

SN 204
SN 208

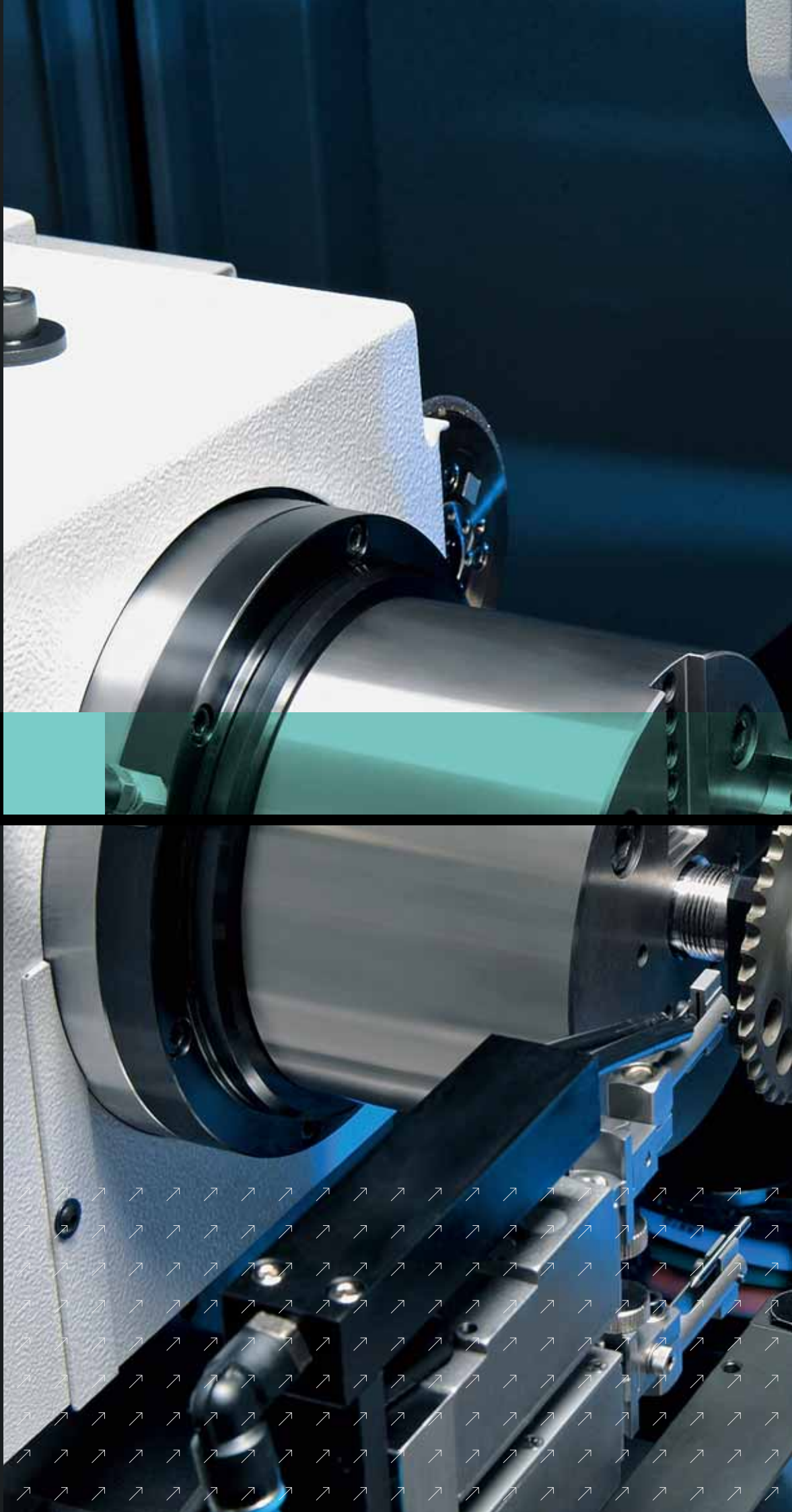


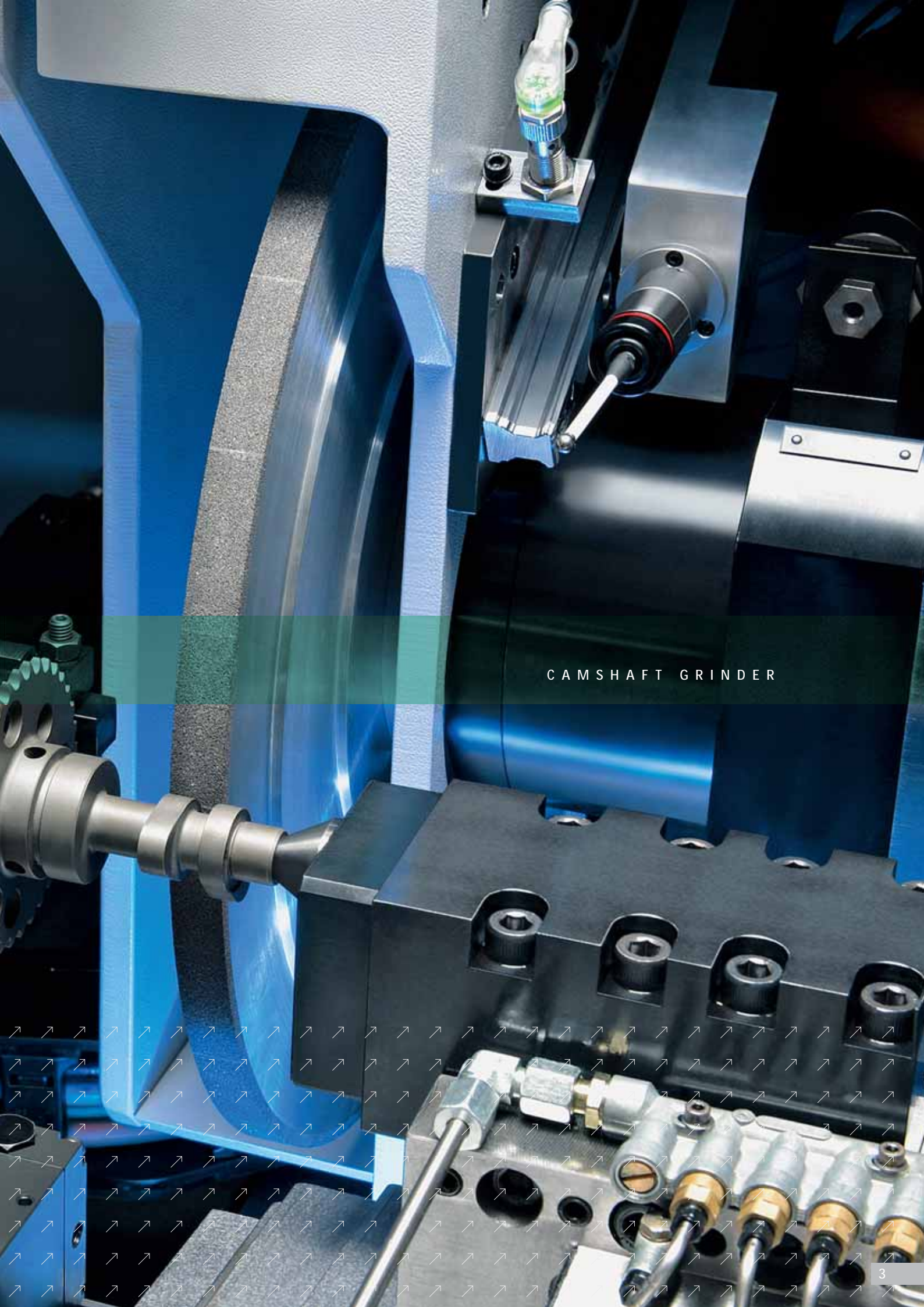
Camshaft Grinders



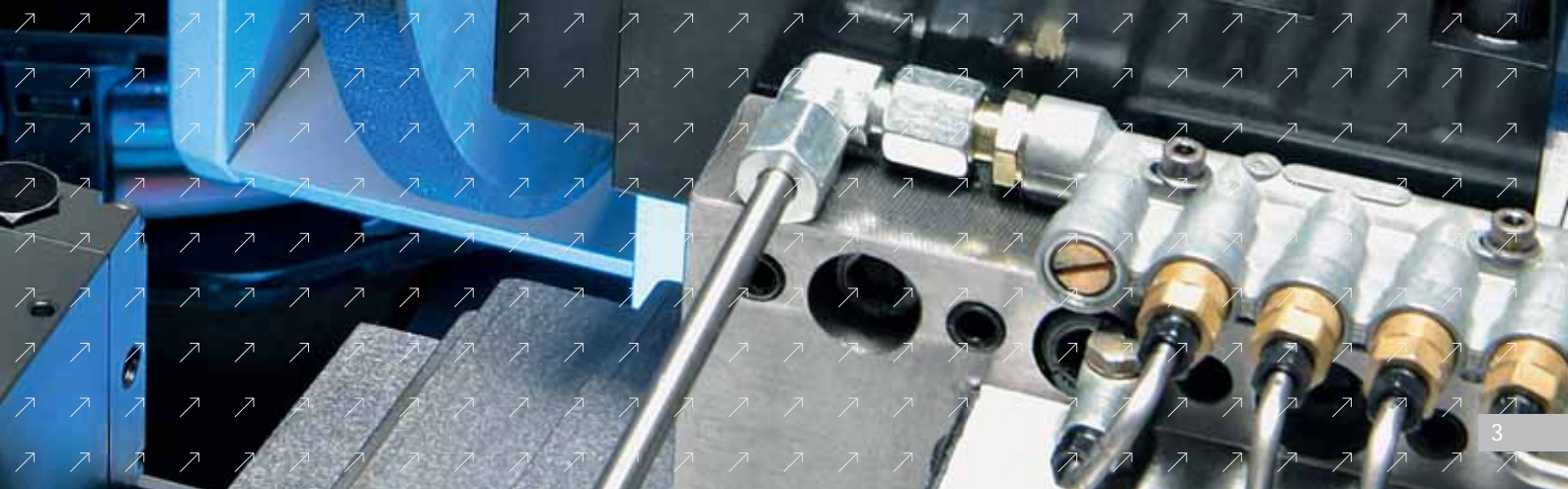
The KOPP SN series of machines offers the best manufacturing solution for the out-of-round grinding of camshafts and external contours.

S N 204
S N 208





CAMSHAFT GRINDER



High performance grinding of camshafts and external contours.

The modular machine systems SN 204 and SN 208 permit the configuration of a large number of variants to suit individual production requirements.

All modern grinding technologies can be realised.

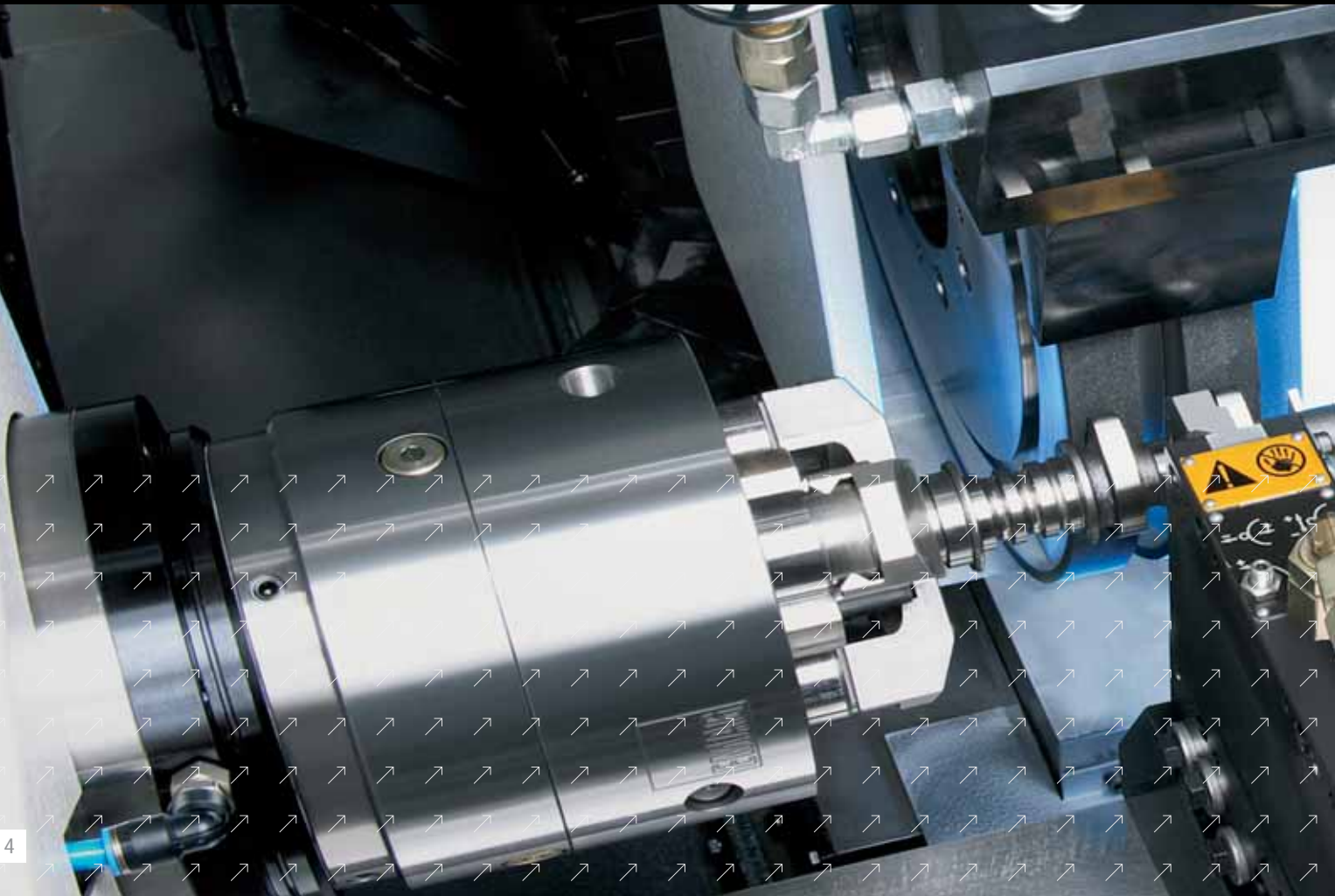
The machine can be equipped with one, two or three grinding wheels for external out-of-round machining and/or cylindrical grinding.

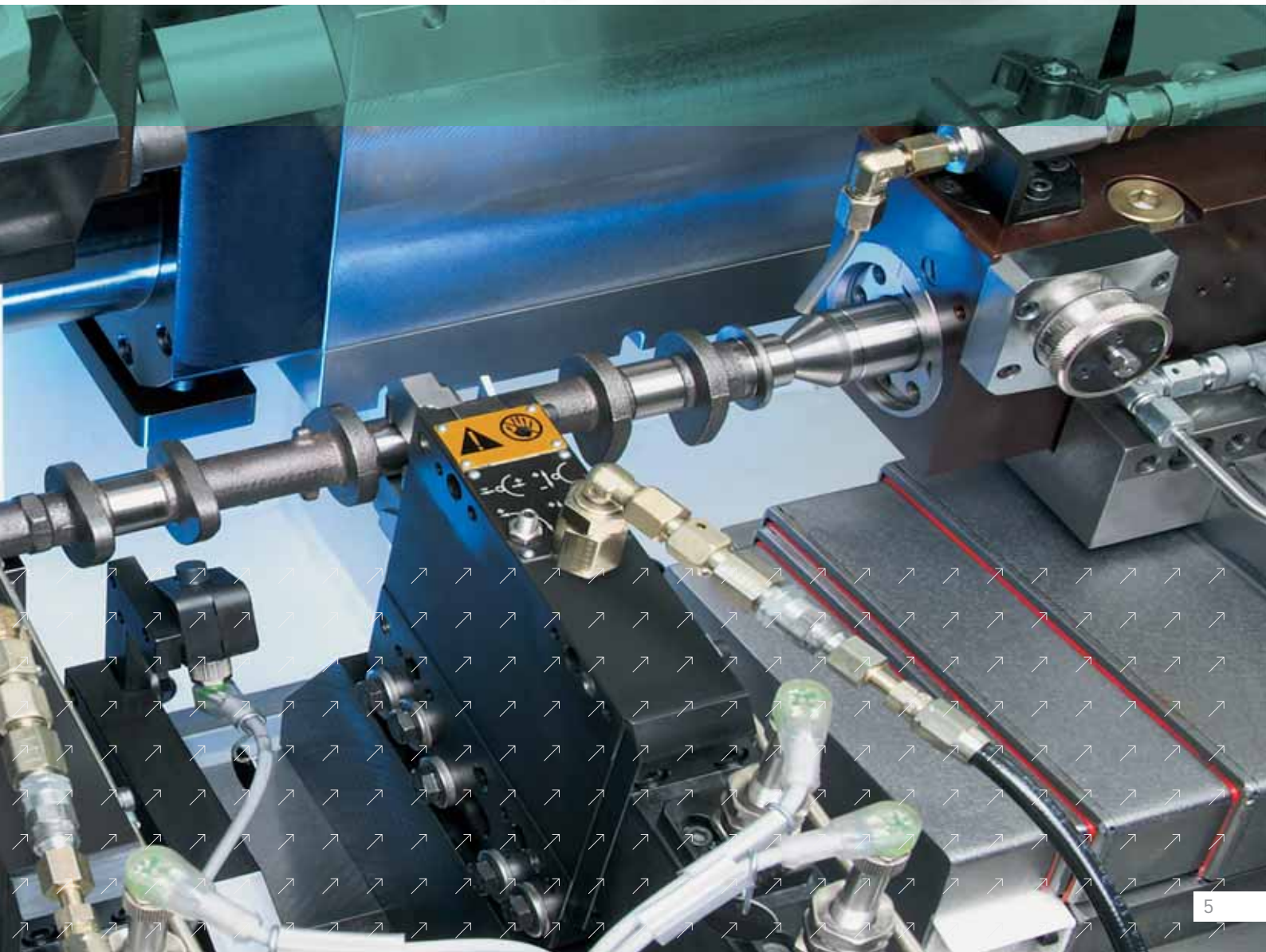
An X-axis equipped with hydro-static ball screw drive and hydro-static guideway guarantees the most accurate grinding result.

The compound table design reduces the footprint. The machine is able to grind cams with cylindrical or conical tracks, cams with concave radii or cams with chamfers. Typical applications include camshafts for passenger car and motorcycle engines, camshafts for injection pumps, eccentric shafts, external polygons and external cams for textile and packaging machines.

Machining area SN 204: cams ground in pairs

S N 204
S N 208





The modular system.

The modular system includes different sizes of grinding spindles, post- and in-process measuring devices, dressing attachments for CBN and corundum wheels, touch-recognition during grinding and dressing, workholding units and chucks of different sizes.

The equipment on offer is complemented by environmentally friendly coolant processing plants and exhaust systems. Workpieces are loaded and unloaded by means of an automatic workhandling system with internal or external gantry loader or, alternatively, by a robot.

The KOPP SN 208 can be expanded to include two slides.

Dressing a ceramic bonded CBN grinding wheel with a live diamond wheel



S N 204
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Swivel axis and two grinding units with CBN wheels





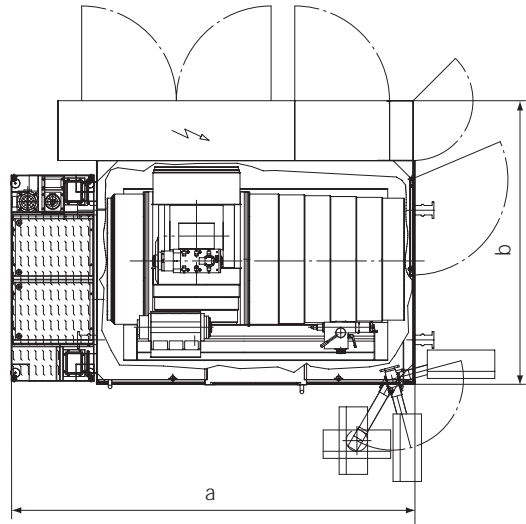
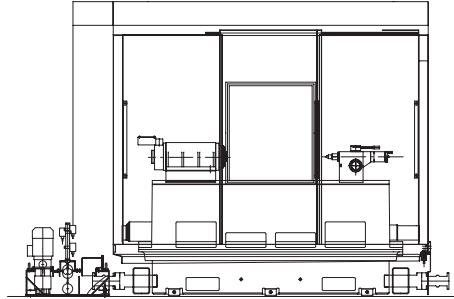
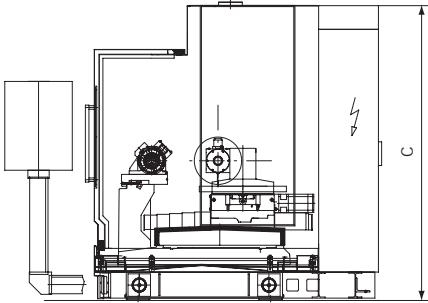
Grinding a radial cam for textile machines

Polygon grinding



Technical data.

Capacity		SN 204	SN 208
max. workpiece diameter	mm	380	380
max. workpiece length	mm	600	950
Grinding wheel unit for CBN grinding			
max. grinding wheel dia.	mm	500	500
Motor spindle power rating	kW	30	30
max. spindle speed	rpm	7500	7500
Grinding wheel unit for corundum grinding			
max. grinding wheel dia.	mm	610	610
Motor spindle power rating	kW	15	15
max. spindle speed	rpm	4000	4000
Feeds and speeds			
X-axis travel	mm	380	380
Z-axis travel	mm	1000	1600
X- and Z-axis speed	m/min	30 / 30	30 / 30
Work head with motor spindle			
Torque	Nm	95	95
Spindle speed range	rpm	1 - 1000	1 - 1000
Reception bore	KK	5	5
Weights and measurements			
Length (a)	mm	3410	4550
Width (b)	mm	2400	2400
Height (c)	mm	2490	2490
Weight	approx. kg	11000	14000



Subject to technical changes

At home in the world.

EMAG

Gruppen-Vertriebs- und Service GmbH

Salach

Austrasse 24
73084 Salach
Germany
Phone: +49 (0)7162 17 0
Fax: +49 (0)7162 17 820
E-mail: info@salach.emag.com

Köln

Robert-Perthel-Strasse 79
50739 Köln
Germany
Phone: +49 (0)221 126152 0
Fax: +49 (0)221 126152 19
E-mail: info@koeln.emag.com

Herford

Arndtstrasse 8
32052 Herford
Germany
Phone: +49 (0)5221 9333 0
Fax: +49 (0)5221 9333 25
E-mail: info@herford.emag.com

Frankfurt

Orber Strasse 8
60386 Frankfurt/Main
Germany
Phone: +49 (0)69 40802 0
Fax: +49 (0)69 40802 412
E-mail: info@frankfurt.emag.com

Leipzig

Pittlerstrasse 26
04159 Leipzig
Germany
Phone: +49 (0)341 4666 0
Fax: +49 (0)341 4666 114
E-mail: info@leipzig.emag.com

München

Zamdorferstrasse 100
81677 München
Germany
Phone: +49 (0)89 99886 250
Fax: +49 (0)89 99886 160
E-mail: info@muenchen.emag.com

WORLDWIDE

NODIER EMAG INDUSTRIE S.A.

Service commercial:
38, rue André Lebourblanc - B.P. 26
78592 Noisy le Roi
France
Phone: +33 1 30 80 47 70
Fax: +33 1 30 80 47 69
E-mail: info@nodier.emag.com

EMAG MAQUINAS HERRAMIENTA S.L.

Pasaje Arrahona, No.18
Centro Industrial Santigua
08210 Barberà del Vallès (Barcelona)
Spain
Phone: +34 93 719 5080
Fax: +34 93 729 7107
E-mail: info@emh.emag.com

ZETA EMAG SpA

Viale Longarone 41/A
20080 Zibido S.Giacomo (MI)
Italy
Phone: +39 02 905942 1
Fax: +39 02 905942 21
E-mail: info@zeta.emag.com

EMAG (UK) Ltd.

Chestnut House,
Kingswood Business Park
Holyhead Road
Albrighton
Wolverhampton WV7 3AU
Great Britain
Phone: +44 1902 376090
Fax: +44 1902 376091
E-mail: info@uk.emag.com

KP-EMAG

ul. Butlerova 17
117342 Moskau
Russia
Phone: +07 495 3302574
Fax: +07 495 3302574
E-mail: info@kp.emag.com

EMAG L.L.C. USA

38800 Grand River Avenue
Farmington Hills, MI 48335,
USA
Phone: +1 248 442 6584
Fax: +1 248 442 6706
E-mail: info@usa.emag.com

EMAG MEXICO

Colina de la Umbria 10
53140 Boulevares
Naucalpan Edo. de Mexico
Mexico
Phone: +52 55 5 3742665
Fax: +52 55 5 3742664
E-mail: info@mexico.emag.com

EMAG DO BRASIL Ltda.

Rua Ricardo Abed, 114
Pirituba
05171-030 São Paulo
SP, Brazil
Phone: +55(0)11 3906 9238
Fax: +55(0)11 3906 9238
E-mail: info@brasil.emag.com



Dänemark

Horsvangen 31
7120 Vejle Ø
Denmark
Phone: +45 75 854 854
Fax: +45 75 816 276
E-mail: info@daenemark.emag.com

Österreich

Dorfstrasse 343
5423 St. Koloman
Austria
Phone: +43 (0)6241 640
Fax: +43 (0)6241 26204
E-mail: info@austria.emag.com

EMAG Machine Tools (Taicang) Co., Ltd.

Room 2315 B, Far East International Plaza
No. 317 Xianxia Road
200051 Shanghai,
P.R. China
Phone: +86 21 62 35 15 20
Fax: +86 21 62 35 01 18
E-mail: info@china.emag.com

EMAG INDIA Private Limited

#12, 12th Main Street, 17th Cross
Malleswaram
Bangalore - 560 055,
India
Phone: +91 80 2344 7498
Fax: +91 80 2344 7498
E-mail: info@india.emag.com

EMAG KOREA Ltd.

Lotte IT Castle 1st B/D, Rm 806
550-1, Kasan-dong
Kamchun-gu
153-803 Seoul
South Korea
Phone: +82 2 2026 7660
Fax: +82 2 2026 7670
E-mail: info@korea.emag.com

TAKAMAZ EMAG Ltd.

1-8 Asahigaoka Hakusan-City
Ishikawa Japan, 924-0004
Japan
Phone: +81 76 274 1409
Fax: +81 76 274 8530
E-mail: info@takamaz.emag.com

EMAG SOUTH AFRICA

P.O. Box 2900
Kempton Park 1620
Rep. South Afrika
Phone: +27 11 3935070
Fax: +27 11 3935064
E-mail: info@southafrica.emag.com

Contact us. Now.



Subject to technical changes.



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