

54000 - 54002

Machinist's hammer DIN 1041

Design

Smoothed on all sides, painted black, plain work surfaces.

Note:

For protective covers, see art. no. 54016.

54000 102-110



Design

Double curved hickory handle.

Weight without handle g	Handle length approx. mm	Hickory handle		Ash handle	
		54000	...	54000	54002
200	280		102	201	102
300	300		103	202	103
400	310			203	
500	320		105	204	105
600	330			205	
800	350		107	206	107
1000	360		108	207	108
1500	380		109	208	109
2000	400		110	209	110

54000 201-209



Design

With nylon handle protection sleeve. Double curved hickory handle, ring wedged.

54002



Design

Double curved ash handle.



54008

Machinist's hammer DIN 1041



Design

- Ergonomic, indestructible, vibration-free: therefore gentle on the joints
- Hammer head with forged collar, patented model, made of high-grade steel in accordance with the DIN standards
- High-safety handle, patented, fixed in place mechanically

- Three-component composition:

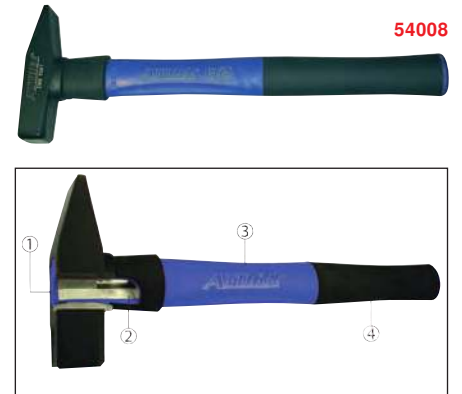
- 1) Wedge made of steel for mechanical locking
- 2) Aluminium alloy core with outstanding mechanical criteria
- 3) Polyamide component also resistant to oil and solvents
- 4) Handle and protective sleeve made of thermo-plastic, non-slip rubber for a secure grip

Note:

For protective covers, see art. no. 54016.

Weight w/o handle g	Handle length approx. mm	54008	...
300	300		101
500	320		102
1000	360		103

Weight w/o handle g	Handle length approx. mm	54008	...
1500	360		104
2000	400		105



54003 - 54007

Machinist's hammer DIN 1041



Design

Hammer head in accordance with DIN 1041. Die forged, precisely smoothed, carefully hardened and properly tempered, peen and face finely smoothed. Double curved hickory handle.

Quality

Steel C 45 in accordance with DIN 17200.

Note:

For protective covers, see art. no. 54016.

54003

Design

Without shock protection sleeve.

54005

Design

With nickel-plated shock protection sleeve firmly pressed into the hammer head.

54007

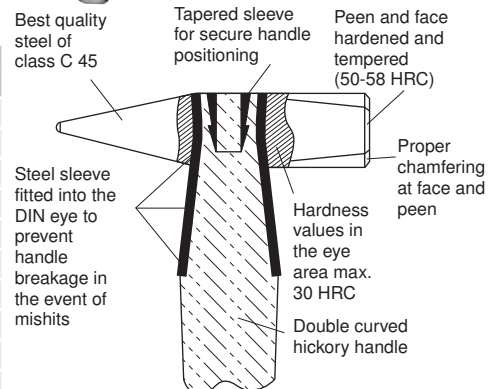
Model INDU

Design

With impact head lock through electro-inductively tempered edge zone of the hammer face and peen, non-slip hickory handle and nickel-plated shock protection sleeve.



Weight without handle g	Handle length approx. mm	Shock protection sleeve		INDU	
		54003	...	54005	54007
100	260		101		
200	280		102		
300	300		103	103	103
400	310		104		
500	320		105	105	105
600	330		106		
800	350		107	107	107
1000	360		108	108	108
1500	370		109	109	109
2000	400		110	110	110



Hand tools

54009 - 54015 Machinist's hammer DIN 1041



Design

Smoothed on all sides, painted black, plain work surfaces.

54009

Design

With unbreakable **ULTRAMID** plastic handle, safety wedging and permanently fixed handle fit.

54015

Design

With **ULTRATEC** 3-component fibreglass handle, unbreakable fibreglass core.

Handle inseparably connected with the hammer body. Non-slip elastomer grip layer. Polypropylene base layer.

Note:

For protective covers, see art. no. 54016.



54009



54015

Weight without handle g	Handle length approx. mm	ULTRAMID		ULTRATEC	
		54009	...	54015	...
200	280		101	101	
300	300		102	102	
500	320		103	103	
800	350		104	104	
1000	360		105	105	

54020 Machinist's hammer DIN 1041



MAXXCRAFT

Design

Noticeable recoil dampening and thus full impact force transfer to the workpiece. Effortless work that's gentle on the joints due to low vibrations on impact. Handle protection sleeve with rubber coating to absorb mishits. Die-forged hammer head made of special high-quality steel with bare smoothed peen

and face as well as proper chamfering. Hammer face and peen carefully hardened and tempered. The special connection between the hammer head and handle sleeve creates an inseparable, low-vibration unit.

Ergonomically shaped **hickory handle**.

Note:

For protective covers, see art. no. 54016.



54020



Weight without handle g	Length mm	54020	...
300	300		101
500	320		102
800	350		103
1000	360		104

54016 Protective covers

Design

Made of polyurethane.

Applications

For use as a soft-face hammer for machinist's hammers in accordance with **DIN 1041** (art. no. 54000-54020).

For hammer weight g	54016	...
300		101
500		102
800		103
1000		104



54016

54071 - 54073 Replacement handles for machinist's hammers

54071

Design

Ash, straight, premium quality, DIN 5111.

54073

Design

Hickory, double curved, premium quality, DIN 5111.

Note:

Art. no. 54073 101, straight.

For hammer weight g	Handle length mm	Handle end mm	Ash		Hickory	
			54071	...	54073	...
100	260	17/10		101	101	
200	280	19/11		102	102	
300	300	21/12		103	103	
400	310	24/14		110	110	
500	320	26/15		104	104	
600	330	28/16		105	105	
800	350	29/17		106	106	
1000	360	31/18		107	107	
1500	380	33/20		108	108	
2000	400	37/22		109	109	



54071



54073



54075 - 54077

Replacement handles for machinist's hammers



54075

Design

Hickory, double curved, premium quality. Complete with tapered sleeve.

Applications

For hammers with shock protection sleeve (art. no. 54005-54007).

54077

Design

High-quality plastic ULTRAMID with safety wedging for permanent, fixed fit, complete with wedge and pin.

Applications

For all hammers according to DIN 1041.



54075



54077

For hammer weight g	Handle length approx. mm	Handle end mm	Hickory		ULTRAMID	
			54075	...	54077	...
200	280	19/11				102
300	300	21/12				103
400/500	320	26/15		104		104
800	350	29/17		106		106
1000	360	31/18		107		107
1500	380	33/20		108		
2000	400	37/22		109		

54048 - 54055

Mallets

Design

Painted black, plain work surfaces.

54048

Design

DIN 6475.

With curved ash handle, secure ring wedge.

54053

Design

With ULTRATEC 3-component fibreglass handle, unbreakable fibreglass core. Non-slip elastomer grip layer. Polypropylene base layer.

54053 101-104

Design

DIN 6475.

Handle inseparably connected with the hammer body.

54053 105-107

Design

Secure hold due to conical force fit.

54055

Design

DIN 6475.

With steel tube handle and plastic grip, painted black.



54048



54053 101-104



54053 105-107



54055

Weight without handle kg	Handle length approx. mm	H/W		mob		mob	
		54048	...	54053	...	54055	...
1.00	250		101		101		101
1.25	260		102		102		102
1.50	270		103		103		
2.00	280		104		104		
3.00	900				105		
5.00	900				107		

54087 - 54089

Replacement handles for mallets

54087

Design

Ash, curved, premium quality, DIN 5135.

54089

Design

Hickory, curved, premium quality, DIN 5135.

For mallet weight kg	Handle length approx. mm	Handle end mm	Ash		Hickory	
			54087	...	54089	...
1-1.25	260	31/18		101		101
1.50	280	33/20		102		102
2.00	300	37/22		103		103



54087



54089

54065 - 54070 Sledgehammers



Design

Forged, carefully hardened and tempered.

Quality

Steel C 45 in accordance with DIN 17200.

54065

Design

DIN 1042. With straight ash handle.

54070

Design

With ULTRATEC 3-component fibreglass handle, unbreakable fibreglass core.

Secure hold due to conical force fit.

Non-slip elastomer grip layer.

Polypropylene base layer.



54065



54070

Weight without handle kg	Handle length approx. mm	Ash handle		ULTRATEC	
		54065	...	54070	...
3	600		102		
4	600		103		
5	800		104		
6	800		105		
8	900		106		
10	900		107		
3	900				102
4	900				103
5	900				104

54081 - 54083 Replacement handles for sledgehammers

54081

Design

Ash, straight, premium quality, DIN 5112.

54083

Design

Hickory, straight, premium quality, DIN 5112.

Note:

Art. no. 54081 101, curved.



54081



54083

For hammer weight kg	Handle length approx. mm	Handle end mm	Ash		Hickory	
			54081	...	54083	...
3 - 4	600	42/24		101		101
5 - 6	800	48/48		102		102
8 - 10	900	52/32		103		103

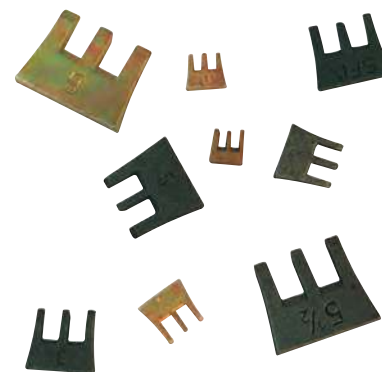
54095 Safety handle wedges (S-FIX claw wedges)

Design

Inseparable connection between the tool and the handle. Anchorage through locking into wood.

Increased expansion effect thanks to innovative clip bars. Drive the wedge diagonally into the handle without pre-sawing.

Size	Width mm	For hammer weight approx. g		54095	...
00	13	100-200	10 pieces		201
0	16	250-400	10 pieces		202
1	20	500-800	10 pieces		203
2	23	1000-1500	10 pieces		204
3	26	1750-2000	10 pieces		205
4	29	3000-5000	10 pieces		206
5	32	Axes, hatchets	10 pieces		207
5.1/2	40	Axes, hatchets	10 pieces		208
6	50	Axes, hatchets	10 pieces		209



54095

54104

Light metal hammer

Design

Cylindrical, with double curved hickory handle and cross-pin as an additional handle safety device.

Applications

For beating and dent-removal work and for straightening workpieces.

54104

Striking surface Ø mm	Head length approx. mm	Weight approx. g	54104	...
40	75	250		201
40	105	350		202
50	92	500		203
60	98	750		204
60	128	1000		205



54118 - 54120

Copper hammers made of E-Cu

Design

- Similar to DIN 5130
- Double curved hickory handle
- Made of drawn rod material
- Square

54120

Design

- Fully smoothed

54118 - 54120

Weight approx. g	Brinell hardness	Ground	
		54118	54120
250	80 - 110		200
500	80 - 110		201
750	80 - 110		202
1000	80 - 110		203
1500	80 - 110		204
2000	80 - 110		205
2500	60 - 80	206	
3000	60 - 80	207	
4000	60 - 80	208	
5000	60 - 80	209	



54121

Copper hammers with three-component safety handle

Design

- Copper hammer with three-component safety handle and handle protection sleeve
- Gripping surface with rubber edging for a secure hold and to minimise the risk of injury
- Three-component safety handle with aluminium core, polyamide and rubber components, especially vibration-free and easy on the joints



54121

Weight without handle g	Handle length mm	54121	...
500	300		101
750	320		102
1000	320		103
1500	360		104
2000	360		105

54130

Wooden mallets DIN 7462/B

Design

Hornbeam, with pressed-on metal sheath and oval ash handle.

54130

Head Ø x head length mm	Weight approx. g	54130	...
50 x 100	220		101
60 x 120	370		102
70 x 140	560		103
80 x 160	810		104
90 x 180	1100		105



Soft-face hammers

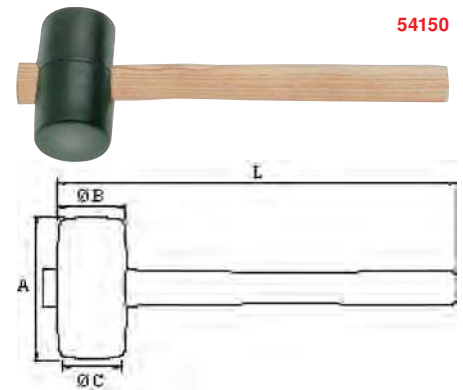
54150

Rubber composition hammers DIN 5128-90

Design

With two flat faces and ash handle, Shore hardness approximately 95, with a powerful impact and little recoil.

Ø B mm	Ø C mm	A mm	L mm	Weight with handle g	54150	...
40	35	75	280	250		101
50	50	90	300	350		102
60	60	110	330	550		103
70	70	120	380	750		104
90	90	130	380	1120		105



54150

54152

Bumping hammers



Design

With permanently plastic filler for gentle strokes.

54152 101

Design

Handle adjustable by 90°.



Rubber body mm	Total length mm	54152	...
70 x 70	260		100
70 x 140	280		101



54152 100

54152 101

54162 - 54163

Recoil-free soft-face hammers



54162

Design

- Hammer heads made from medium-hard polyurethane, colourfast and wear-resistant, blue
- Housing made of powder-coated precision steel tube
- **Handle:** welded, powder-coated steel tube with ergonomic rubber grip
- Hammer bodies filled with cast iron shot for rebound-free work

Applications

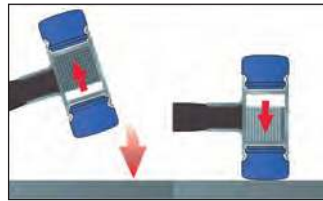
Controlled position impacts, e.g. on workpieces in machine vices or during assembly tasks.

54163

Replacement hammer insert

Design

- Medium-hard polyurethane
- Colourfast and wear-resistant
- Colour: blue



54162

Head Ø mm	Hammer		Insert	
	54162	...	54163	...
30		101		101
40		102		102
50		103		103

54161

Recoil-free soft-face hammers



Design

Hammer body made of metal filled with steel balls, full plastic coating, particularly resistant to notching and impact-resistant thanks to the special plastic mixture. Temperature resistant from -20°C to +90°C.

Applications

For gentle treatment of materials.



54161

Head Ø mm	Weight approx. g	54161	...
30	270		101
35	385		102
45	620		103
50	860		104
60	1340		105

54153 - 54158

Recoil-free soft-face hammers



SUPERCRAFT

Design

The SUPERCRAFT principle:

The head tube of SUPERCRAFT hammers is filled with steel shot. This ensures that when the striking surface hits the workpiece, the shot filling follows with a delay. The reduced recoil means that the impact energy is utilised optimally. This allows for very powerful impacts. In addition, working with SUPERCRAFT hammers is significantly easier on the joints and quieter than with conventional steel hammers.

Applications

Positioning and joining of workpieces in a vice, sheet metal machining, assembly of sharp-edged workpieces, assembly/repair work in the car/commercial vehicle sector, scaffolding, straightening, housing assembly, plant construction, maintenance work, service work

54153

Design

Soft-face hammer with vibration-damping, ergonomically shaped and painted hickory handle.

54154

Design

Soft-face hammer with unbreakable steel tube handle and ergonomically shaped, non-slip grip.

54155

Design

Soft-face hammer with ergonomically shaped, non-slip and shatter-proof three-component handle.

54156

Hammer inserts made of special nylon

Design

- Interchangeable
- Very wear-resistant
- No splintering
- Low noise
- For very high impact force

54158

Hickory handle

Design

- Ergonomically shaped
- Painted
- Very solid



54153



54154



54155



54156

54158



Head Ø x length mm	Total length mm	Weight 54153	approx. g 54154	art. no. 54155	Hickory handle			Steel tube handle			3C handle			Nylon head		Replacement handle	
					54153	...	54154	...	54155	...	54156	...	54158	...			
20 x -	-	-	-	-												100	
25 x 105	305	325	385	-			101		101							101	101
30 x 110	330	460	585	-			102		102							102	102
35 x 110	335	560	690	-			103		103							103	102
40 x 115	360	715	805	790			104		104		204					104	103
50 x 120	370	990	1150	1040			105		105		205					105	103
60 x 145	370	1705	1750	1625			106		106		206					106	104
80 x 200	880	4410	-	-			107									107	105
100 x 210	1000	7050	-	-			108									108	106

54165

Recoil-free soft-face hammer



SECURAL

Design

The specialist for corners and edges:

Due to its rectangular hammer inserts, SECURAL is the hammer specialist for working with corners and edges.

Maximum recoil dampening:

The ratio of the hammer head mass to the shot mass in conjunction with the springing properties of the striking surfaces is optimally aligned. The low overall weight of the hammer enables work that is particularly easy on the joints at extremely high impact force.

Robust:

The housing, which is welded longitudinally, ensures an absolutely shatter-proof connection between the hammer and the handle.

Hammer insert made from polyurethane

- Interchangeable
- Rectangular
- Low noise
- Dampening
- Robust

Applications

Sheet metal machining, positioning and joining of workpieces, repair work. For versatile application possibilities with high safety requirements.



54165 101



54165 102



	Size mm	Weight approx. g	54165	...
Soft-face hammer	40	700		101
Replacement inserts (pair)	30 x 40	-		102

Hand tools

54169

Plastic hammers



Design

- Basic body made from high-quality die-cast zinc with handle impact protection
- Wooden handle made of ash
- Technically sophisticated mount for the inserts as well as a striking and contemporary design

54169 201-204
Replacement heads

54169 301-302
Replacement handles



54169 101-104

54169 201-204

54169 301-302



Head Ø x Head length mm	Total length approx. mm	Weight approx. g	Hammer		Replacement heads		Replacement handles	
			54169	...	54169	...	54169	...
25 x 86	270	215			101		201	301
30 x 95	280	360			102		202	301
40 x 107	325	510			103		203	302
50 x 115	340	940			104		204	302

54172 - 54173

Plastic/nylon hammers

Design

- Polished ash handle
- Interchangeable hammer heads
- Impact-resistant

Applications

For gentle assembly work and sheet metal deformation.

54172 200-206

Design

- Hammer heads made of transparent cellulose acetate (red)

54172 207

Design

- Hammer heads made of nylon

54173

Replacement heads

- Pairs



54172 200-206



54172 207

Heads made of	Head Ø mm	Length mm	Weight g	Hammer		Replacement heads (pair)	
				54172	...	54173	...
plastic	22	250	144			200	200
plastic	27	270	227			201	201
plastic	32	280	310			202	202
plastic	35	290	410			203	203
plastic	40	320	544			204	204
plastic	50	340	800			205	205
plastic	60	370	1400			206	206
nylon	50	340	800			207	207

54173 200-206

54173 207



54175 - 54179

Plastic hammers



Design

Centre piece made of malleable iron, with impact-resistant, interchangeable inserts (curved faces), handles made from hardwood. Resistant to almost all mineral oils, greases and solvents.

54175

Design

Inserts, blue.

Applications

For normal use.

54176

Design

Inserts, yellow, extremely tough and resistant to wear.

Applications

For the most demanding use (hammer faces do not jump).

54177

Loose inserts

Blue, 2 curved faces, in pairs.

54179

Loose inserts

Yellow, 2 curved faces, in pairs.



54175



54176

Head Ø x Head length mm	Total length approx. mm	Weight approx. g	Blue		Yellow		Blue inserts		Yellow inserts	
			54175	...	54176	...	54177	...	54179	...
22 x 80	260	160			101		101		101	101
27 x 90	280	230			102		102		102	102
32 x 100	300	325			103		103		103	103
35 x 106	320	415			104		104		104	104
40 x 112	340	570			105		105		105	105
50 x 120	360	920			106		106		106	106
60 x 125	380	1280			107		107		107	107



HALDER

SIMPLEX

Design

- 5 sizes and 6 hammer inserts with different degrees of hardness (see art. no. 54190–54195) make the Simplex soft-face hammer suitable for **universal use**
- Clamp with a screw!
- No wedging!
- All inserts within a size can be combined as required
- All parts subject to wear can be easily retrofitted at any time
- Interchangeable hammer inserts with different degrees of hardness allow individual adjustment to the workpiece

54180

Soft-face hammer, complete

Design

- Two-part housing made of steel casting
- High-quality wooden handle
- 2 different hammer inserts
- **Rubber composition hammer insert:** Medium-hard, dampening, odour-neutral, low wear
- **Nylon hammer insert:** Hard, very resistant to wear, no splintering, resistant to oil and grease

Applications

Assembly of sharp-edged workpieces, housing assembly, plant construction, construction of commercial and industrial buildings, steel construction, trade fair construction, repair/maintenance work.

54181

Soft-face hammer, complete

Design

- Two-part housing made of steel casting
- High-quality wooden handle
- 2 different hammer inserts
- **Rubber composition hammer insert:** Medium-hard, dampening, odour-neutral, low wear
- **Plastic hammer insert:** Tough, resistant to oil and grease

Applications

Assembly/repair work, dent-removal work, maintenance work, scaffolding, construction of tents, construction of prefabricated houses.

54182

Soft-face hammer, complete

Design

- Two-part housing made of steel casting
- High-quality wooden handle
- 2 different hammer inserts
- **Nylon hammer insert:** Hard, very resistant to wear, no splintering, resistant to oil and grease
- **Soft-metal hammer insert:** Tough, heat-resistant

Applications

Mould making, plant construction, assembly/repair work.

54183

Soft-face hammer, complete

Design

- Two-part housing made of steel casting
- High-quality wooden handle
- **Rubber composition hammer insert:** Medium-hard, dampening, odour-neutral, low wear

Applications

Maintenance/repair work, scaffolding, construction of tents, gardening/landscaping, paving work, setting kerbstones, setting masonry/stairs, fencing, construction of prefabricated houses, carpentry.

54184

Soft-face hammer, complete

Design

- Two-part housing made of steel casting
- High-quality wooden handle
- **Plastic hammer insert:** Tough, resistant to oil and grease

Applications

Universal use, assembly/repair/maintenance work, sheet metal machining, construction of prefabricated houses, carpentry, scaffolding, construction of tents.

54186

Housing made from steel casting, single

Design

- Two parts
- With clamping screw

54188

Replacement handle, single

Design

- High-quality wooden handle



54180



54181



54182



54183



54184

Hammer insert Ø mm	Head length mm	Hammer length mm	Weight approx. g	Rubber/nylon		Rubber/plastic		Nylon/soft metal		Rubber		Plastic	
				54180	...	54181	...	54182	...	54183	...	54184	...
30	90	300	360			101		101		101		101	
40	110	330	680			102		102		102		102	
50	135	350	1265			103		103		103		103	
60	145	405	1730			104		104		104		104	
80	175	490	3480			105		105		105		105	

For hammer insert Ø mm	Housing		Replacement handle	
	54186	...	54188	...
30			301	101
40			302	102
50			303	103
60			304	104
80			305	105



54186

54188

54189

Soft-face hammers with reinforced steel cast housing and fibreglass handle

EN HALDER

SIMPLEX

Design

The thicker walls and braces in the reinforced steel cast housing ensure high stability - especially when using the SIMPLEX copper hammer inserts. The increased weight gives the hammer a much higher impact force.

54189 101-102

Soft-face hammer, complete

Design

- In two parts, reinforced housing made from steel casting
- Fibreglass handle with rubber grip
- 2 different hammer inserts
- **Copper** with plastic sleeve: Hard
- **Soft-metal hammer insert**

(art. no. 54195 101+102): Tough, heat-resistant

Applications

For extremely high impact strength, straightening, plant construction, sheet metal machining, assembly/repair/maintenance work.

54189 201-202

Hammer insert, single

Design

- **Copper** with plastic sleeve: Hard

Note:

Assembly possible only in reinforced steel cast housing.

54189 301-302

Reinforced steel cast housing, single

Design

- Two parts
- With clamping screw
- Black

Note:

Only fibreglass handles can be mounted in reinforced steel cast housing.

54189 401-402

Fibreglass handle, single

Design

- With rubber grip

Note:

Assembly possible only in reinforced steel cast housing.



54189 101-102

54189 201-202



54189 301-302



54189 401-402



Hammer insert Ø mm	Head length mm	Hammer length mm	Weight approx. g	Hammer		Hammer insert		Housing		Replacement handle	
				54189	...	54189	...	54189	...	54189	...
30	90	300	590		101		201		301		401
40	110	330	1195		102		202		302		402

54190 - 54195

Hammer inserts for SIMPLEX soft-face hammers

EN HALDER

54190

Design

- **TPE-soft**: Blue, soft, abrasion-free

Applications

For very sensitive materials, gardening/landscaping, laying tiles/panels, setting natural stones, furniture construction, dry walling, window/door construction, carpentry.

54191

Design

- **Rubber composition**: Black, medium-hard, dampening, odour-neutral, low wear

Applications

Gardening/landscaping, paving work, setting kerbstones, setting masonry/stairs, fencing, scaffolding, construction of tents, construction of prefabricated houses, carpentry, maintenance/repair work.

54192

Design

- **Plastic**: Red, tough, resistant to oil and grease

Applications

For universal use, in assembly/repair work in the car/commercial vehicle sector, maintenance work, sheet metal machining, construction of prefabricated houses, carpentry, scaffolding, construction of tents.

54193

Design

- **Super plastic**: White, medium-hard, very resistant, wear-resistant

Applications

Gardening/landscaping, paving work, setting kerbstones, fencing, driving in splitting wedges, scaffolding, construction of tents, sheet metal machining, construction of prefabricated houses, joinery, carpentry, furniture construction.

54194

Design

- **Nylon**: White, hard, very resistant to wear, no splintering, resistant to oil and grease

Applications

Joining of workpieces, assembly of sharp-edged workpieces, housing assembly, mould making, plant construction, construction of commercial and industrial buildings, steel construction, trade fair construction, sheet metal machining, repair/maintenance work.

54195

Design

- **Soft metal**: Silver, hard, heat-resistant

Applications

For high impact force, straightening, mould making, plant construction, assembly/repair/maintenance work.



54190



54191



54192



54193



54194



54195

Insert Ø mm	TPE-soft		Rubber		Plastic		Super plastic		Nylon		Soft metal	
	54190	...	54191	...	54192	...	54193	...	54194	...	54195	...
30		101		101		101		101		101		101
40		102		102		102		102		102		102
50		103		103		103		103		103		103
60		104		104		104		104		104		104
80				105				105				105

54197

Soft-face hammer 2 in 1

HALDER

FERROPLEX

Design

- Machinist's hammers and soft-face hammers in one
- With steel tube handle
- Ergonomically shaped rubber grip
- Hammer head made of high-quality heat-treated steel, inductively hardened on one side, opposite side with interchangeable, very wear-resistant and low-noise nylon hammer insert

Applications

General assembly work in industry, trade and automotive sector, servicing and maintenance work.

Note:

For replacement nylon heads, see art. no. 54156 102.

Head Ø x head length mm	Total length approx. mm	Weight approx. g	54197	...
30 x 104	290	600		101



54197



54198

Drifts and beaters

HALDER

Design

- **Nylon hammer inserts:** Hard, very resistant to wear, no splintering, resistant to oil and grease

Applications

The little helpers for particularly gentle straightening and assembly work with precisely controlled impact effect.

54198 201-203

Drifts

Design

- Not recoil-free

Applications

Assembly/repair work in the car/commercial vehicle sector, repair/maintenance work, for limited accessibility.

54198 101-107

Beaters

Design

- Recoil-free

Applications

Joining of workpieces, housing assembly, assembly/repair work in the car/commercial vehicle sector, repair/maintenance work, for limited accessibility.

Note:

For replacement nylon heads, see art. no. 54156.

Type	Head Ø mm	Total length mm	Weight g	54198	...
Drift	10	168	90		201
Drift	12	170	130		202
Drift	15	175	200		203
Beater	20	150	215		101
Beater	30	155	470		103
Beater	40	160	785		105
Beater	50	165	1250		107

54198 201-203



54198 101-107



54200

Roofer's hammer with magnet

mob

XSTRIKER

Design

Professional model:

- TÜV/GS head-securing device
- Magnetic nail holder
- Reinforced steel ring
- Special plastic handle
- XSTRIKER design

54200 201

Design

Part-polished hammer head.

54200 202

Design

Polished hammer head.

The balanced weight distribution and the special ergonomics of the handle ensure excellent handling.

Weight g	54200	...
800		201
780		202



54200 201



54200 202

Centre punch

54295

Centre punch and drift set



Design

Octagonal, painted shafts, safety zone thanks to electro-inductive special hardening.

Quality

Chrome-vanadium air-hardening steel.



54295

Set contents:

1 centre punch DIN 7250, 120 x 10 x 4 mm

5 drifts DIN 6458, 120 x 10 x 2-6 mm

Dimensions = total length x shaft Ø x tip Ø

Set contents	Design	54295	...
6 pieces	in sheet-metal box		101

54297

Striking tool assortment



Design

Coated, low-vibration and shock-absorbing **comfort handle with replaceable inserts** made of three materials: Brass, polyamide, aluminium. The plug-in system enables a targeted selection of the degree of hardness to exclude damage to the workpieces. Assembly with screw thread M10.

The impacts are dampened by the insert collar, the thread is protected.

Applications

For work on all axis types, shafts, pins, bearings. Ideal for cardan shaft, gears.

For removal, refitting and securing of workpieces:

Brass inserts:

Hardness HV.155 (430-500 N/mm²)

Polyamide inserts:

Shore hardness 85D

Aluminium inserts:

370 N/mm²



54297

Set contents:	Ø mm	Effective length mm
1 Comfort handle		
3 Brass inserts	12/16/20	40
3 Polyamide inserts	12/16/20	40
5 Aluminium inserts	10/12/14/16/18	60
1 Extension		100
3 Brass inserts for extension	12/16/18	20
3 Polyamide inserts for extension	12/16/18	20

Set contents	Design	54297	...
19 pieces	In plastic case		101



54300

Mechanic's centre punch



Design

Knurled shaft.

Quality

Steel, hardened.



54300

Shaft Ø mm	Total length mm	54300	...
8	100		101

54303

Centre punch with a cemented carbide tip



Design

Hexagonal, with cemented carbide tip, can be sharpened.

Shaft Ø mm	Total length mm	54303	...
12	120		101



54303

54305 - 54306

Centre punch DIN 7250

54305



Design

Octagonal, forged, tempered hammer head, painted shaft, safety zone thanks to electro-inductive special hardening.

Quality

Chrome-vanadium air-hardening steel.

54306



Design

Octagonal, bright nickel-plated, with plastic hand protection.

Quality

Vanadium extra steel.



54305

Tip Ø mm	Shaft Ø mm	Total length mm	54305	...	54306	...
3	8	100				101
4	10	120		201		102
5	12	120		202		
5	12	150		203		103



54306

54308

Centre punch with hand protection DIN 7250

HHW**Design**

With ergonomically shaped handle and extensive hand protection. Octagonal, forged, tempered

hammer head, painted shaft, safety zone thanks to electro-inductive special hardening.

Quality

Chrome-vanadium air-hardening steel.

54308

Tip Ø mm	Shaft Ø mm	Total length mm	54308	...
4	10	120		101
5	10	150		102



54309

Centre punch with handle

FACOM**Design**

Dampening handle, very easy to grip and ergonomic, with finger protection, resistant to temperature fluctuations.

The head is hardened to 43 HRc to prevent splintering. The tip is hardened to 58 HRc.

Gripping comfort and shock-absorbing properties result in high precision and more strength.

54309

Tip Ø mm	Shaft Ø mm	Total length mm	54309	...
2.5	10	185		101
4.0	10	185		102
6.0	10	185		103
8.0	12	185		104
10.0	14	185		105



54314 - 54315

Automatic centre punches

Design

- Automatic
- Precision design
- Interchangeable hardened tip
- Adjustable impact force
- End no. 202-204, with 2-component hand protection

Applications

For single-hand operation.

Quality

Nickel-plated steel.

Note:

The impact force increases with the size of the centre punch. We therefore recommend selecting the length according to the given application.

54314 202

Applications

Length 95 mm = for fine marks on steel, non-ferrous metals and plastic.

54314 202-204

54314 203

Applications

Length 125 mm = for highly visible grain on steel and non-ferrous metals.

54314 201

54314 204+201

Applications

Length 130 mm = for strong marks on tool steels and structural steels.

54315

54315

Replacement tip

Tip Ø mm	Shaft Ø mm	Total length mm	Adjustable impact force min./max. N	2-component hand protection	Weight g	Centre punch		Replacement tip	
						54314	...	54315	...
3.5	11	95	20/50	x	55			202	
4.0	14	125	60/130	x	95			203	
6.0	17	130	180/250	x	140			204	
6.0	17	130	180/250	-	105			201	
6.0	-	-	-/-	-	-				201



54319 - 54320

Adjustable centre punches

Design

The centre punch consists of a punch stud, guide bushing and centring sleeve.

Applications

For the transfer of existing bore holes to other workpieces.

Application:

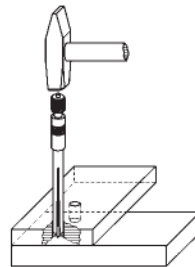
1. Insert the centre punch into the bore hole.
2. Expand the centring arms until they make contact with the bore hole.
3. Hit the pin with the hammer.

54319

3 piece set

in a plastic case.

54319



For bore hole Ø mm	Set	...	Single	...
Set 6-16			54320	
6-8		101		101
8-11				102
11-16				103

Drifts | Pin punches

54321

Drifts DIN 6458



Design

Octagonal, forged, tempered hammer head, painted shaft. Safety zone thanks to electro-inductive special hardening.

Applications

For driving out rivets, bolts, etc.

Quality

Chrome-vanadium air-hardening steel.

54321



Tip Ø mm	Shaft Ø mm	Total length mm	54321	...
1	10	120	201	
2	10	120	202	
3	10	120	203	
4	10	120	204	
5	12	120	205	

Tip Ø mm	Shaft Ø mm	Total length mm	54321	...
6	12	120	206	
7	12	120	207	
8	12	120	208	
10	14	150	209	
12	14	150	210	

54325

Drifts with hand protection DIN 6458 B



Design

With ergonomically shaped handle and extensive hand protection. Octagonal, forged, tempered hammer head, painted shaft, safety zone thanks to electro-inductive special hardening.

Applications

For driving out rivets, bolts, etc.

Quality

Chrome-vanadium air-hardening steel.

54325



Set contents	Tip Ø mm	Design	54325	...
5 pieces	2/3/4/5/6	in sheet metal box	101	

54327

Drifts DIN 6458



Design

Octagonal, with plastic hand protection.

Applications

For driving out rivets, bolts, etc.

Quality

Vanadium-extra steel, nickel-plated.

54327



Tip Ø mm	Shaft Ø mm	Total length mm	54327	...
2	10	120	101	
3	10	125	102	
4	10	130	103	

Tip Ø mm	Shaft Ø mm	Total length mm	54327	...
5	10	165	105	
6	10	180	106	
8	12	200	107	

54349

Pin punch set DIN 6450 C



Design

Octagonal, tempered hammer head, shaft painted gold.

Quality

Chromium-vanadium air-hardening steel, forged.

54349



Set contents	Tip Ø mm	Length mm	Design	54349	...
6 pieces	3/4/5/6/7/8	150	In sheet metal box	101	

54347

Pin punch set



Design

Polished with coloured powder coating.
Splinter-proof, robust and non-slip
surface protection.

Quality

Fully tempered, high alloy tool steel with
increased hardness of more than 59 HRC.

54347



Set contents	Tip Ø mm	Shaft Ø mm	Length mm	Design	54347	...
6 pieces	3/4/5/6/8/10	10	150	In plastic case		101

54350

Pin punch set



Design

Octagonal, matt black.

Quality

Chrome-vanadium, air-hardened.

54350



Set contents	Tip Ø mm	Length mm	Design	54350	...
6 pieces	2/3/4/5/6/8	150	In plastic stand		101

54353

Pin punch with hand protection DIN 6450



Design

With ergonomically shaped handle and
extensive hand protection.
Octagonal, tempered hammer head,
shaft painted gold.

Quality

Chromium-vanadium air-hardening steel,
forged.

54353 101

54353 102



Set contents	Tip Ø mm	Design	54353	...
5 pieces	2/3/4/5/6	In plastic case		101
5 pieces	8/10/12/14/16	In cardboard box		102

Tip Ø mm	Shaft Ø mm	Total length mm	54353	...
2	10	150		201
3	10	150		202
4	10	150		203
5	10	150		204
6	10	150		205
8	10	150		206
8	14	225		207
10	14	240		208
12	14	260		209
14	18	275		210
16	18	290		211

54351 - 54352

Pin punch with handle



Design

Dampening handle, very easy to grip and ergono-
mic, with finger protection, resistant to temperature
fluctuations. The head is hardened to 43 HRC to
prevent splintering.

The tip is hardened to 58 HRC.

Gripping comfort and shock-absorbing properties
result in high precision and more strength.

54351



Set contents	Tip Ø mm	54351	...
7 pieces	1.9/2.9/3.9/4.9/5.9/7.9/9.8		102

Tip Ø mm	Shaft Ø mm	Total length mm	54352	...
1.95	8	140		101
2.95	8	150		102
3.95	10	190		103
4.95	10	200		104

Tip Ø mm	Shaft Ø mm	Total length mm	54352	...
5.90	12	210		105
7.90	12	216		106
9.80	14	230		107

Pin punches | Chisels

54359

Pin punch with guide sleeve in a set



Design

With knurled, nickel-plated **guide sleeves**.

Applications

Attach the tip with the guide sleeve pushed completely forward. When the pin is driven in, the guide sleeve pushes back to provide continuous support for the tip.

Quality

Chromium-vanadium steel, high-gloss polished.

Note:

Tips \varnothing 5.9 mm **without** guide sleeve.

54359



Set contents	Tip \varnothing mm	Design	54359	...
8 pieces	0.9/1.4/1.8/2.4/2.8/3.4/3.9/5.9	In sheet metal box		101

54364

Pin punch with guide sleeve in a set



Design

Finely smoothed and polished drive points, with knurled, nickel-plated **guide sleeves**.

Applications

Attach the tips with the guide sleeve pushed completely forward. When the pin is driven in, the guide sleeve pushes back to provide continuous support for the tip.

Quality

Vanadium-extra steel, nickel-plated and chrome-plated.

Note:

Tips \varnothing 6.0 mm **without** guide sleeve.

54364



Set contents	Tip \varnothing mm	Design	54364	...
8 pieces	0.9/1.4/1.8/2.4/2.8/3.4/3.9/6.0	In plastic stand		101

54380

Pin punch DIN 6450 C



Design

Octagonal, tempered hammer head, shaft painted gold.

Quality

Chromium-vanadium air-hardening steel, forged.

54380



Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54380	...
2	10	150		101
3	10	150		102
4	10	150		103
5	10	150		104
6	10	150		105

Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54380	...
7	12	150		106
8	12	150		107
10	12	150		108
12	14	150		109

54382

Mechanic's pin punch



Design

Knurled shaft. Zinc-chromated.

54382



Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54382	...
2	6	105		102
3	8	110		103
4	8	115		104
5	8	120		105

Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54382	...
6	10	125		106
7	10	130		107
8	12	135		108
9	12	140		109

54383

Pin punch DIN 6450 D



Design

Octagonal, finely smoothed and polished drive points, with plastic hand protection.

Quality

Vanadium-extra steel, nickel-plated.

54383



Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54383	...
2	8	115		101
3	8	125		102
4	10	150		103

Tip \varnothing mm	Shaft \varnothing mm	Total length mm	54383	...
5	10	165		104
6	12	180		105
8	12	200		106

54385 - 54390 Pin punch

Design

With knurled, nickel-plated **guide sleeve**.

Applications

Attach the tip with the guide sleeve pushed completely forward. When the pin is driven in, the guide sleeve pushes back to provide continuous support for the tip.

Note:

Tip Ø 5.9 and 6.0 mm **without** guide sleeve.

54385

HHW

Quality

Chromium-vanadium steel, zinc-chromated.

54390

BAHCO

Quality

Vanadium-extra steel, nickel-plated and chrome-plated.

54385



54390



Tip Ø mm	Total length approx. mm	54385	...	54390	...
0.9	75			101	101
1.4	85			102	102
1.8	85			103	103
2.4	90			104	104
2.8	95			105	105

Tip Ø mm	Total length approx. mm	54385	...	54390	...
3.4	95			106	106
3.9	100			107	107
5.9	100			108	
6.0	100				108

54592 Tool set

HHW

Design

Safety zone thanks to electro-inductive special hardening. Tempered hammer head.

Quality

Chromium-vanadium air-hardening steel, forged.

Set contents

2 flat chisels	125/150 mm
1 cross-cut chisel	125 mm
1 centre punch	120 mm
2 drifts	2/3 mm

54592



Set contents	Design	54592	...
6 pieces	in sheet-metal box		101

54601 Flat chisel DIN 6453

HHW

Design

Flat-oval, forged, painted shaft, blade can be fully sharpened, tempered hammer head.

Safety zone thanks to electro-inductive special hardening. Smoothed and painted blade.

Quality

Chrome-vanadium air-hardening steel.

54601



Blade width mm	Shaft size mm	Total length mm	54601	...
15	14 x 9	100		101
18	14 x 9	125		102
18	17 x 11	150		103
21	20 x 12	175		104

Blade width mm	Shaft size mm	Total length mm	54601	...
24	23 x 13	200		105
25	23 x 13	250		106
26	23 x 13	300		107

54605 Cross-cut chisel DIN 6451

HHW

Design

Flat-oval, forged, painted shaft, blade can be fully sharpened, tempered hammer head.

Safety zone thanks to electro-inductive special hardening. Smoothed and painted blade.

Quality

Chrome-vanadium air-hardening steel.

54605



Blade width mm	Shaft size mm	Total length mm	54605	...
5.5	14 x 9	125		102
6.0	17 x 11	150		103
7.0	17 x 11	175		104

Blade width mm	Shaft size mm	Total length mm	54605	...
8.0	20 x 12	200		105
9.0	23 x 13	250		106
9.0	23 x 13	300		107

54620 Grooving chisel DIN 6455

HHW

Design

Octagonal, painted shaft, tempered hammer head.

Quality

Chrome-vanadium air-hardening steel.

54620



Blade width mm	Shaft Ø mm	Total length mm	54620	...
3	10	150		102
4	10	150		103

Blade width mm	Shaft Ø mm	Total length mm	54620	...
5	10	150		104

54622 Paring chisel (parting chisel)



Design

Two blades with all-round clearance angle. Octagonal, painted shaft, tempered hammer head.

Applications

For removing webs between bore holes.

Quality

Chrome-vanadium air-hardening steel.

Note:

The shape of the twin blade prevents deformation or compressions on the workpiece.

54622



Blade width mm	Shaft Ø mm	Total length mm	54622 ...
2	10	125	101
3	10	125	102

Blade width mm	Shaft Ø mm	Total length mm	54622 ...
4	12	150	103
5	12	150	104

54623 Slitting chisel with curved working end



Design

Working end curved 25° — allowing you to work safely because your hands have more freedom. Optimum cutting geometry. **Additional side blade for slitting and parting.** Inductively finished hammer head. Blades can be sharpened. Working end painted. Shaft painted gold.

Applications

For mortising, parting and slitting.

Quality

Chromium-vanadium steel, fully tempered steel according to DIN 7255.

54623



Shaft size mm	Total length mm	54623 ...
26 x 7	240	101



54624 Slitting chisel



Design

Forged, tempered hammer head, shaft painted gold, blade smoothed and painted.

Applications

For metal work and stone work.

Quality

Chrome-vanadium air-hardening steel.

54624



Blade width mm	Shaft size mm	Total length mm	54624 ...
26	26 x 7	240	102

54625 Electrician's slitting chisel



Design

2 blades, forged, tempered hammer head, painted gold, blade smoothed and painted.

Scope of delivery:

- Incl. hand protection

Quality

Chrome-vanadium air-hardening steel.

54625



Blade width mm	Shaft size mm	Total length mm	54625 ...
34	23 x 13	250	202

54650 Point chisel DIN 7256



Design

Octagonal, forged, tempered hammer head, shaft painted gold, blade smoothed and painted.

Quality

Chrome-vanadium air-hardening steel.

54650



Shaft Ø mm	Total length mm	54650 ...
16	200	101
16	250	102
18	300	103

Shaft Ø mm	Total length mm	54650 ...
20	400	104
20	500	105

54656 Stone chisel DIN 7254 B



Design

Octagonal, forged, tempered hammer head, shaft painted gold, blade smoothed and painted.

Quality

Chrome-vanadium air-hardening steel.

54656



Blade width mm	Shaft Ø mm	Total length mm	54656 ...
23	16	200	101
23	16	250	102
26	18	300	103

Blade width mm	Shaft Ø mm	Total length mm	54656 ...
30	20	400	104
30	20	500	105

54665

Electrician's stone chisel

HHW

Design

Forged, tempered hammer head, shaft painted gold, blade smoothed and painted.

Quality

Chrome-vanadium air-hardening steel.

54665



Blade width mm	Shaft Ø mm	Total length mm	54665	...
10	8	200		201
10	8	250		203
12	10	200		202

Blade width mm	Shaft Ø mm	Total length mm	54665	...
12	10	250		204
14	12	300		205

54680

Chisel hand guard

54680 101

HHW

Applications

- For universal use
- For flat-oval chisel 20x12 mm to 26x13 mm
- For octagonal chisel 16–18 mm

54680 102

GEDOREP

Design

- Made of PVC
- Thanks to a larger and double guard plate, maximum safety for the hand in the event of mishits
- Ergonomic design
- Avoids hand injuries
- Will not roll away thanks to the oval shape
- Rebound impacts are not transferred to the hand
- Your hands do not become fatigued - safe and secure grip maintained

Applications

- Suitable for all chisels with min. length 250 mm
- For oval chisels 20x12, 23x13, 26x13, 26x7 mm
- For octagonal chisels 14, 16, 18, 20 mm

Total length mm	Width mm	Height mm	54680	...
110	85	85		101
120	85	85		102



54680 101

54680 102

54812

Rivet extractor set DIN 6434

Design

Octagonal, hammer head secured.

Quality

Chrome-vanadium air-hardening steel.

Set contents	For rivet shank Ø mm	Design	54812	...
5 pieces	2/3/4/5/6	In plastic box		105



54812

54814

Rivet header set DIN 6435

Design

Octagonal, hammer head secured.

Quality

Chrome-vanadium air-hardening steel.

Set contents	For rivet shank Ø mm	Design	54814	...
5 pieces	2/3/4/5/6	In plastic box		105



54814

54820

Blind rivet assortment

GESIPA

Set contents

- 1 Hand rivet tool model NTX (art. no. 54825)
- 12 Blind rivet dimensions 3 and 4 mm Ø, made of various materials

Version	54820	...
In metal case		101



54820

54821 - 54823

Mechanical hand rivet tools

HHW

Design

With opening spring, 4 mouthpieces size 2.4/3.2/4.0/4.8 mm and installation key.

54823

Design

Pliers head can be swivelled by 360°.

Applications

Simple and quick adjustment in any desired angle, can therefore also be used in hard-to-reach places.

54821

Design

With narrow pliers head.

For rivet Ø mm	Length mm	54821	...	54823	...
2.4 - 4.8	260		101		
2.4 - 4.8	300				101



54821



54823