### **Wire Scratch Brushes**



Туре

- Smooth, hardened cast steel wire

- Wire Ø 0,35 mm

# 47006

#### Type

- Corrugated, rust-resistant and acid-resistant V2A steel wire

- Wire Ø 0,30 mm

#### 47007 Type

- Corrugated, fine brass wire
- Wire Ø 0,15 mm





				Cast steel	V2A		Brass	
Fill	Fill height	Working length	Overall length	47005	47006		47007	
	mm	mm	mm					
2-row	25	145	295		101	101		101
3-row	25	145	295		102	102		102
4-row	25	145	295		103	103		103
5-row	25	145	295		104	104		104

### 47008

#### Fillet weld brush



47008 102

Type

- Smooth, hardened cast steel wire

- Conical

47008 202

Type

- Rust-resistant and acid-resistant

V2A steel wire

- Tapered



					Cast steel		V2A	
Fill	Wire Ø	Fill height	Working length	Overall length	47008		47008	
	mm	mm	mm	mm				
3-row	0.35	35	145	295		102		202

### 47015

#### **Thread Brushes**



Type

Horsehair brush.



47015

Fill	Fill height	Working length	Overall length	47015	
	mm	mm	mm		
4-row	18	105	220		101

For machine cleaning work.

#### 47016

## **Workshop Brushes**



- Korfil-D fill

- Does not kink

- Insensitive to greases and light acids,

e.g. cooling and cutting fluids



Fill	Fill height	Working length	Overall length	47016	
	mm	mm	mm		
4-row	60	150	310		101

### 47017

## **Spark Plug Brushes**



Туре

Corrugated brass wire.



Fill	Wire Ø	Fill height	Overall length	47017	
	mm	mm	mm		
3-row	0,15	15	180		101

#### 47020 **Brake Calliper/Multi-Purpose Brushes**

Type With 2-component plastic handle.

Use

For derusting and cleaning of brake callipers.

47020 101

Type Smooth steel wire. 47020 102

Type

Corrugated steel wire.

47020 103

Type

Corrugated brass wire.

Fill	Wire Ø mm	Fill height mm	Working length mm	Overall length mm	47020	
2-row	0,30	23	95	245		101
2-row	0,35	23	95	245		102
2-row	0,30	23	95	245		103



47070

#### **File Cards**



Fill: Nailed-on file brush band.

Work surface approx. mm	Overall length mm	47070	
110 x 40	250		102



47190 - 47193

### **Shank Round Brushes**

**PFERD** 

Type

With straight 6 mm Ø clamping shank.

Use

For cleaning, derusting, smoothing, descaling, cleaning of cast welds, light-duty deburring and removing of corrosion and varnish.

Suitable for straight grinders, flexible shafts and drills with at least 300 watt driving power. 47190 Type Steel wire.

47191 Type INOX wire.

47192 Туре Brass wire. 47193 Type Plastics (SiC).





Steel

Brush Ø mm	Fill width mm	Fill material Ø mm	Fill length mm	Overall length mm	Recommended RPM	Maximum RPM	47190
20,0	4,0	0,20	3,0	37,0	10.000-15.000	20.000	101
30,0	6,0	0,20	7,0	40,0	10.000-15.000	20.000	102
40,0	9,0	0,20	9,0	46,0	9.000-13.500	18.000	103
50,0	15,0	0,20	13,0	50,0	8.000-12.500	15.000	104
60,0	15,0	0,20	15,0	50,0	7.500-11.300	15.000	105
70,0	10,0	0,30	19,0	50,0	7.500-11.300	15.000	106
70,0	15,0	0,30	19,0	50,0	7.500-11.300	15.000	108
80,0	15,0	0,30	19,0	50,0	6.000-9.000	12.000	111

							INOX
Brush Ø	Fill width	Fill material	Fill length	Overall length	Recommended	Maximum	47191
mm	mm	Ø mm	mm	mm	RPM	RPM	
20,0	4,0	0,20	3,0	37,0	8.000-13.000	20.000	101
30,0	6,0	0,20	7,0	40,0	8.000-13.000	20.000	102
40,0	9,0	0,20	9,0	46,0	7.200-11.700	18.000	103
50,0	15,0	0,20	13,0	50,0	6.000-9.800	15.000	104
60,0	15,0	0,20	15,0	50,0	6.000-9.800	15.000	105
70,0	10,0	0,20	19,0	50,0	6.000-9.800	15.000	106
70,0	15,0	0,15	19,0	50,0	6.000-9.800	15.000	107
70,0	15,0	0,30	19,0	50,0	6.000-9.800	15.000	108
80,0	15,0	0,15	19,0	50,0	4.800-7.800	12.000	110
80,0	15,0	0,30	19,0	50,0	4.800-7.800	12.000	111

							Brass	
Brush Ø	Fill width	Fill material	Fill length	Overall length	Recommended	Maximum	47192	
mm	mm	Ø mm	mm	mm	RPM	RPM		
30,0	6,0	0,20	7,0	40,0	8.000-13.000	20.000		102
40,0	9,0	0,20	9,0	46,0	7.200-11.700	18.000		103
50,0	15,0	0,20	13,0	50,0	6.000-9.800	15.000		104
70,0	15,0	0,30	19,0	50,0	6.000-9.800	15.000		108

Overall length

 $\, mm \,$ 

50,0

50.0

Fill length

mm

13.0

19.0

	Plastics (SiC)	
Maximum RPM	47193	
I LI IVI		
15.000		104

15.000

Fill width

mm

15.0

15.0

Brush Ø

mm

50,0

70,0

www.hhw.de Fax order hotline: +49 6204 739-1217

Fill material

 $\emptyset$  mm

0.90

0.90

Recommended

6.000-9.800

6.000-9.800

**RPM** 

### **Shank Round Brushes**



Steel body with straight 6 mm Ø clamping shank.

Use

For fitting in hand grinders or flexible shafts.

47233

Туре

Wire quality Special steel wire, fine.

For fine brushing etc.

47234 Type

Wire quality Special steel wire, coarse.

Use

For cleaning, rust removal etc.

47235

Type

Wire quality V4A.

Use

For the processing of Nirosta stainless steels.



				Steel fine			V4A		
Ø	Wire thickness Ø	Working width	Maximum	47233		47234		47235	
mm	mm	mm	approx. RPM						
20	0,15	4	20.000	1	00				
30	0,15	6	20.000	1	01				
40	0,20	11	18.000	1	02				
50	0,20	17	15.000	1	03				
50	0,30	17	15.000				103		
60	0,20	18	15.000	1	04				104
60	0,30	18	15.000				104		
70	0,20	18	15.000	1	05				
70	0,30	18	15.000				105		105

#### 47250 - 47252 **Rotary End Brushes With Shank**

PFERD TK

Unknotted with 6 mm Ø clamping shank. The wires come apart during the application.

Use

For clamping in in straight grinders and drills. Suitable for all light brushing tasks.

Perfect for deburring, cleaning and derusting of boreholes and in hard-to-reach places and hollow spaces.

47250

Туре

Steel wire.

47251

Type

INOX wire with plastic-coated brush body. All INOX brushes are degreased.

47252

Type Brass wire.



47250 - 47252



				Steel	INOX	Brass	
Ø	Wire thickness Ø	Wire effective length	Maximum	47250	47251	47252	
mm	mm	mm	approx. RPM				
10,0	0,30	20	20.000				103
10,0	0,35	20	20.000	103	10	13	
13,0	0,30	20	20.000			#	106
13,0	0,35	20	20.000	106	i 10	16	
15,0	0,20	22	18.000		10	18	
15,0	0,30	22	18.000				109
15,0	0,35	22	18.000	109			
15,0	0,35	22	18.000		10	9	
20,0	0,20	25	18.000	111	1	11	
20,0	0,50	25	18.000	112	! 11	2	112
30,0	0,20	25	15.000	114	# 11	4	
30.0	0.50	25	15 000	115	11	5	115



... your suggestions are heard.



## **Rotary End Brushes With Shank**



47253 - 47254

#### Type

- Unknotted
- Long Type
- With cylindrical clamping shank 6 mm
- Overall length 120 mm

Thanks to the particularly long design, this brush is perfect for hard-to-reach places.

47255 - 47256

Type

- SINGLETWIST knotting, i.e. the knotting is wound counter to the run direction of the brush
- Spreading of the brush in use is prevented
- Flexible single-knot brush
- With cylindrical clamping shank 6 mm
- Overall length 65 mm

Use

Especially for machining of inside corners. For straight grinders and drive shafts.







				Steel		INOX		Steel		INOX	
Wire thickness	Wire effective length	Brush Ø	Maximum	47253		47254		47255		47256	
mm	mm	mm	approx. RPM								
0,20	20	10	20.000		102		102				
0,20	25	10	10.000						102		102
0,30	20	10	20.000		103		103				
0,35	25	10	10.000						103		103

#### 47260 - 47262

### Rotary End Brushes (Decarbonisation Brushes) With Shank

#### Type

With straight 6 mm Ø clamping shank.

For fitting in hand grinders or flexible shafts. For work in corners and hard-to-reach spots.

47260 102-104

Type

Short, steel wire.

47260 202-204

Type

Short, V2A wire.

47261

Type Long, steel wire.

47262

Type

Spread to 70 mm, steel wire.

	47260
	47261
	47262
47004	,

Wire	Туре	Wire effective length approx. mm	Wire Ø mm	Body Ø approx. mm	Maximum approx. RPM	47260	. 47261		47262	
Steel	Short	25	0,3	15	18.000	10	2			
Steel	Short	25	0,3	22	18.000	10	3			
Steel	Short	25	0,3	28	15.000	10	4			
V2A	Short	25	0,3	17	18.000	20	2			
V2A	Short	25	0,3	22	18.000	20	3			
V2A	Short	25	0,3	28	15.000	20	4			
Steel	Long	18	0,3	10	10.000			101		
Steel	Spread	25	0,3	28	15.000					101

#### 47263 - 47264 **Cup Brushes With Shank**

**PFERD** 246

- Unknotted

- With cylindrical clamping shank 6 mm Ø Use

For cleaning, derusting, smoothing, descaling and for the removal of corrosion and varnish. Frontal use with the entire file surface.

Primarily used on large, level, easily accessible surfaces.

47263 Type Steel wire.

47264 Type **INOX** wire

Plastic-coated brush.



					Steel		INOX	
Brush Ø	Wire effective length	Wire Ø	rec. Driving power	Maximum	47263		47264	
approx. mm	approx. mm	mm	min. watt	approx. RPM				
50	20	0,3	300	10.500	#	101		101
60	20	0,3	300	4.500	#	102		102

eng/OP

#### Use

For cleaning purposes such as removing paint, rust, scale, or burrs.

Ø mm	Wire effective length mm	Wire Ø mm	Shank Ø mm	Maximum approx. RPM	47265	
50	17	0,3	6	4.500		101



47310

### Brush rollers with bore



Type

Unknotted. Bore with 4 keyways

47310 101

Type

Steel wire (stranded wire)

Use

Suitable for very heavy-duty brushing projects. Thanks to the arrangement of the wire, the brushing effect is very aggressive.

47310 102

Type

INOX wire

Use

For texturing INOX workpieces. For perfect corrosion protection.

47310 103

Type

With plastic fill (SiC).

Use

For texturing of steel, INOX, and wood. Also for fine deburring of boreholes and break-throughs of large



47310 102



47310 103



Fill	Ø	Bore Ø	Fill thickness Ø	Fill length	Fill width	Recommended	Maximum	47310	
	mm	mm	mm	mm	mm	approx. RPM	approx. RPM		
steel wire	100	19,1	0,27	26	100	3.000 - 4.500	6.000	#	101
INOX wire	100	19,1	0,20	26	100	2.400 - 3.900	6.000		102
Plastic (SiC)	100	19,1	1,27	26	100	2.400 - 3.900	6.000		103

# 47400

## Bristle Brush™ Polishing and Deburring Brushes

#### **3M**

Type

The radial bristle brush consists of 8 individual segments that are held with a flange 25.4 mm inner diameter).

The monolithic system prevents single components from becoming loose, something well-known from wire scratch brushes or scrapers.

The brush is delivered complete including

4 adapters (13, 6, 19 and 22 mm) for reduction of the inner diameter.

Long cleaning life.

For cleaning, blending, deburring and polishing. Suitable for grinding machines, straight grinders or flexible shafts.

Use mandrel cat.-no. 43801 for the usage with straight grinders.



Grit	Ø x width mm	Maximum approx. RPM	colour	47400	
36	150 x 13	10.000	Brown		101
50	150 x 13	10.000	Green		102
80	150 x 13	10.000	Yellow		103



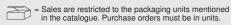


# Performance requires quality.

For example, with the diamond grinding wheels and CBN face wheels from ATORN.

- Longest service life with uniformly high stock removal rate
- Premium grinding wheels with vibration-damping body
- Universal implementation, wet grinding and dry grinding





www.hhw.de Fax order hotline: +49 6204 739-1217

Universal Brush for all Medium-Difficulty

Brushing Tasks.

Most suitable for brushing wide surfaces. Suitable for cleaning and roughing work on flat (uncontoured) surfaces

Used in flexible machines (flexible shafts) up to max. 150mm Ø, larger Ø on stationary machines.

For universal implementation of the Ø 100, 125, 150, 178 and 200 mm, 2 or

7 bore reducers are included with each brush:

Ø 100 und 125 mm:

2 reducers from Ø 20 mm to Ø 1/2 inch and 5/8 inch.

Ø 150. 178 und 200 mm:

7 reducers Ø 31, 75 mm to Ø 13/15 / 16 / 19 / 20 mm / 7/8 inch and 1 inch (25,4 mm).

47403

Type

Special steel wire.

For work on iron and steel.

47404

Type

V4A wire.

Use

For the processing of Nirosta stainless steels.



						Steel		V4A	
Bore Ø	Reducers	Working width	Wire effective length	Wire Ø	Maximum	47403		47404	
mm	piece	mm	mm	mm	approx. RPM				
20,00	2	20	23	0,3	8.000		201		
20,00	2	22	30	0,3	6.000		211		211
31,75	7	30	29	0,3	6.000		220		
31,75	7	32	38	0,3	6.000		230		230
31,75	7	30	38	0,3	4.500		236		
25,40	-	28	47	0,3	3.600	#	240		
30,00	-	28	47	0,3	3.600	#	241		
	20,00 20,00 31,75 31,75 31,75 25,40	mm piece   20,00 2   20,00 2   31,75 7   31,75 7   31,75 7   25,40 -	mm piece mm   20,00 2 20   20,00 2 22   31,75 7 30   31,75 7 32   31,75 7 30   25,40 - 28	mm piece mm mm   20,00 2 20 23   20,00 2 22 30   31,75 7 30 29   31,75 7 32 38   31,75 7 30 38   25,40 - 28 47	mm piece mm mm mm   20,00 2 20 23 0,3   20,00 2 22 30 0,3   31,75 7 30 29 0,3   31,75 7 32 38 0,3   31,75 7 30 38 0,3   25,40 - 28 47 0,3	mm piece mm mm mm approx. RPM   20,00 2 20 23 0,3 8.000   20,00 2 22 30 0,3 6.000   31,75 7 30 29 0,3 6.000   31,75 7 32 38 0,3 6.000   31,75 7 30 38 0,3 4.500   25,40 - 28 47 0,3 3.600	Bore Ø mm Reducers piece Working width mm Wire effective length mm Wire Ø mm Maximum approx. RPM 47403   20,00 2 20 23 0,3 8.000   20,00 2 22 30 0,3 6.000   31,75 7 30 29 0,3 6.000   31,75 7 32 38 0,3 6.000   31,75 7 30 38 0,3 4.500   25,40 - 28 47 0,3 3.600 #	Bore Ø mm Reducers piece Working width mm Wire effective length mm Wire Ø mm Maximum approx. RPM 47403 approx. RPM   20,00 2 20 23 0,3 8.000 201   20,00 2 22 30 0,3 6.000 211   31,75 7 30 29 0,3 6.000 220   31,75 7 32 38 0,3 6.000 230   31,75 7 30 38 0,3 4.500 236   25,40 - 28 47 0,3 3.600 # 240	Bore Ø mm Reducers piece Working width mm Wire effective length mm Wire Ø mm Maximum approx. RPM 47403  47404   20,00 2 20 23 0,3 8.000 201   20,00 2 22 30 0,3 6.000 211   31,75 7 30 29 0,3 6.000 220   31,75 7 32 38 0,3 6.000 230   31,75 7 30 38 0,3 4.500 236   25,40 - 28 47 0,3 3.600 # 240

### 47601

### **Knot-Type Wire Round Brushes with Shank**



Knotted high-performance steel wire.

Use

For direct mounting in hand grinders/flexible shafts.



	47601	Maximum	Shank Ø	Wire Ø	Wire effective length	Working width	Ø
		approx. RPM	mm	mm	mm	mm	mm
1		20.000	6	0,35	18	12	75

## 47595 - 47596

## **Knotted Round Brushes Pipeline with Bore or Thread**



Type

With bore or thread, knotted.

Aggressive and stable brush that withstands

high mechanical load.

Use

For heavy-duty brushing, suitable for applications in pipeline and container construction.

Thanks to its narrow design, this brush is perfect for applications in hard-to-reach areas.

47595

Type

Steel wire.

47596

Type INOX wire.

All brushes degreased.





							Steel		INOX	
Ø	Bore Ø	Thread	Working width	Wire effective length	Wire Ø	Maximum	47595		47596	
mm	mm		mm	mm	mm	approx. RPM				
115	22,2	-	6	19	0,5	12.500		101		
125	22,2	-	6	19	0,5	11.000		102		
125	-	M14	6	19	0,5	11.000	#	103	#	103

### Knotted Round Brushes Combitwist® With Bore

**PFERD** TK

Type

With COMBITWIST® knotting, thus quiet operation,

even on corners and edges.

No recoil when machining corners.

Increased service life and removal of material. Less unravelling of the knots during use.

Use

For heavy-duty application with angle grinders and with higher speeds (to 80 RPM).

47598 Type Steel wire 0,5 mm Ø.

47599 Type

INOX wire 0,35 mm Ø.





				' <u></u>	Oleci		INOA	
Ø	Bore Ø	Working width	Wire effective length	Maximum	47598		47599	
mm	mm	mm	mm	approx. RPM				
115	22,2	12	28	12.500		101		101
125	22,2	12	33	11.000		102		102
178	22,2	13	42	9.000	#	103	#	103

## 47603

#### **Knotted Steel Wire Round Brushes With Bore**



Solid steel body,

knotted high-performance steel wire.

For direct mounting on angle grinders. For heavy-duty brushing tasks, weld seam processing.

#### Note:

Cat.-no. 47603 201 is particularly suitable for one hand angle grinders and straight grinders.



47603

Ø	Bore Ø	Working width	Wire effective length	Wire Ø	Maximum	47603	
mm	mm	mm	mm	mm	approx. RPM		
115	22,2	12	23	0,5	12.500		201
125	22,2	13	28	0,5	12.500		202
178	22,2	13	42	0,5	12.000		203

### 47620 - 47621

## Knotted Tapered Brushes Combitwist® with Thread



With COMBITWIST® knotting.

Use

For derusting, descaling and cleaning of

weld seams and deburring.

Thanks to the spherical shape, perfect for proces-

sing places that are hard to reach.

Can be used for extreme implementation on angle with higher rotational speeds (to 80 RPM).

47620 Туре Steel wire 0,5 mm Ø. 47621

Type

INOX wire 0,35 mm Ø.





				_		Steel		INUX	
Ø	Thread	Number of	Working width	Wire effective length	Maximum	47620		47621	
mm		knots	mm	mm	approx. RPM				
100	M14	22	13	22	20.000		101	#	101
115	M14	22	15	26	15.000	#	102		102
125	M1/	28	15	10	15,000		103		103

#### 47605

## **Offset Knotted Round Brushes With Thread**



Use

For aggressive brushing in hard-to-reach spots, e.g. on welds or angle plates.

For all common one-hand angle grinders.

47605 101-102 Type Smooth cast steel wire

47605 301-302 Type V2A wire.



47605

						Steel	VZA	
Ø	Thread	Working width	Wire effective length	Wire Ø	Maximum	47605	47605	
mm		mm	mm	mm	approx. RPM			
100	M14 x 2,0	13	22	0,5	12.500	101		301
115	M14 x 2.0	15	20	0.5	12.500	102		302

## **Knotted Cup Brushes (Surface Brushes) With Thread**



Туре

With knotted wire.

Use

Especially for high-speed angle grinders. With threaded insert M14.

For the most difficult brushing tasks.

Cup brushes have a support ring to prevent flaring or unwinding of knots. When the wire is partly worn down, the ring can be removed so that the brush can be used up completely.

65 mm Ø without support ring.

47610 Type

Wire quality special steel wire.

Type

Wire quality V4A wire.





Ø 80 and 100 mm with support ring

				Steel	V4A
Ø	Thread	Wire Ø	Maximum	47610	47612
mm		mm	approx. RPM		
65	M14	0,5	12.500	201	201
80	M14	0,5	8.500	202	
100	M14	0,5	8.500	203	203

#### **Knotted Cup Brushes with Thread** 47606 - 47607

**PFERD** 

Type

With knotted wire.

Use

Especially for high-speed angle grinders.

With threaded insert M14.

For the most difficult brushing tasks.

For cleaning applications such as removal of rust, for deburring and cleaning.

#### Note:

Steel wire cup brushes Ø 80 mm have a support ring to prevent flaring or unwinding of knots. When the wire is partly worn down, the ring can be removed so that the brush can be used up completely.

47606

Type

Wire grade steel wire.

47607

Wire grade INOX wire, all brushes are degreased.



						Steel	INOX	
Ø	Thread	Wire thickness	Fill length	Number of	Maximum	47606 .	47607	
mm		mm	mm	knots	approx. RPM			
65	M14	0,35	22	18	12.500	10	1	101
65	M14	0,50	22	18	12.500	10	5	105
80	M14	0,50	25	22	8.500	# 11	0	

#### 47613 - 47614 **Cup Brushes With Thread**

www.hhw.de Fax order hotline: +49 6204 739-1217

**PFERD** 245

Туре

With unknotted wire.

Perfect for brushing jobs of of medium difficulty mainly on large surfaces, for deburring, cleaning and derusting.

For angle grinders with thread adapter M14.

47613 Type Steel wire.

47614

Type

INOX wire, brushes degreased.





					Steel	INOX
Ø	Thread	Wire effective length	Wire Ø	Maximum	47613	47614
mm		mm	mm	approx. RPM		
60	M14	20	0,3	12.500	101	
75	M14	40	0,3	12.500	104	104

47615

#### 47615

### **Smoke Tube Brushes**

#### Type

- Pressed on threaded connection fitting Ww. 1/2 inch

- Cast steel wire fill
- Double spiral

Plumber's snakes see cat.-no. 61322.



Ø mm	Ø Inch	Working length mm	Overall length mm	47615	
38	1.1/2	100	160		101
50	2.	100	160		102
63	2.1/2	100	160		103
101	4.	100	160	#	105

#### 47630 - 47635 **Internal Brushes With Thread**

## **PFERD** THE

## Type

Unknotted.

Use

Specially suited for deburring and cleaning pipes, thread, muffs and cylinders.

For driving machines such as straight grinders, flexible shafts and drills.

For use with low rotational speeds to 1000 RPM

Type

Wire grade steel.

47631

Type

Wire grade INOX.

47632

Type

Wire grade brass.

				Steel		INOX		Brass	
Ø d₁ mm	Thread d <sub>2</sub>	Fill length	Overall length I <sub>1</sub> mm	47630		47631		47632	
	_	12 111111							
8	M6	80	120		101		101		101
10	M6	80	120		102		102		102
12	M6	80	120		103		103		103
15	M6	80	120		105		105		105
18	M6	80	120		107		107		107
20	M6	80	120		108		108		108
22	3/8 inch BSW	100	170		109		109	#	109
25	3/8 inch BSW	100	170		110		110		110
30	3/8 inch BSW	100	170		111		111		111

## Extension, wire handle, quick-change grips:

To also reach places that are difficult to access with internal brushes, extension, wire handle and quickchange grips are used.

47635 101 Extensions Use

For internal brushes with M6 thread, Cat.-no. 47630 - 47632.

47635 102 Wire handle Use

For internal brushes with M6 thread, Cat.-no. 47630 - 47632.

47635 103

Quick-change handle

For internal brushes with M6 thread, Cat.-no. 47630 - 47632 101-108.

The quick-change handle can also be combined and supplemented with extension 47635 101.

# = partly extent in stock

The extensions and wire handles offer different combination possibilities for reaching the desired overall length.

Multiple extensions can be interconnected.



47635 104 Quick-change handle Use

For internal brushes with 3/8 inch thread, Cat.-no. 47630 - 47632 109-111.

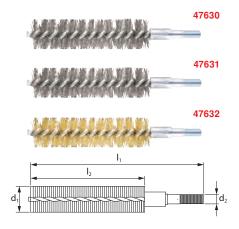
	Thread	Length mm	Outer Ø of the threaded socket mm	47635
Extension	M6	1000	12	101
Wire handle	M6	1000	12	102
Quick-change handle	M6	135	12	103
Quick-change handle	3/8 inch	135	12	104

#### Note:

In addition to thread, internal brushes to  $\varnothing$  20 mm are provided with a shank insert that enables clamping in collets of 6 mm.

Internal brushes with 3/8 inch thread are additionally equipped with a 10 mm shank insert.









#### Type

Robust, self-centring honing tool for smooth grinding.

#### SiC fill.

Thanks to the flexible design, the abrasive balls adapt to the surface and are therefore suitable for chamfering, for finishing of surfaces, and in untrue

#### Recommended RPM 350 - 700.

Overall length 200mm.

Ideal tool for generating a uniform fine-ground surface with high contact ratio, the so-called plateau-finish.

For the automotive, aerospace, hydraulic, heat exchanger industries.

Suitable for hand drills, honing machines, and automated machines.

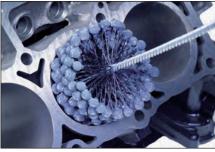
#### Quality

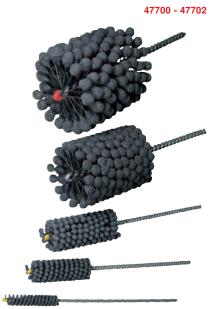
Silicon carbide.



For use with honing oil or also dry.







				SiC/grit 120		SiC/grit 180	
Ø	for bore Ø	Working width	Shank Ø	47700		47702	
mm	to mm	mm	mm				
9	8	50	3,7		109		109
10	9	50	3,7		110		110
11	10	60	3,7		111		111
12	11	60	3,7		112		112
13	12	60	3,7		113		113
15,5	14	60	3,7	#	116		116
18	16	60	4,6		118		118
20	18	60	4,6		120	#	120
22	20	70	4,6		122		122
25	22	70	4,6	#	125		125
27	24	70	5,1	#	127	#	127
28	25	70	5,1	#	128		128
30	27	70	5,1		130	#	130
32	29	70	5,1	#	132		132
35	32	70	5,1		135		135
38	35	70	5,7	#	138		138
41	38	70	5,7		141		141
45	41	70	5,7	#	145		145
48	45	70	5,7		148		148
51	48	70	6,5	#	151	#	151
54	51	70	6,5	#	154	#	154
57	54	70	6,5	#	157	#	157
60	57	70	7,3	#	160	#	160
64	60	70	7,3	#	164		164
٠.	00	10	1,0	"			

