

21745

Assembly aids

Design

Swivels for mounting tools without reclamping.

Applications

For mounting and removing steep taper tool chucks.

Mount taper sizes	21745	...
SK 40/ISO/DIN/CAT/BT/HSK 63		102
SK 50/ISO/DIN/CAT/BT		103



21746

Assembly supports

diebold

Design

Cast aluminium housing with easily accessible back. Vertical taper mount for tool-side mounting. Horizontal mount for mounting pull studs, coolant pipes etc.

Applications

Accident-proof mounting and removal of cutting tools and mounts.



For taper	For size	For shape	21746	...
SK/MAS-BT	30	-		101
SK/MAS-BT	40	-		102
SK/MAS-BT	50	-		103
VDI	20	-		104
VDI	30	-		105
VDI	40	-		106
VDI	50	-		107

For taper	For size	For shape	21746	...
HSK	32	A/C/E/F		108
HSK	40	A/C/E/F		109
HSK	50	A/C/E/F		110
HSK	63	A/C/E/F		111
HSK	80	A/C		112
HSK	100	A/C		113

21748

Solid-clamp assembly aids

ATORN®

21748 101

Solid-clamp basic body

Design

Aluminium basic body for interchangeable tool chucks. 4 x 90° indexable mounts. Low force application thanks to optimum ergonomics.

Applications

Accident-proof mounting and removal of cutting tools and mounts.

21748 103-113

Solid-clamp tool chucks



Type	For taper	For size	21748	...
Basic body	-	-		101
Tool chuck	SK/MAS-BT/CAT	30		103
Tool chuck	SK/MAS-BT/CAT	40		104
Tool chuck	SK/MAS-BT/CAT	50		105
Tool chuck	HSK-A	40		106
Tool chuck	HSK-A	50		107
Tool chuck	HSK-A	63		108
Tool chuck	HSK-A	80		109
Tool chuck	HSK-A	100		110
Tool chuck	VDI	30		111
Tool chuck	VDI	40		112
Tool chuck	VDI	50		113

21748 101

21748 103-105

Clamping technology