5	780
	50146	18-40	1/2	4	-	M4	120	100	5	16,0	155
	50161	40-80	3/4	5	-	M6	180	150	6	20,5	450
	50179	40-80	3/4	6	=	M6	180	150	6	20,5	455
	50187	80-125	3/4	6	-	M6	250	220	8	20,5	795
	50195	80-125	3/4	8	-	M6	250	220	8	20,5	800

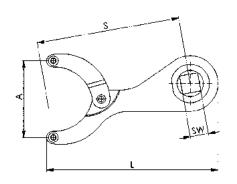
^{*} Pin diameter = nominal diameter -0,1 mm (tolerance class h12)

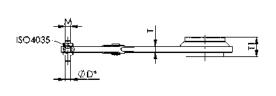
Note:

The set value for the torque wrench is dependant on insertion dimension "S". The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)









No. 764ZB-M6

Assortment box with loose pins

For flexible socket wrench no. 764AZ and 764Md 2 pins each per size, incl. nuts in a clearly arranged assortment box.

Loose pin no. 764AZ4: special steel, hardened and blued.

Assortment box: transparent, reclosable

Order	Pin dia.	Nut (DIN439)	Usage 764AZ/764Md/764CC	Box L x B x H	Weight
no.					[g]
50666	4-5-6-7-8	10 x M6	40-80 / 80-125	90 x 65 x 20	95

^{*} Pin diameter = nominal diameter -0.1 mm; tolerance class h12.

Application:

Ideal for maintenance and service technicians, at the workbench and for do-it-yourselfers.



Recommendations



No. 764AZ, page 54

No. 764AZ4

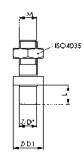
Loose pin with nut

for nos. 764AZ, 764CC and 764Md pin wrenches with replaceable pins. Special steel, hardened and **blued**.



dia. D*	dia. D1	L	М	Usage 764AZ/764Md/764CC	Weight
					[g]
3	5,5	4,0	M 4	18-40	2
4	7,0	5,0	M 4	18-40	2
4	8,5	4,5	M 6	40-80 / 80-125	3
5	8,5	5,5	M 6	40-80 / 80-125	5
6	10,0	6,5	M 6	40-80 / 80-125	7
7	11,0	7,0	M 6	40-80 / 80-125	8
8	12,0	7,5	M 6	40-80 / 80-125	9
8	12,0	7,5	M 8	125-200	14
10	15,0	9,5	M 8	125-200	19
	3 4 4 5 6 7 8	3 5,5 4 7,0 4 8,5 5 8,5 6 10,0 7 11,0 8 12,0 8 12,0	3 5,5 4,0 4 7,0 5,0 4 8,5 4,5 5 8,5 5,5 6 10,0 6,5 7 11,0 7,0 8 12,0 7,5 8 12,0 7,5	3 5,5 4,0 M4 4 7,0 5,0 M4 4 8,5 4,5 M6 5 8,5 5,5 M6 6 10,0 6,5 M6 7 11,0 7,0 M6 8 12,0 7,5 M8	3 5,5 4,0 M4 18-40 4 7,0 5,0 M4 18-40 4 8,5 4,5 M6 40-80/80-125 5 8,5 5,5 M6 40-80/80-125 6 10,0 6,5 M6 40-80/80-125 7 11,0 7,0 M6 40-80/80-125 8 12,0 7,5 M6 40-80/80-125 8 12,0 7,5 M8 125-200

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)

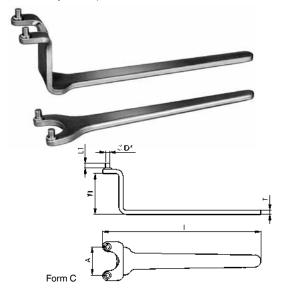




DIN 3116

Wrench for 2 hole nuts

Special steel, zinc-plated. With electrically welded pins.

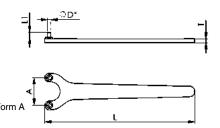


Orde no.		А	dia. D*	L	L1	Т	T1	Weight [g]
5099	7 A	30	4	164	5	4	-	85
4468	5 A	35	5	180	6	5	-	120
4466	9 C	35	(5)	200	6	5	50	200

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12) () DIN extended

Application:

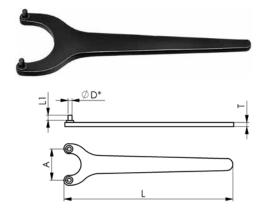
Size 35 for flange nut DIN 44716-D of angle grinder DIN 44706 for clamping grinding and cutting-off wheels.



DIN 3116A

Wrench for 2 hole nuts

Special steel, blued. With electrically welded pins.



Order	Α	dia. D*	L	L1	Т	Weight
no.						[g]
44453	13	2,5	90	3	3	27
44461	15	3	90	4	3	27
44479	20	(3)	122	4	4	50
44628	20	4	122	5	4	50
44636	25	3	137	4	4	65
44487	25	(4)	137	5	4	65
44495	30	4	164	5	4	85
44503	35	(4)	180	5	5	120
44644	35 **	5	180	6	5	120
44511	40	4	167	5	5	120
44529	45	4	187	5	5	145
44537	50	5	198	6	5	175
44545	60	5	213	6	6	220
44552	75	6	243	7	6	330
44560	90	7	270	7,5	6	410

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)

Note:

Size 13 has riveted pins.

Sizes 13 and 15 without cut-out between pins for M8 and M10 nuts to DIN 547.

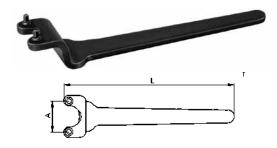
On request:

Zinc-plated on request.

DIN 3116C

Wrench for 2 hole nuts

Special steel, blued. With electrically welded pins.

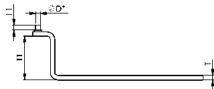


Order	А	dia. D*	L	L1	Т	T1	Weight
no.							[g]
44651	18	3	140	4	4	15	95

^{*} Pin diameter = nominal diameter -0.1 mm (tolerance class h12)

Note:

This wrench is used for adjusting timing belt tensioners (AUDI, VW).



^{**} Standard size for commercially available angle-grinders and cutters.

() DIN extended



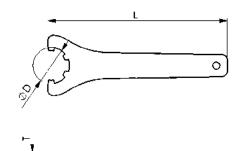
No. 250

Collet chuck key

for collet chuck nuts (ER) to DIN 6499. Special steel, hardened and **zinc-plated**. With hole for hanging up.

Order	Size	DIN 6499D (Size)	D	L	Т	Weight
no.						[g]
52233	16	16	32	163	4	125
52241	20	20	35	183	5	190
52258	25	25	42	203	6	255
52266	32	32	50	253	6	359
52274	40	40	63	285	6	480
52290	50	<u>-</u>	78	350	7	810





Recommendations



No. 250Md, page 58



No. 250K, page 60





No. 250Md

Key for collet chuck with torque wrench socket

for chuck nuts (ER) to DIN 6499.

Drive 1/2" square socket with ball-engagement groove. Special steel, hardened and **zinc-plated**.



Order	Size	D	L	S	SW	Т	T1	Weight
no.					[ZoII]			[g]
52316	16	32	69	45	1/2	5	16	140
52308	25	42	85	60	1/2	6	16	200
52324	32	50	85	60	1/2	6	16	215
52340	40	63	85	60	1/2	6	16	220

Advantage:

Controlled tightening prevents damage to spindle changing tools on a machine.

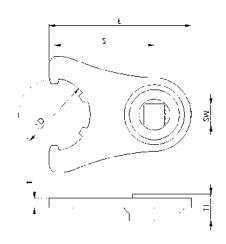
Note

The set value for the torque wrench is dependant on insertion dimension "S".

The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

On request:

Other sizes available.



Recommendations



No. 250, page 57



No. 771Md, page 50

No. 902Md

Open-ended spanner with torque wrench socket

for clamping nuts. Drive 1/2" square socket with ball-engagement groove. Special steel, hardened and zinc-plated.

Order no.	SW	L	S	SW1	Т	T1	Weight
				[ZoII]			[g]
52506	25	78	45	1/2	6	16	170
52514	36	101	60	1/2	7	16	255
52522	46	108	60	1/2	8	16	340

Advantage:

Controlled tightening prevents damage to spindle changing tools on a machine.

Note

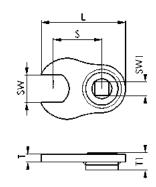
The set value for the torque wrench is dependant on insertion dimension "S".

The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

On request:

SW 65 fits clip no. 6540H - size M20/M24 available on request.





Recommendations



DIN 894, page 64



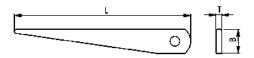
DIN 317

Drill drift

Special steel, hardened and blued.

Order	Size	for tapers Morse	for tapers Metric	ВхТ	L	Weight
no.						[g]
40147	0	0	4+6	12x 3	90	14
40154	1	1+2	=	20x 5	140	70
40162	3	3	-	25x 7	190	150
40170	4	4	-	30x10	225	310
40188	5	5+6	-	35x15	265	650





Recommendations





No. 250, page 57 DIN 6368, page 60

No. 318

Drill drift, semi-automatic for morse tapers

Special steel, hardened and **blued**.

Grip: powder-coated, red. With finger protection!!

Order no.	Size	for tapers Morse	Length [mm]	Weight
40220	1 - 3	1 - 3	330	370
40238	4 - 6	4 - 6	380	530

Advantage:

- One-hand operation
- Pressure on the lever moves a gear rack between two opposing wedges (the other hand holds the tool to prevent it falling).
- Releasing tools using the ${\bf semi-automatic}\ {\bf drift}$ helps prevent spindle damage.



Recommendations







No. 960

Socket wrench for coolant tubes HSK-A

(Hollow cone to DIN 69893)

Blade: Special steel, hardened and zinc-plated.

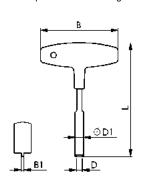
Grip: impact-resistant plastic (cadmium-free), black.



Order	Size = HSK-A	В	B1	D	D1	L	Weight
no.							[g]
47894	32	80	1,4	6,1	8,5	115	50
47902	40	80	1,9	8,1	10,5	115	60
47910	50	80	1,9	10,1	14,5	115	75
47928	63	100	2,4	12,2	16,5	136	125
47936	80	100	2,4	14,2	18,5	136	135
47944	100	100	2,9	16,2	22,0	136	165

On request:

On request with advertising or company imprint.



Recommendations



DIN 6368, page 60



DIN 894, page 64

No. 250K

Collet chuck key (Mini)

for collet chuck nuts (ER). Special steel, hardened and **blued**.

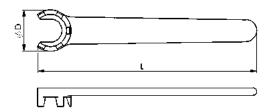
Order	Size	DIN 6499D (dia.)	for nuts	D	L	Weight
no.						[g]
52407	8	12	M10	13	75	14
52415	11	16	M13	17	95	30
52423	16	22	M19	23	115	50
52431	20	28	M24	29	130	61
52449	25	35	M30	35	143	78



Recommendations



No. 250, page 57



DIN 6368

Wrench for milling arbor screws

for tightening milling arbor screws to DIN 6367. Special steel, hardened and **blued**.

Order	Size	for DIN 6367	B1	D1	Н	L	Weight
no.							[g]
44727	13	M 6	6,1	18	16	160	75
44735	16	M 8	8,1	22	20	180	110
44743	22	M10	10,1	28	25	200	200
44750	27	M12	12,1	35	32	225	400
44768	32	M16	16,1	42	36	250	570
44776	40	M20	20,2	52	40	280	800
44784	50	M24	24,2	63	45	315	1100
44792	60	M30	28,2	76	50	355	1750

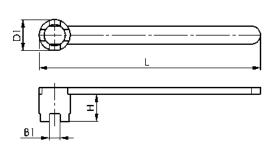
The size given here is the diameter of the mandrel on the milling arbor.



Recommendations



DIN 894, page 64 No. 318, page 59





Socket spanners

DIN 22417A

Triangular socket spanner

Special steel. Body and tommy bar, **zinc-plated**.

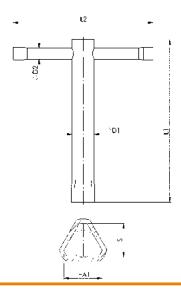


Order	Size	L1 x D1	L2 x D2	A1	S	Weight
no.						[g]
44354	M 4	90x10	50x 6	7,7	6,80	20
44362	M 5	100x12	65x 6	9,4	8,30	30
44370	M 6	115x14	80x 6	11,4	10,05	60
44388	M 8	125x16	100x 8	13,7	12,05	80
44396	M10	140x20	125x 8	17,1	15,05	160
44404	M12	160x20	160x10	18,9	16,55	240
44412	M16	180x25	200x12	23,5	20,55	400

^{*}The size refers to the screw diameter.

Application:

These spanners are intended for triangular-head screws to DIN 22424 and nuts to DIN 22425. The M12 size is especially suitable for installing and removing steel and aluminium access-denial posts.



Recommendations



DIN 7417, page 62

DIN 905

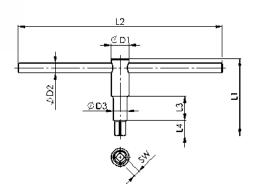
Screwdriver for square drive bolts

Special steel, body and tommy bar hardened and ${\bf blued}.$ Tommy bar pressed in.

0.00.		l							
no.									[g]
41988	(4)	12,0	6,0	6	60	160	20	9	70
41996	5	12,0	6,0	8	60	160	20	11	70
42002	6	12,0	6,0	10	80	160	22	12	80
42010	(7)	14,6	6,0	12	80	160	26	15	115
42028	8	16,0	9,0	14	80	180	26	15	180
42036	9	16,0	9,0	14	80	180	26	17	180
42044	10	20,0	11,0	18	100	200	30	18	320
42051	11	20,0	11,0	18	100	200	30	20	320
42069	12	24,0	12,0	20	100	250	38	21	450
42077	13	24,0	12,0	20	100	250	38	22	450
42085	14	28,0	14,6	22	120	320	38	24	780
42093	17	34,0	16,0	25	160	400	50	28	1500
42101	19	36,0	16,0	28	200	400	50	30	1850
42119	22	42,0	20,0	32	200	630	65	34	3100
() DIN									



Order



Recommendations No. 960,

page 60

Subject to technical alterations.

Weight



Socket spanners

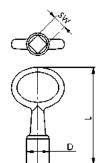
DIN 7417

Square socket key

Die-cast zinc.

Order	SW	D	L	Weight
no.				[g]
56002	6	11	55	18
56010	7	13	52	20
56028	8	14	58	24
56044	10	18*	68	40







No. 914Q

Square socket spanner with T-grip

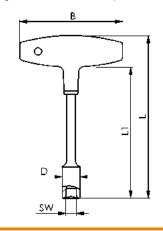
Blade: CHROME-VANADIUM, hardened and **zinc-plated**. Handle: impact-resistant plastic (cadmium-free).



Order no.	SW	L1	В	D	L	Weight
44115	8	125	100	14	151	122
44123	10	125	100	17	155	150

On request:

Other lengths and executions on request. On request with advertising or company imprint.





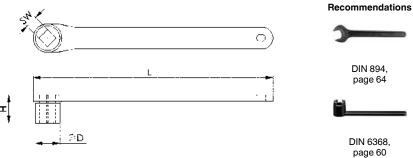
No. 248

Square ring spanner

Special steel, hardened and **blued**. Continuous square socket.



			,	,	
Order	SW	D	н	L	Weight
no.					[g]
40022	8	17	20,0	160	85
40030	10	21	22,5	195	165
40048	12	24	26,5	235	275
40105	13	26	27,5	250	300
40055	14	27	30,5	270	420
40063	17	30	37,0	315	530
40071	19	35	41,0	345	715
40089	22	39	46,0	385	900
40097	24	43	49,0	415	975





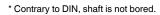
Socket spanners

DIN 904

Square socket spanner

Special steel, body and tommy bar hardened and **blued**. Tommy bar pressed in.

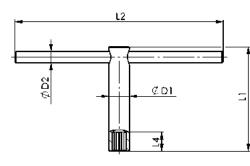
Order	SW	וט	D2	Li	L2	L4	Weight
no.							[g]
41665	4	12,0	6,0	60	160	11	85
41673	5	12,0	6,0	60	160	11	85
41681	6	12,0	6,0	80	160	12	100
41699	7	14,6	6,0	80	160	15	130
41707	8	16,0	9,0	80	180	15	180
41715	9	18,0	9,0	100	180	18	245
41723	10	20,0	11,0	100	200	18	340
41731	12	24,0	12,0	100	250	21	520
41749	13	24,0	12,0	100	250	22	520
41756	14	28,0	14,6	120	320	24	875
41764	17	34,0	16,0	160	400	28	1625
41772	19	36,0	16,0	200	400	30	2035
41780	22	42,0	18,0	200	500	34	2900
41798	24*	45,0	20,0	250	630	36	4270



Recommendations



No. 248, page 62





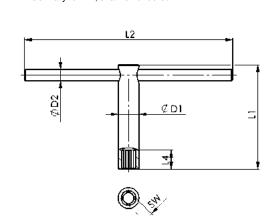
DIN 904L

Square socket spanner

long version. Special steel, body and tommy bar hardened and ${\bf blued}.$ Tommy bar pressed in.

Order	sw	D1	D2	L1	L2	L4	Weight
no.							[g]
41848	5	12	6,0	120	160	11	100
41855	6	12	6,0	160	160	12	110
41863	8	16	9,0	160	180	15	210
41871	9	18	9,0	200	200	18	390
41889	10	20	11,0	200	200	18	390
41897	12	24	12,0	200	250	21	600
41905	13	24	12,0	200	250	22	600
41913	14	28	14,6	200	320	24	795
41921	17*	34	16,0	250	400	28	1500
41939	19*	36	16,0	320	400	30	1700

^{*} Contrary to DIN, shaft is not bored.



Recommendations





No. 714T-6D, page 64



Open-ended spanner

DIN 894

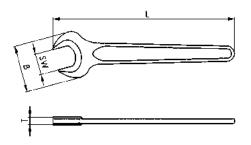
Open-ended spanner, single-ended

Special steel forging, jaws machined, angle of jaws 15°, hardened and phosphated.



Order no.	SW	Thread metric	В	L	Т	Packaging unit	Weight [g]
53579	8	5	19	94	4	10	13
53595	10	6	22	105	5	10	20
53611	12	-	26	125	5	10	28
53629	13	8	29	125	5	10	35
53645	17	10*	36	155	6	10	65
53520	18	12	39	155	7	10	70
53652	19	12*	40	170	7	10	83
53660	22	14*	46	195	8	10	105
53678	24	16	50	215	9	10	150
53686	27	18	56	240	10	10	200
53694	30	20	62	265	11	10	265
53702	32	22*	67	275	12	10	295
53710	36	24	74	300	13	10	425

^{*} Size to old DIN standard.



Recommendations



No. 902Md, page 58

No. 714

Open-ended spanners, double-ended, thin version

CHROME-VANADIUM, hardened and **nickel-plated**. Jaws machined to ISO 691-1.

Order	SW	L	Т	Weight
no.				[g]
51326	3x 3,5	120	1,5	8
51342	4x 4,5	120	1,5	8
51367	5x 5,5	120	1,5	8
51383	6x 6,5	120	1,5	8
51391	7x 8,0	125	2,0	18
51409	9x10,0	125	2,0	21



No. 714T-6D

Open-ended spanners, double-ended, thin version

in plastic tool roll, 6-piece set.

Order	Contents	Weight
no.		[g]
51524	3x3.5, 4x4.5, 5x5.5, 6x6.5, 7x8, 9x10	90





The table shows the across-flat (A/F) sizes of metric Withworth and BSP threads:

A/F	3	3,2	3,5	4	4,5	5	5,5	6	6,5	7	8	9	10
Metric thread size [mm] (ISO 272)	1,2 1,4	1,6	1,8	2,0	2,3	2,5	3,0	3,5	-	4,0	5,0	-	6,0
Woodscrews [mm] (DIN 571)	-	-	-	-	-	-	-	-	-	4,0	5,0	-	6,0
Sheetscrews [mm] (ISO 1479, DIN 6928)	-	2,2	-	2,9	-	-	3,5 3,9	-	3,5 3,9	4,2	4,8 5,5	-	6,3



Coupling wrench for fire hydrant couplings

DIN 14822

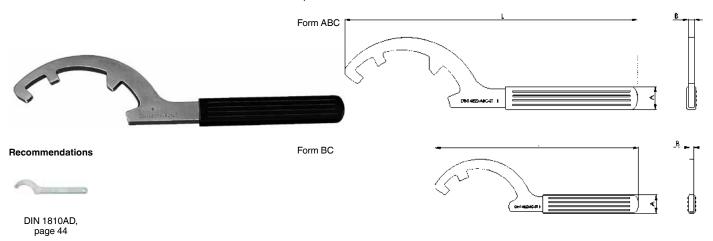
Coupling wrench for fire hydrant couplings

Case-hardened steel, **zinc-plated**. All sharp edges broken. Grip with cold protection. Stamped DIN 14822-ABC (or BC).

Order no.	Form	Lug spacing	for Storz	L	А	В	Weight
45344	ABC	66-133	52-75-110	400	25	8	685
45336	ВС	66-89	52-65-75	280	20	6	290

On request:

Special versions to old standard.

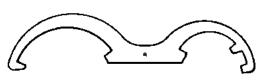


No. 14822

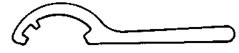
Special-Coupling wrench for fire hydrant couplings

On request, we can supply special versions.

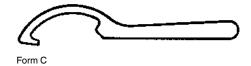




Form ABC



Form BC

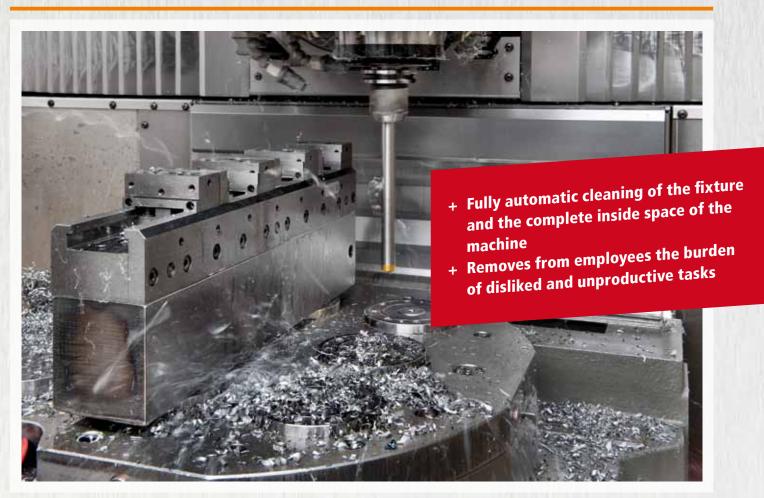






Subject to technical alterations.









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Please formulate your enquiry as accurately as possible. We assure you that we will reply by return. The details we need are given in the list below:

- 1) DIN designation or drawing no.
- 2) Quantity.
- Across-flats size and angle of jaws (A).
- 4) Material: special steel, CrV steel or stainless steel.
- 5) Execution of edges: punch-rounded, broken by buffing, edge ground etc.
- 6) Thickness of spanner (B).
- Strength requirements: hardened or unhardened.
- Surface finish: blued, nickel-plated or zinc-plated.
- 9) Marking (C): company name, size, description.
- For hook wrenches: hook form, pin diameter.
- 11) For pin spanners: pin spacing and diameter.
- 12) Delivery date.







No. 902

Open-ended spanner, single-ended

stamped from steel sheet. Material, thickness, strength properties and other details to your specification.



 	<u>></u>	<u></u>	*	Minimum order quantity
3/3,2/3,5/4 4,5/5 5,5/6 7/8 9/10 11/12 13/14 15/16/17	65 75 75 92 100 115 135	11 15 15 18 21 24 30 35	1 - 2 1 - 2 1 - 3 2 - 4 2 - 4 2.5-5 3 - 6 3 - 6	100
18/19/20 21/22/23 24/25/26 27/28 30/32/34	175 195 215 235 260	42 48 54 58 66	3 - 6 4 - 8 4 - 8 4 - 8 4 - 10	50
36/41	310	84	5 - 10	25
46/50 55	385 375	102 120	5 -10 5 -10	10 10
60 65 70	385 385 390	120 120 140	5 -10	10
75 80 85	410 420 445	150 158 172	5 -10	5
90 95 100	450 465 470	180 190 200	5 -10	5
105 110 115	500 500 510	200 210 225	6 -12	2
120 130 135	530 560 585	235 252 265	6 -12	2
145 150 155	595 620 620	280 280 300	7 -15	2
165 175 180	680 690 690	330 340 355	7 -15	2
185 190 200	700 730 740	360 360 380	7 -15	2

^{*} Optimum thickness range.

No. 685 Open-ended spanner, single-ended short form



* Optimum thickness range.

 	<u>}</u>	<u> </u>	*	Minimum order quantity
8/9	85	22	2 - 4	100
10/11/12	93	26	2 - 4	
13/14/15	98	30	2,5- 5	
16/17	100	37	2,5- 5	
18/19	100	40	2,5- 5	50
20/21/22/23/24	120	47	3 - 6	
25/26/27/28	130/180	55	3 - 6	
30/32	140	66	4 - 8	25
36	160	74	4 - 8	
41	170	84	5 -10	10
46	185	96	5 -10	
50	185	96	5 -10	
55	195	106	5 -10	
60	208	120	5 -10	
65 70 75 80 85 90 95 100	218 245 255 275 275 280 305 310 310	125 135 142 150 170 180 185 200 205	6 -12	5
110 115 120	330 355 360	216 235 235	7 -15	
130 135 145 150	370 385 420 500	250 250 280 315	10 -20	



No. 658

Open-ended spanner, double-ended

(previously DIN 658)

Across-flat pairings to your specification

;	<u> </u>	<u>†</u> 5>	ΞΞ.	*	Minimum order quantity
3,2 - 4,0	60	9,0	10,0	1 - 2,0	100
4,0 - 5,0	72	9,5	10,5	1 - 2,0	
5,0 - 5,5	84	12,0	13,0	1 - 2,5	
5,5 - 8,0	100	15,5	18,0	1,5 - 3	100
8,0 - 9,0	110	18,0	20,0	2,0 - 4	
8,0-11,0	125	22,0	24,0	2,5 - 5	
11 - 14	144	25,5	29,0	3,0 - 6	100
13 - 17	162	30,0	35,0		100
17 - 19	175	35,0	40,0		50
19 - 22	220	42,0	46,0	4 - 8	50
22 - 24	225	46,0	50,0	4 - 8	
24 - 27	250	53,0	60,0	5 -10	
27 - 32 32 - 36	285 305	63,0 66,0	66,0 74,0	5 -10	50



 * Optimum thickness range.

No. 710

Open-ended spanner, double-ended

(German Post standard)

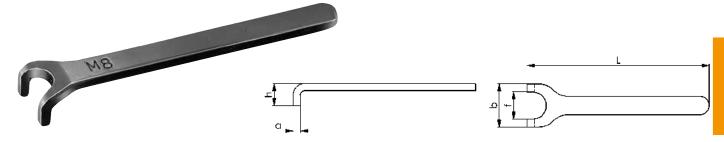
र्स	E	<u>_</u>	===	 	Minimum order quantity
3,2 - 4,0 4,0 - 5,0 5,0 - 5,5	90	10 11 13	11 11 13	1,5 2,0 2,5	100
5,5 - 8,0 8,0 - 9,0 8,0 -11,0	90 125 -	14 18 -	14 18 -	3,0 4,0 —	100
9,0 - 9,0 10,0-10,0 10,5-11,0	125	20 22 24	20 22 24	5,0	100
11 - 14 13 - 17 17 - 19	125	26 30 35	26 30 35	5,0	100 100 50



DIN 3115

Spanner for nuts with slotted face, version B

Nuts size	a	b	f	h	L
M 5	1,8	9,8	5,5	6	50
M 6	2,3	10,8	6,5	7,5	65
M 8	2,8	13,8	9,0	9	80
M 10	3,3	17,8	11	11	90
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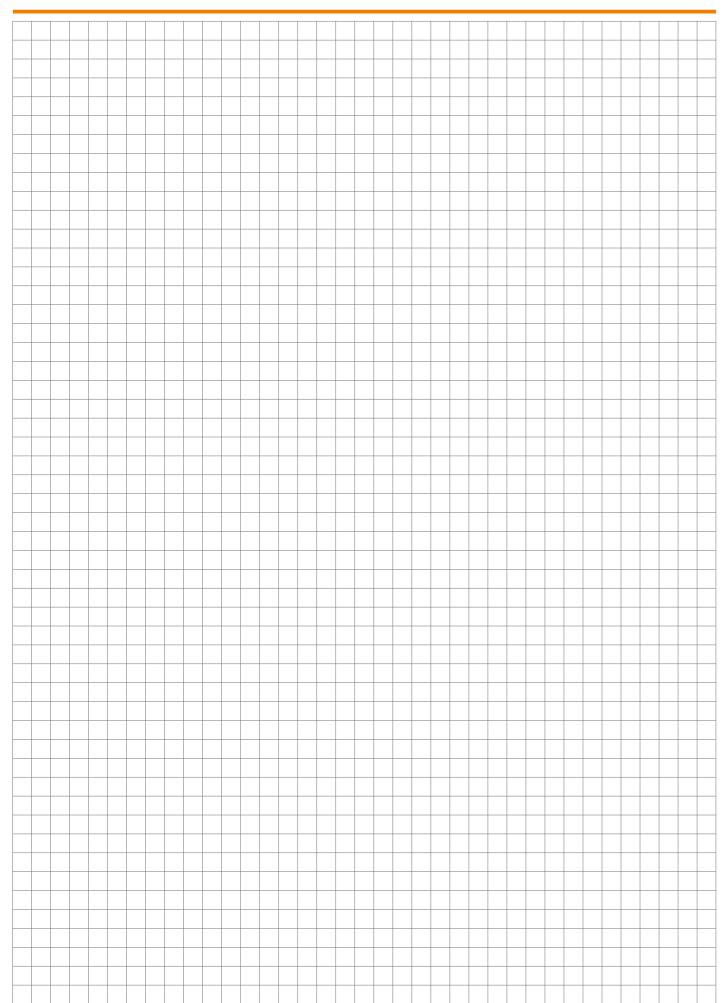
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Conditions for sales, deliveries and payments

These conditions of sale apply to business conducted with companies, legal entities in the public sector, and legal entities with special budget in the public sector. Our deliveries and services are carried out exclusively on the basis of the conditions stated below. Deviating purchasing conditions of the buyer will not become part of the contract, not even through acceptance of the order, unless we have expressly accepted them.

1. Offer and entering into a contract

The basis of our delivery contracts is the latest edition of our catalogue. Orders are not considered as accepted until they have been confirmed by us in writing. When goods are supplied from stock and, for organisational reasons, you receive no separate confirmation, the invoice has the additional function of confirming the order. Details of dimensions and weights, and illustrations, drawings and data are not binding and may be changed by us at any time. Deviations cannot be excluded.

2. Prices

Prices are quoted in EUR ex-works excluding turnover tax, packing, freight, carriage, and insurance. Unless otherwise agreed, our list prices on the day of delivery apply. In order to cover our costs, orders under EUR 50.– net value are subject to a small order surcharge of EUR 10.–.

3. Delivery

Delivery delays are quoted to the best of our knowledge but without guarantee. Agreed delivery delays begin on the day we accept the order and refer to the completion of the goods in our works.

4. Transfer of risk

Risks are transferred to you when the goods are passed to a specific person, company, or organisation that is charged with the execution of carriage of the goods. This applies also to partial deliveries and when we have accepted the costs of carriage, delivery or erection. The risks are also transferred to you when you have defaulted on acceptance.

5. Dispatch

Goods are supplied ex-works. Dispatch is at your cost and risk. Scheduled, FOB, and CIF deliveries are also at your risk. In the absence of specific instructions concerning dispatch, we will arrange same as we think fit, but without accepting any responsibility for choosing the cheapest or most suitable method of dispatch. We make a handling charge of EUR 5.— if goods are sent at your request to a third party. You accept that your order can be supplied in partial deliveries insofar as this is reasonable.

6. Reservation of proprietary rights

Goods delivered remain our property until payment of all claims has been received in full or until redemption of cheques given in payment. The cancellation of individual positions in an open invoice and the drawing of a balance and its acceptance do not affect proprietary rights. You have the right to dispose of the goods as a normal commercial transaction, but you are forbidden to pawn, mortgage, or transfer ownership of them in settlement of a debt or debts. You surrender to us herewith your right to payment for goods for which we reserve our proprietary rights. You have the right to collect these payments as long as you meet your obligations to us. If we request it, you are obliged to name the third party and we have the right to publish this information and the transfer of rights.

7. Cancellation rights due to late payment or insolvency

If you do not pay for the goods by the time payment is due, and if you have not paid after expiry of a reasonable time limit set by us, we have the right to withdraw from the contract and demand the return of goods already supplied. Rights under § 323 BGB (BGB = German civil law code) remain otherwise unaffected. Application for the opening of insolvency proceedings gives us the right to withdraw from the contract and demand the immediate return of goods supplied before the bankruptcy court orders protective measures.

8. Packaging

Packages comply with the German packaging regulations (WO). Disposable packaging is charged at cost. The packaging is not returnable.

9. Tooling costs

In the absence of any agreement to the contrary, tooling made for the execution of an order remains our property in all cases. This applies even if we have made a charge for a proportion of the tooling costs.

10. Payment

Our invoices are payable net within 30 days of the date of the invoice, or with 2% discount if paid within 10 days. Invoices below EUR 50.– are payable immediately without discount. Our credit notes and your charges on us reduce the amount subject to discount.

Late payment entitles us to interest at the rate the bank charges us for a current account overdraft but at least 8 percent above the current base rate of the European Central Bank. If payment is overdue, we are entitled, after giving you notice in writing, to cease fulfilling our obligations under the contract until payment is received.

11. Offsetting exclusion

You can only offset payments with legally-established or unopposed counter claims.

12. Guarantee

If you come to an agreement with us on properties of the goods, we include this agreement in our technical specifications. If we have to supply to your drawings, specifications, samples, etc., you accept the risk associated with suitability for the intended purpose. The point in time at which risk is transferred is decisive for the contractual condition of the goods. The deterioration of parts subject to wear in the course of normal use does not constitute a defect. If the goods supplied are defective, we will – at our choice and within a reasonable time limit set by you – supply a replacement or repair the goods. If such repair or replacement is not satisfactory, you have the right to reduce the price or withdraw from the contract. Any further guarantee claims are excluded. Recognisable defects must be notified at the latest within 10 days of receipt and defects that are not recognisable must be notified as soon as they are discovered. The guarantee period is 24 months and starts with dispatch of the goods from our works.

13. Hindered or impossible performance

If we are prevented from meeting our obligation by some unforeseeable event (e.g. disruption of our plant, or delay in the delivery of important raw materials), which, in spite of taking all reasonable care appropriate to the circumstances of the case, we have been unable to avert, and it has become impossible to execute the delivery or service punctually, the delivery delay will be extended to an appropriate extent.

14. Liability

Except in the case of injury to life or limb, or damage to health caused by our breach of duty, we are only liable in the event of intent or culpable negligence on our part.

15. Customer specials

Orders for customer specials must be in writing and include binding details of execution, quantities etc. For technical reasons we reserve the right to supply 10% more or less than the quantity specified. If technical changes or cancellation are required, the costs incurred will be charged to the customer.

16. Deliveries of samples and return of goods

Samples will be charged. When goods have been sent for testing or as samples, we will credit you with the additional price against subsequent orders, as long as the net contract value is at least EUR 125.—. The return of goods is only possible with prior agreement. Customer specials may not be returned. For goods returned for reasons outside our responsibility (e.g. wrongly ordered), we charge 10% of the value of the goods but at least EUR 7.50, to cover administration costs.

17. Place of fulfilment, court of jurisdiction

The place of fulfilment for all obligations arising from this contract is D-70707 Fellbach. The court of jurisdiction for any legal dispute arising from this contract is D-71332 Waiblingen. (All disputes that arise from this contract or about its validity will be decided by a court of arbitration according to the Arbitration Rules of the German Committee for Arbitration Courts/Settlement and Arbitration Procedure of the International Chamber of Commerce. Such decisions will be final and normal legal procedures are excluded.) German law applies (BGB and HGB = civil and commercial codes). The application of UN purchasing law (CISG) is excluded.

18. Validity clause

If individual conditions should be found to be not legally valid, the remaining conditions continue to apply. The invalid conditions will be replaced by conditions which fulfil as closely as possible the commercial intent of the contract with reasonable consideration of the interests of both parties. With the publication of these Conditions for Sales, Deliveries and Payment, all previous versions become invalid. This does not apply to contracts agreed before publication.

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