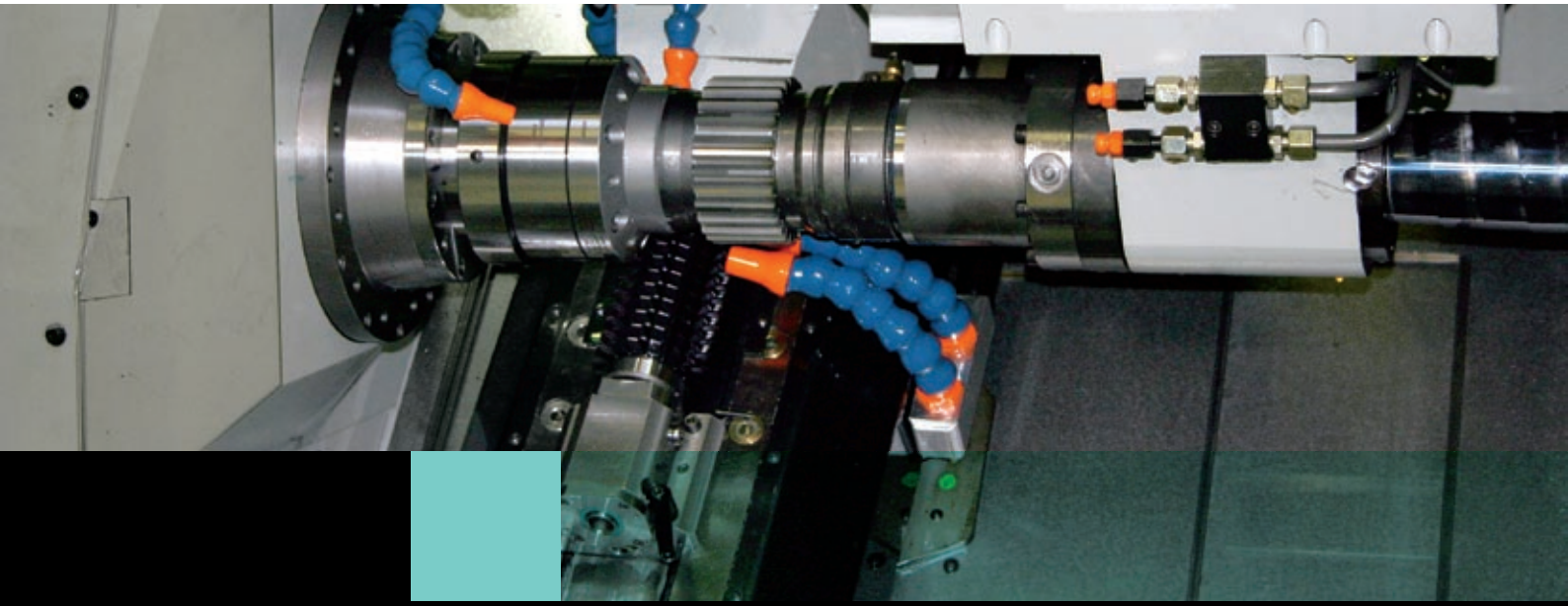


# Gear Hobbing Machine 300



**KOEPFER**

# INNOVATIVE DESIGN PRINCIPLE

## Basic structure of the machine

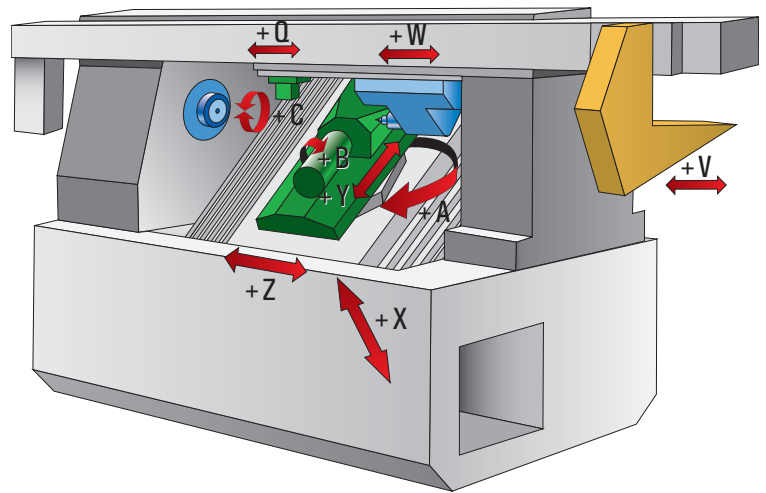
The Model 300 hobbing machine combines the latest in machine technology with maximum versatility and flexibility in an area of only 8 m<sup>2</sup>. The nine CNC controlled axes on Model 300 allow all possible gear cutting applications to be accomplished.

The machine bed is a composite epoxy material that incorporates roller bearing slides in all linear motion axes. This provides the highest static, dynamic and thermal stability. A closed box machine design prevents deflection of the tailstock due to high clamping pressures and cutting forces. The unique KOEPFER design concept of symmetrical distribution of cutting forces ensures a long machine life with consistent part quality.

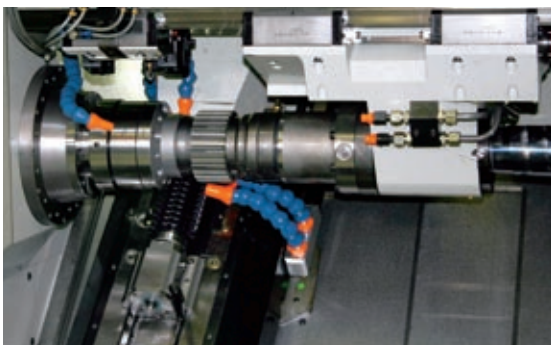
The slant design of the hob head allows optimum chip flow for dry or wet cutting.

## Working area

The maintenance – free direct drives for tool and workpiece ensures consistent gear quality over the life time of the machine. The work spindle includes preloaded bearings and hydraulic quick clamping for the modular work fixture system. This assures accurate and safe location of the workpieces. Clamping through the work spindle and with expandable arbors prevents any stress to the machine guideways or bearings and is superior for large diameter workpieces with high helix angles.



- NC-Achsen:
- A – hob head swivel movement
  - B – hob rotation
  - C – workpiece rotation
  - W – tailstock movement
  - X – radial movement
  - Y – hob tangential movement (shifting)
  - Z – axial movement
  - V – gantry loader movement
  - Q – auxiliary tool movement



# FLEXIBLE AUTOMATION

## Compact loader with flexible loading and unloading system

The basis of the KOEPFER automation is the gantry loading system with V-claw grippers, which are suitable for work-pieces up to 5 kg. Depending on the blank or component configuration, a variety of magazines is available including a chain magazine, oscillating conveyor, belt conveyor etc.

The standard solution is the gravity loading rail with unloading belt conveyor.



Front of KOEPFER Model 300 hobbing machine



Back of machine with safety shield open

# AUTOMATION SOLUTIONS

The magazine capacity can be greatly increased by utilizing multiple feeding rails for symmetrical components that will roll by gravity. The use of multiple rails would require the use of a double or triple distributor system.

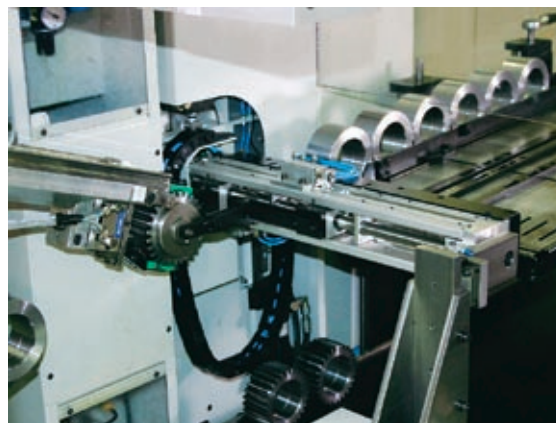


Blank staging area for automation

The grippers are totally flexible and can easily be adjusted. This results in an almost infinite number of settings for different lengths and diameters that can be loaded.



Work area with grippers in load / unload position



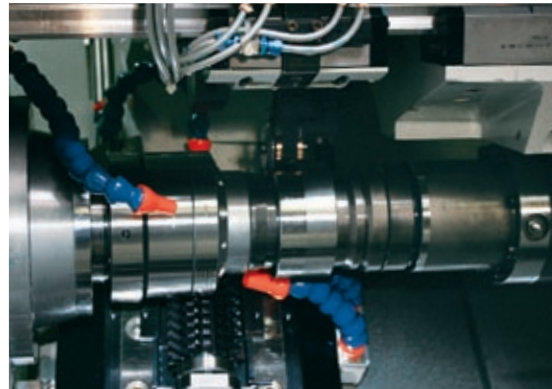
Workpiece being unloaded to conveyor / blanks on flexible gravity magazine

# OPTIONS

Advantages of the machine include optimal accessibility to an ergonomically designed work area as well as a CNC – controlled auxiliary tool.

The auxiliary tool holder can be provided with a single or double head configuration. The double version can be used to position and deburr workpieces concurrently.

Besides using the auxiliary tool as a holder for deburring tools of different types it can also be used with vibration



dampening device, sensors for automatic positioning or for special applications such as power driven deburring tools.

## Options:

- ◆ Hob arbor
- ◆ Hydraulic precision collet to clamp shank hobs
- ◆ Deburring device (dampening device, sensor) in single or double head configuration
- ◆ Oil mist suction system
- ◆ Suction system for dry hobbing
- ◆ Automatic orientation for skiving
- ◆ Software for special programs such as skip shifting of a damaged area on the hob, for positioning tasks, etc.
- ◆ Magazine loading systems for blanks or semi finished parts

# CONTROL PANEL

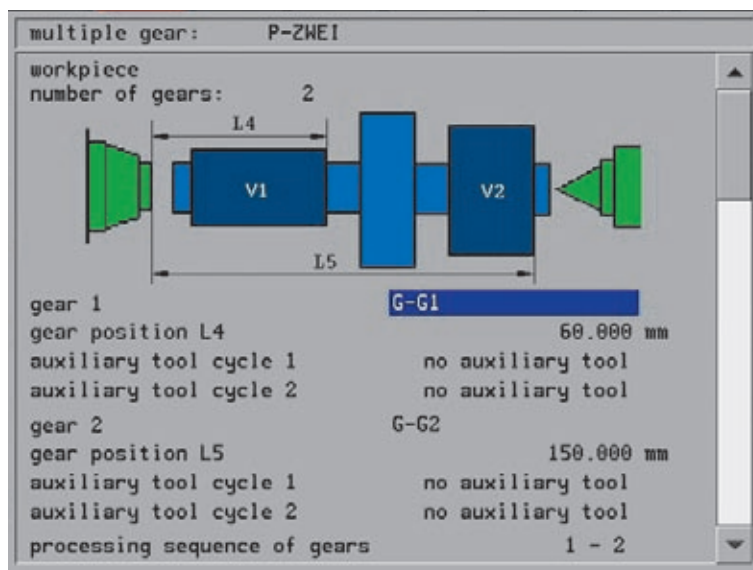
The control for the 300 machine utilizes the latest generation of electronics and features:

A Touch Screen Panel instead of mouse or keyboard. An internal program memory with a capacity of 1MB is sufficient for more than 750 different components. The CNC provides a desktop Windows "Look and Feel" similar to software used with office PC's.



Continuing development of the extensive KOEPFER-Dialog program provides the creation of complex programs in a simple manner.

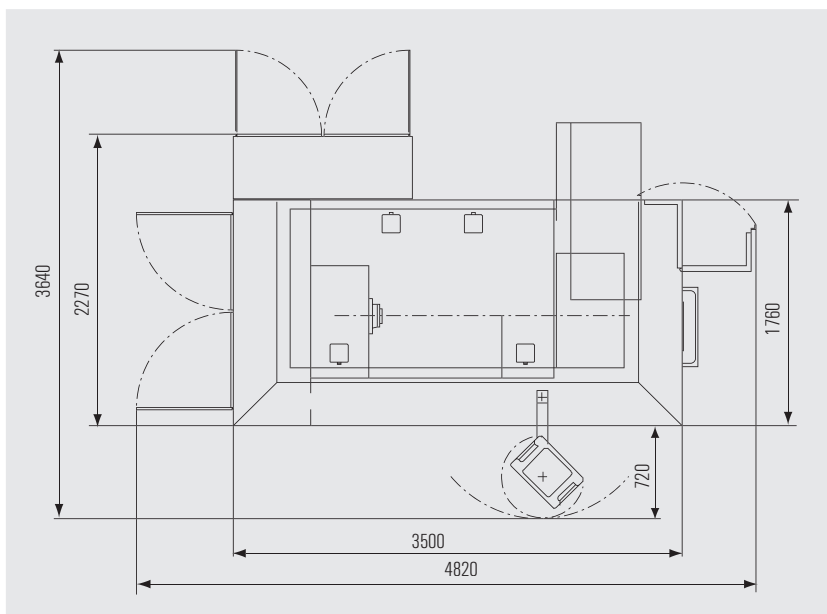
The control allows extensive diagnostic-functions including online access to the controls by the KOEPFER-Service-staff.



# TECHNICAL DATA

## Technical specifications of the machine:

Maximum module	mm	4
Maximum workpiece diameter		
– Standard (for automatic loading)	mm	140
– Option (for automatic loading)	mm	195
Maximum hobbing length	mm	300
Maximum workpiece length		
– Standard (for automatic loading)	mm	300
– Option (for automatic loading)	mm	500
Maximum work spindle speed	RPM	800
Cutter spindle speed standard	RPM	200 / 2.000
– optional	RPM	400 / 4.000
Distance between work and tool spindle	mm	20 – 130
work spindle diameter	mm	60
Tailstock force	kN	15
Maximum hob diameter	mm	100
Maximum hob width	mm	200
Maximum hob shift	mm	160
Hob head swivel angle		+ /- 45°



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At home in the world.

**EMAG**  
**Gruppen-Vertriebs- und Service GmbH**

**Salach**

Austrasse 24  
73084 Salach  
Germany  
Phone: +49 (0)7162 17 0  
Fax: +49 (0)7162 17 820  
E-mail: info@salach.emag.com

**Frankfurt**

Orber Strasse 8  
60386 Frankfurt/Main  
Germany  
Phone: +49 (0)69 40802 0  
Fax: +49 (0)69 40802 412  
E-mail: info@frankfurt.emag.com

**Köln**

Robert-Perthel-Strasse 79  
50739 Köln  
Germany  
Phone: +49 (0)221 126152 0  
Fax: +49 (0)221 126152 19  
E-mail: info@koeln.emag.com

**Leipzig**

Pittlerstrasse 26  
04159 Leipzig  
Germany  
Phone: +49 (0)341 4666 0  
Fax: +49 (0)341 4666 114  
E-mail: info@leipzig.emag.com

**Herford**

Arndtstrasse 8  
32052 Herford  
Germany  
Phone: +49 (0)5221 9333 0  
Fax: +49 (0)5221 9333 25  
E-mail: info@herford.emag.com

**München**

Zamdorferstrasse 100  
81677 München  
Germany  
Phone: +49 (0)89 99886 250  
Fax: +49 (0)89 99886 160  
E-mail: info@muenchen.emag.com

**Dänemark**

Horsvangen 31  
7120 Vejle Ø  
Denmark  
Phone: +45 75 854 854  
Fax: +45 75 816 276  
E-mail: info@daenemark.emag.com

**Schweden**

Munkvägen 5  
73170 Köping  
Sweden  
Phone: +46 (0)221 40305  
Mobile: +49 (0)70 65 00 997  
E-mail: info@sweden.emag.com

**Österreich**

Dorfstrasse 343  
5423 St. Koloman  
Austria  
Phone: +43 (0)6241 640  
Fax: +43 (0)6241 26204  
E-mail: info@austria.emag.com

Contact us. Now.

**ZETA EMAG SpA**

Viale Longarone 41/A  
20080 Zibido S.Giacomo (MI)  
Italy  
Phone: +39 02 905942 1  
Fax: +39 02 905942 21  
E-mail: info@zeta.emag.com

**EMAG (UK) Ltd.**

Chestnut House,  
Kingswood Business Park  
Holyhead Road  
Albrighton  
Wolverhampton WV7 3AU  
Great Britain  
Phone: +44 1902 376090  
Fax: +44 1902 376091  
E-mail: info@uk.emag.com

**KP-EMAG**

ul. Butlerova 17  
117342 Moskau  
Russia  
Phone: +07 495 3302574  
Fax: +07 495 3302574  
E-mail: info@kp.emag.com

**EMAG L.L.C. USA**

38800 Grand River Avenue  
Farmington Hills, MI 48335,  
USA  
Phone: +1 248 442 6584  
Fax: +1 248 442 6706  
E-mail: info@usa.emag.com

**EMAG MEXICO**

Colina de la Umbria 10  
53140 Boulevares  
Naucalpan Edo. de México  
Mexico  
Phone: +52 55 5 3742665  
Fax: +52 55 5 3742664  
E-mail: info@mexico.emag.com

**EMAG DO BRASIL Ltda.**

Rua Ricardo Abed, 114  
Pirituba  
05171-030 São Paulo  
SP, Brazil  
Phone: +55(0)11 3906 9238  
Fax: +55(0)11 3906 9238  
E-mail: info@brasil.emag.com

**EMAG Machine Tools (Taicang) Co., Ltd.**

Room 2315 B, Far East International Plaza  
No. 317 Xianxia Road  
200051 Shanghai,  
P.R. China  
Phone: +86 21 62 35 15 20  
Fax: +86 21 62 35 01 18  
E-mail: info@china.emag.com

**EMAG INDIA Private Limited**

#12, 12<sup>th</sup> Main Street, 17<sup>th</sup> Cross  
Malleswaram  
Bangalore - 560 055,  
India  
Phone: +91 80 2344 7498  
Fax: +91 80 2344 7498  
E-mail: info@india.emag.com

**EMAG KOREA Ltd.**

Lotte IT Castle 1st B/D, Rm 806  
550-1, Kasan-dong  
Kamchun-gu  
153-803 Seoul  
South Korea  
Phone: +82 2 2026 7660  
Fax: +82 2 2026 7670  
E-mail: info@korea.emag.com

**TAKAMAZ EMAG Ltd.**

1-8 Asahigaoka Hakusan-City  
Ishikawa Japan, 924-0004  
Japan  
Phone: +81 76 274 1409  
Fax: +81 76 274 8530  
E-mail: info@takamaz.emag.com

**EMAG SOUTH AFRICA**

P.O. Box 2900  
Kempton Park 1620  
Rep. South Afrika  
Phone: +27 11 3935070  
Fax: +27 11 3935064  
E-mail: info@southafrica.emag.com

**NODIER EMAG INDUSTRIE S.A.**

Service commercial:  
38, rue André Lebourblanc - B.P. 26  
78592 Noisy le Roi  
France  
Phone: +33 1 30 80 47 70  
Fax: +33 1 30 80 47 69  
E-mail: info@nodier.emag.com

**EMAG MAQUINAS HERRAMIENTA S.L.**

Pasaje Arrahona, No.18  
Centro Industrial Santigua  
08210 Barberà del Vallès (Barcelona)  
Spain  
Phone: +34 93 719 5080  
Fax: +34 93 729 7107  
E-mail: info@emh.emag.com

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