

Info

18885 - 18896 HSS-Co lathe chisel

Version

10 mm  consisting of solid high-performance high-speed lathe tool, with butt-welded HSS-Co head.

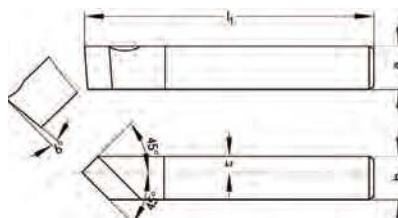
18885

Straight lathe chisel HSS-Co

Design

Similar to DIN 4951, **right**. Angle of attack 45°.

T mm	l ₁ mm	c mm	Right	
			18885	...
10	100	4.0		201
12	110	5.0		202
16	140	6.0		203
20	160	8.0		204



18885

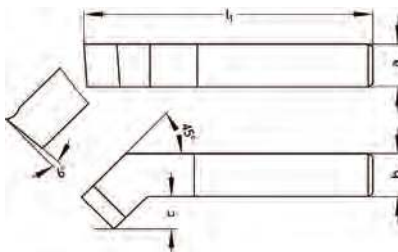
18886

Bent lathe chisel HSS-Co

Design

Similar to DIN 4952, **right**. Angle of attack 45°.

T mm	l ₁ mm	c mm	Right	
			18886	...
10	100	6		201
12	110	8		202
16	140	10		203
20	160	14		204



18886

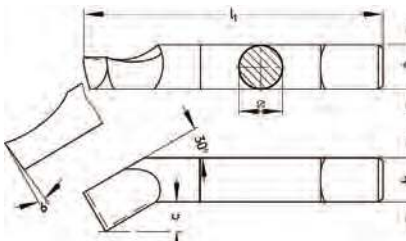
18887

Internal lathe chisel HSS-Co

Design

Similar to DIN 4953, **right**. Angle of attack 30°.

T mm	l ₁ mm	c mm	Right	
			18887	...
10	140	5		201
12	160	6		202
16	180	6		203
20	220	8		204



18887

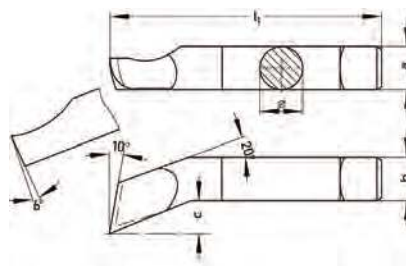
18888

Internal corner lathe chisel HSS-Co

Design

Similar to DIN 4954, **right**. Angle of attack 20°.

T mm	l ₁ mm	c mm	Right	
			18888	...
10	160	4		201
12	180	5		202
16	180	6		203
20	220	8		204



18888

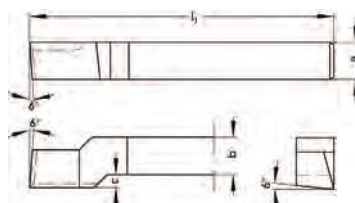
18891

Offset side lathe chisel HSS-Co

Design

Similar to DIN 4960, **right**. Angle of attack 6°.

T mm	l ₁ mm	c mm	Right	
			18891	...
10	100	4		201
12	110	5		202
16	140	6		203
20	160	8		204



18891

18892

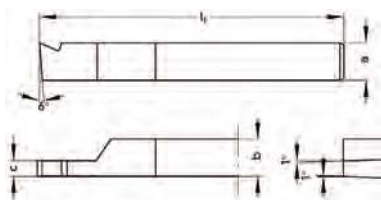
Recessing lathe chisel HSS-Co

Design

DIN 4961, right.

18892

				Right	
T	l ₁	c		18892	...
mm	mm	mm			
16	140	3			201
20	160	4			202



18893

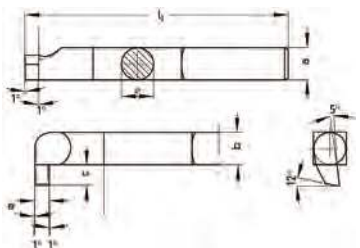
Hooked lathe chisel HSS-Co

Design

Similar to DIN 4963, right.

18893

				Right	
T	l ₁	c	e	18893	...
mm	mm	mm	mm		
10	160	6	3		201
12	180	8	3		202
16	180	8	3		203
20	220	10	4		204



18895 - 18896

Thread lathe chisel HSS-Co

18895

Design

Male thread lathe chisel 60°, right, metric.

18896

Design

Female thread lathe chisel 60°, right, metric.

				Male	
T	l ₁	b		18895	...
mm	mm	mm			
10	100	12			201
12	125	16			202
16	150	20			203
20	175	25			204

				Female	
T	l ₁	c		18896	...
mm	mm	mm			
10	160	6			201
12	180	8			202
16	210	10			203
20	250	12			204

