## $55470 \quad$ Torque screwdriver

ATORN ${ }^{\circ}$
55470100
Torque screwdriver set

## Design

14 pieces, in impact-resistant plastic box with foam insert.

Set contents:

- 1 torque screwdriver $0.6-1.5 \mathrm{Nm}$
- 1 torque screwdriver $1.5-3.0 \mathrm{Nm}$
- 1 adjusting key
- 1 bit holder blade
- PH 1/2 bits, 1 of each
- PZ 1/2 bits, 1 of each
- Hexagon bits, size $2.5 / 3.0 \mathrm{~mm}$, 1 of each
- TORX ${ }^{\oplus}$ bits $T$ 10/15/20/25, 1 of each


## 55470 101-103

## Torque screwdriver

Design
Simple and precise torque adjustment. Release clearly felt and heard when the set torque is reached. 2-component handle with ergonomic grip zone. Delivery incl. adjustment wrench, certificate and instructions for use, no blade.

## Note:

For blades, see art. no. 55470 106-136.


55470104 Adjustment wrench

55470105
Fastening seal

55470127
Bit holder blade

## Design

Hexagonal, 1/4 inch,
for holding $1 / 4$ inch drive bits,
total length 170 mm .

## 55470 101-103



|  |  |  |  | Set |  | Screwdriver | Accessories |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Adjustment range Nm | Handle length mm | Handle thickness mm | 55470 | ... | 55470 | ... | 55470 | ... |
| Torque screwdriver set | 0.6-1.5 and 1.5-3.0 | 105 | 32 |  | 100 |  |  |  |  |
| Torque screwdriver | 0.6-1.5 | 105 | 32 |  |  |  | 101 |  |  |
| Torque screwdriver | 1.5-3.0 | 105 | 32 |  |  |  | 102 |  |  |
| Torque screwdriver | 3.0-5.4 | 105 | 32 |  |  |  | 103 |  |  |
| Adjustment wrench | - | - | - |  |  |  |  |  | 104 |
| Fastening seal | - | - | - |  |  |  |  |  | 105 |
| Bit holder blade | - | - | - |  |  |  |  |  | 127 |

55470 106-126+128-136

## Blades

Design
Hexagonal, $1 / 4$ inch, total length 170 mm .
$\left.\begin{array}{|crc|}\hline & \begin{array}{r}\text { Blade length } \mathbf{x} \\ \text { thickness } \mathrm{mm}\end{array} & 55470\end{array}\right]$

|  | Size <br> PH | 55470 | $\ldots$ |
| :---: | ---: | :---: | :---: |
| $\oplus$ | 0 |  | 109 |
|  | 1 | 110 |  |
|  | 2 | 111 |  |


|  | Size | 55470 |
| :---: | ---: | :---: |
|  | PZ |  |
|  | 0 |  |
|  | 1 | 112 |
|  | 2 | 113 |
|  |  | 114 |

$\left.\begin{array}{|rrr|}\hline & \begin{array}{r}\text { Size } \\ \text { TX }\end{array} & 55470\end{array}\right]$
$\left.\begin{array}{ccc} & \begin{array}{c}\text { Size } \\ \text { IP }\end{array} & 55470\end{array}\right] \ldots$

| Hexagonal size <br> mm | 55470 | $\ldots$ |
| ---: | ---: | :---: |
|  | 1.5 | 128 |
|  | 2.0 | 129 |
|  | 2.5 | 130 |
|  | 3.0 | 131 |
|  | 4.0 | 132 |

## Torque screwdriver

## 55490-55491 Torque screwdriver

## Wera

## Design

4 mm hexagonal blade, Black Point tip and multicomponent Kraftform handle with anti-roll protection.
1.) Fixed torque, preset at the factory to the respective screw size. Audible and perceptible release when the torque is reached.
2.) Unlimited release torque for releasing seized screws.
3.) Protection against manipulation via a seal ring.
4.) Labelling on the handle with output symbol of the screw, size and preset torque.

55490
Design
Single torque screwdriver. Applications
For internal $\mathrm{TX}^{\circledR}$ screws.
55491
Design
Single torque screwdriver.
Applications
For inner TX PLUS ${ }^{\text {® }}$ screws.

|  |  |  |  | TX ${ }^{\circledR}$ (TX) |  | TX PLUS® ${ }^{\text {( }}$ (P) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size | Measured value Nm | Blade length mm | Total length mm | 55490 | ... | 55491 | ... |
| 6 | 0.6 | 65 | 170 |  | 101 |  | 101 |
| 7 | 0.9 | 65 | 170 |  | 102 |  | 102 |
| 8 | 1.2 | 65 | 170 |  | 103 |  | 103 |
| 9 | 1.4 | 65 | 170 |  | 104 |  | 104 |
| 10 | 2.0 | 65 | 170 |  | 105 |  | 105 |
| 15 | 3.0 | 65 | 170 |  | 106 |  | 106 |



## 55492 <br> 出 Wera

Design
With Rapidaptor quick-change chuck, Kraftform handle with anti-roll protection, multi-component. Accuracy +/- 6\%.
Applications
For $1 / 4$ inch bits DIN 3126-C 6.3 and E 6.3.

## 55492100

Design
Torque screwdriver set.
55492 101-102
Design
Single torque screwdriver

## Set contents 55492 100:

1 torque screwdriver, $0.3-1.2 \mathrm{Nm}$ (art. no. 55492 101)
1 torque screwdriver, $1.2-3.0 \mathrm{Nm}$ (art. no. 55492 102)
6 bits, Hex-Plus for hexagon socket screws size 2/2.5/3/4/5/6 $\times 25 \mathrm{~mm}$

* 9 bits for TX ${ }^{\circledR}$ screws TX 6/7/8/9/10/15/20/25/30 $\times 25 \mathrm{~mm}$

9 bits for TX PLUS ${ }^{\circledR}$ screws TX 6/7/8/9/10/15/20/25/30 x 25 mm

| Set contents | Design | 55492 |
| :---: | :--- | :--- |
| 26 pieces | In plastic case with insert | 100 |



| Chuck Inch | Adjustment range Nm | Scale interval Nm | Length mm | 55492 | $\ldots$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1/4 | 0.3-1.2 | 0.05 | 155 |  | 101 |
| 1/4 | 1.2-3.0 | 0.10 | 155 |  | 102 |



55500
Torque screwdriver for interchangeable blades
wiha
easyTorque
Design

- With a torque value set in the factory
- The handy multi-component grip ensures optimum power transmission
- Click signal on reaching the set torque value

Quick identification via printed marking on the end of the handle

Unlimited opening torque

- Mechanism resistant to industrial lubricants

Accuracy +/- 10\%
Applications
For controlled screwing at a predefined torque, in combination with torque ${ }^{\circledR}$ interchangeable blades, art. no. 55510-55520.

| Adjustment range Nm | Tolerance +/- \% | Length mm | Handle thickness mm | 55500 | ... |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0.5 | 10 | 130 | 34 |  | 201 |
| 0.6 | 10 | 130 | 34 |  | 202 |
| 0.9 | 10 | 130 | 34 |  | 203 |
| 1.1 | 10 | 130 | 34 |  | 204 |
| 1.2 | 10 | 130 | 34 |  | 205 |
| 1.4 | 10 | 130 | 34 |  | 206 |
| 2.0 | 10 | 130 | 34 |  | 207 |


| Adjustment range Nm | Tolerance $+1-\%$ | Length mm | Handle thickness mm | 55500 | ... |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2.5 | 10 | 130 | 34 |  | 208 |
| 3.0 | 10 | 130 | 34 |  | 209 |
| 3.8 | 10 | 130 | 34 |  | 210 |
| 4.0 | 10 | 130 | 34 |  | 211 |
| 4.5 | 10 | 130 | 34 |  | 212 |
| 5.0 | 10 | 130 | 34 |  | 213 |

55501
wiha)
TorqueVario ${ }^{\text {®-S }}$ set Design
With variable torque adjustment option. Numerical torque value display in window scale.
Infinitely variable torque adjustment with TorqueSetter adjustment tool (included in scope of delivery). Ergonomic multi-component grip, extremely handy thanks to light and compact design. Click
signal on reaching the set torque value. Tested according to EN ISO 6798, BS EN 26789, ASME B107.14M. Accuracy $+/-6 \%$, based on national standards. Delivery incl. factory test certificate.

## Applications

Ideal for screwing indexable inserts. For controlled screwing to a specified torque.

| Set contents | Design | 55501 | $\ldots$ |
| :---: | :--- | :---: | :---: |
| 13 pieces | in metal box | 101 |  |

## 55503

 Torque screwdriver for interchangeable blades EN ISO 6789
## wiha

TorqueVario ${ }^{\text {- }}$-S
Design
With variable torque adjustment option. Numerical torque value display in window scale. Infinitely variable torque adjustment with TorqueSetter adjustment tool (included in scope of delivery). Ergonomic multi-component grip, extremely handy thanks to light and compact design. Handle size optimally adapted to torque range. Click signal on reaching the set torque value. Tested according to EN ISO 6789, BS EN 26789, ASME B107.14M.

Accuracy +/- 6\%, based on national standards (for alternative tolerances, see table). 4 mm hexagonal blade mount.
Supplied in a plastic box.
Applications
For controlled screwing at a predefined torque, in combination with torque ${ }^{\circledR}$ interchangeable blades, art. no. 55510-55520.

Note:
Art. no. 55503 099, accuracy in the range of 0.1-0.46 Nm.

5 bits for TX ${ }^{\circledR}$ screws T 7/8/9/10/15 $\times 25 \mathrm{~mm}$
5 bits for TX PLUS ${ }^{\circledR}$ screws IP 7/8/9/10/15 x 25 mm

```
```

Set contents 55501 101:

```
Set contents 55501 101:
1 TorqueVario@-S torque screwdriver, 0.8-5.0 Nm (art. no. 55506 104)
1 TorqueVario@-S torque screwdriver, 0.8-5.0 Nm (art. no. 55506 104)
1 Torque\mp@subsup{}{}{\circledR}}\mathrm{ universal bit holder (art. no. 55520 101)
1 Torque\mp@subsup{}{}{\circledR}}\mathrm{ universal bit holder (art. no. 55520 101)
1 Torque-Setter
1 Torque-Setter
* 5 bits for TX® screws T 7/8/9/10/15 \times 25 mm
* 5 bits for TX® screws T 7/8/9/10/15 \times 25 mm
5 bits for TX PLUS® screws IP 7/8/9/10/15 x 25 mm
```

5 bits for TX PLUS® screws IP 7/8/9/10/15 x 25 mm

```
in metal box
101
\(\left.\begin{array}{|rrrr|r|}\hline \text { Adjustment range } \\ \mathbf{N m}\end{array} \begin{array}{r}\text { Tolerance } \\ +/-\%\end{array} \begin{array}{r}\text { Length } \\ \mathbf{m m}\end{array} \quad \begin{array}{r}\text { Handle thickness } \\ \mathrm{mm}\end{array}\right)\)

\section*{Cordless screwdrivers | Torque adapters | Torque limiters}

\section*{52502 VDE battery screwdriver speedE \({ }^{\circledR}\)}

\section*{wiha}

52502 001-003
SpeedE \({ }^{\circledR}\) sets

\section*{Design}
- The first electric screwdriver from Wiha
- An electric screwing aid that eliminates tiresome screwing work for professionals, yet still leaves them the sensitive manual tightening of the screw

\section*{Advantage}
- Work twice as fast with the 3 -step process:
1. Fast, electric inserting of screws
2. Automatic material protection function at 0.4 Nm 3. Manual fixing option for full tactile sensation slimBits tested at 10,000 volts AC and approved for 1000 volts AC
\(-100 \%\) compatible with the Wiha slimBit system Electronic ratchet tool for quick fixing without repositioning
800 screw fittings with one battery charge
Open system with standard battery
Recommended by doctors and therapists of the AGR (German Action Group for Healthy Backs)
\(\Theta \oplus\)


\section*{Applications}

Ideal tool for all screwdriving work, e.g. socket assembly, work in the switch cabinet, industria maintenance and assembly, maintenance and repair of power tools, household appliances and white goods, window and door assembly, heating, air conditioning and sanitary installations and repair of bicycles, motorcycles and lawn mowers. Also ideal for household use for building furniture, carrying out repairs and other screwdriving tasks in the hobby sector.
\begin{tabular}{|c|}
\hline Set contents \\
\hline 1 speedE® \({ }^{\text {® }}\) electric screwdriver handle \\
\hline \(\ominus 2\) slimBit electric bit slotted 3.5/5.5 mm \\
\hline ( 2 slimBit electric bit \(\mathrm{PH} 1 / \mathrm{PH} 2\) \\
\hline (4) 2 slimBit electric bit SL/PZ1/SL/PZ2 \\
\hline 1 L-Boxx Mini for speedE® \\
\hline 1 spare battery 18500 Li-lon \\
\hline 1 charger for battery type 18500 Li-lon \\
\hline 1 speedE® \({ }^{\text {® }}\) operating instructions \\
\hline
\end{tabular}

\section*{Set contents}
speedE® \({ }^{\circledR}\) electric screwdriver handle
\(\ominus 2\) slimBit electric bit slotted \(3.5 / 5.5 \mathrm{~mm}\)
+ 2 slimBit electric bit \(\mathrm{PH} 1 / \mathrm{PH} 2\)
+ 2 slimBit electric bit PZ1/PZ2
(4) 2 slimBit electric bit SL/PZ1/SL/PZ2
easyTorque electric torque adapter 2.8 Nm
L-Boxx Mini for speedE \({ }^{\circledR}\)
spare battery 18500 Li-lon
charger for battery type 18500 Li-lon
speedE \({ }^{\circledR}\) operating instructions



Continued \(>\)

52502101
easyTorque adapter VDE set 5 pieces Applications
For speedE \({ }^{\circledR}\) electric screwdrivers
art. no. 52502 001-003.
\begin{tabular}{|l|}
\hline Set contents \\
\hline 1 easyTorque torque adapter 0.8 Nm \\
\hline 1 easyTorque torque adapter 2.0 Nm \\
\hline 1 easyTorque torque adapter 2.5 Nm \\
\hline 1 easyTorque torque adapter 2.8 Nm \\
\hline \(\mathbf{1}\) easyTorque torque adapter 4.0 Nm \\
\hline
\end{tabular}
\(1+1\)
easyTorque torque adapter 2.0 Nm
1 easyTorque torque adapter 2.5 Nm
easyTorque torque adapter 2.8 Nm
easyTorque torque adapter 4.0 Nm
\begin{tabular}{|c|c|}
\hline Set contents & 52502 \\
\hline 5 pieces & 101 \\
\hline
\end{tabular}

52502 201-205
easyTorque adapter VDE individual
Applications
For speedE \({ }^{\circledR}\) electric screwdrivers

art. no. 52502 001-003.
\begin{tabular}{|c|c|}
\hline Torque & 52502 \\
Nm & \(\ldots\) \\
\hline 0.8 & 201 \\
\hline 2.0 & 202 \\
\hline 2.5 & 203 \\
\hline 2.8 & 204 \\
\hline 4.0 & 205 \\
\hline
\end{tabular}

52502203


52502204


52502205


\section*{55472}

\section*{Design}
- Torque value preset at the factory
- Perceptible release and a click noise heard when the set torque value is reached

Integrated friction clutch prevents inadvertent
overtightening of the torque and damage to the screw
Applications
Ideal for cutting tools, printed circuit boards and tyre pressure sensors.
Quality
Alloyed steel, HRC \(43^{\circ}-48^{\circ}\).
55472107
55472108

\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Total length mm & Chuck & \[
\begin{array}{r}
\varnothing \\
\mathrm{mm}
\end{array}
\] & Chuck E 6.3 & Measured value Nm & Accuracy +/- \% & Suitable for & 55472 & ... \\
\hline 53.4 & 6.3 & 12 & 24.8 & 0.6 & 8 & TX6/6IP & & 101 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 0.9 & 8 & TX7/7IP & & 102 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 1.2 & 8 & TX8/8IP & & 103 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 1.4 & 8 & TX9/9IP & & 104 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 2.0 & 8 & TX10/10IP & & 105 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 3.0 & 8 & TX15/15IP & & 106 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 4.0 & 8 & TX20/201P & & 107 \\
\hline 53.4 & 6.3 & 12 & 24.8 & 5.0 & 8 & TX25/25IP & & 108 \\
\hline
\end{tabular}

Torque screwdrivers | Interchangeable blades

\section*{55504 Mechatronic torque screwdriver EN ISO 6789 \\ wiha目 \\ iTorque \\ Design \\ - Torque value can be set via digital scale \\ - Automatically releases when calibration alarm sounds \\ Comfortable torque adjustment using turning \\ knob directly integrated into the handle \\ Click Control: \\ }

Integrated counter records every application
Calibration alarm after every 5000 applications
(standard guideline value/can be reset)
Large digital display for easy, continuous torque value adjustment
- Units can be switched easily:

Nm to in-lbs/Ncm to oz-in
- Accuracy \(+/-6 \%\), based on national standards - Standards:

EN ISO 6789, BS EN 26789, ASME B107.14M
Long service life:
Can be recalibrated by Wiha Services
- Ergonomic plastic/metal compound handle made from high-quality, robust materials
- Handle size optimally adapted to torque range Clearly audible and perceptible click signal when the set torque value is reached
- Torque bit universal holder interchangeable blade for holding C 6.3 and E 6.3 (1/4 inch) bits (included in the scope of delivery)

\section*{Applications}

For controlled screwing at a predefined torque, in combination with torque \({ }^{\circledR}\) interchangeable blades, art. no. 55510-55520.


Test equipment monitoring QA Controlled
Click Control counting function captures every application and optimises the test equipment monitoring

- Large digital display with numeric display prevents reading errors
- Switchable units (Nm to in-lbs/Ncm to oz-in)
- Release accuracy of \(+/-6 \%\) of the set scale value


Can be adjusted without a separate tool


Calibration alarm after 5000 applications for absolute process reliability in the test equipment monitoring


Wiha Services
Can be recalibrated by Wiha Services
\begin{tabular}{|rrrrrr}
\hline \begin{tabular}{r} 
Adjustment range \\
\(\mathrm{Ncm} / \mathrm{Nm}\)
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
oz-in/in-lbs
\end{tabular} & \begin{tabular}{r} 
Length \\
mm
\end{tabular} & \begin{tabular}{r} 
Handle thickness \\
mm
\end{tabular} & \begin{tabular}{c}
55504
\end{tabular} & \(\ldots\)
\end{tabular}

\section*{55521}

\section*{ESD torque screwdrivers}

\section*{wiha}

TorqueVario \({ }^{\text {® }}\)-S ESD

\section*{Design}

With variable torque adjustment option. Numerical torque value display in window scale.
Infinitely variable torque adjustment with TorqueSetter adjustment tool (included in scope of delivery). Ergonomic multi-component grip made from electrostatically discharging plastic. Handle size optimally adapted to torque range. Click signal on reaching the set torque value. Tested in accordance with DIN EN 61340-5-1.

EN ISO 6789, BS EN 26789, ASME B107.14M
Accuracy \(+/-6 \%\), based on national standards (for
alternative tolerances, see table). 4 mm hexagonal blade mount.
Supplied in a plastic box.
Applications
For controlled screwing on electrostatically sensitive components at a predefined torque, in combination with torque \({ }^{\circledR}\) ESD interchangeable blades, art. no. 55522-55525 + 55534 .

\section*{Note}

Art. no. 55521 099, accuracy in the range
of 0.1-0.46 Nm.

\begin{tabular}{|c|c|c|c|c|}
\hline Adjustment range Nm & Tolerance +/- \% & Length mm & Handle thickness mm & 55521 \\
\hline 0.04-0.46 & 10 & 127 & 23 & 099 \\
\hline 0.1-0.6 & 10 & 127 & 23 & 101 \\
\hline 0.1-0.6 & 6 & 127 & 23 & 100 \\
\hline 0.4-1.0 & 6 & 127 & 23 & 102 \\
\hline 0.5-2.0 & 6 & 131 & 30 & 103 \\
\hline
\end{tabular}

\section*{55510-55518 Torque \({ }^{\circledR}\) interchangeable blades}

\section*{wiha 图}

Design
4 mm hexagonal blade, fully hardened, brushed chromium-plated. With Wiha ChromTop \({ }^{\circledR}\) tip.
The blades have a different colour code depending
on the drive system.
Blade length 175 mm .
Applications
For TorqueFix \({ }^{\circledR}\), easyTorque, TorqueVario \({ }^{\circledR}\)-S and iTorque torque screwdrivers, art. no. 55500-55504. Quality
High-quality chrome-vanadium-molybdenum steel.

Note:
Interchangeable blades for different screw types available on request.

55514-55516
Design
Very thin blade diameter over a length of 37 mm .
Improved access to hard-to-reach screw connections in the indexable insert area or on electronic components.

55515
Design
With Magic Spring \({ }^{\circledR}\) restraining spring,
holds TORX \({ }^{\circledR}\) screws securely.
\begin{tabular}{|c|c|c|c|}
\hline Art. no. & & Use & Colour coding \\
\hline 55510 & \(\pm\) & PH Philips-head screws & Dark blue \\
\hline 55512 & \(\pm\) & PZ Pozidrive screws & Light blue \\
\hline 55514 & * & TX® screws & Dark green \\
\hline 55515 & * & TX® screws & Dark green \\
\hline 55516 & * & TX PLUS® \({ }^{\text {screws }}\) & Light green \\
\hline 55518 & - & Hexagon socket screws & Red \\
\hline
\end{tabular}
\begin{tabular}{|ccc|}
\hline\(\oplus\) & Max. & 55510 \\
\hline Size & \(\mathbf{N m}\) & 55510 \\
PH & 0.4 & \\
\hline 000 & 0.4 & 103 \\
\hline 00 & 0.9 & 102 \\
\hline \(\mathbf{0}\) & 3.8 & 101 \\
\hline 1 & & 104 \\
\hline
\end{tabular}
\begin{tabular}{|cccc|}
\hline Size & Max. & 55515 & \(\ldots\) \\
\hline \(\mathbf{T}\) & \(\mathbf{N m}\) & \\
\hline \(\mathbf{6}\) & 0.6 & 101 \\
\hline 7 & 0.9 & 102 \\
\hline 8 & 1.3 & 103 \\
\hline 9 & 2.5 & 104 \\
\hline 10 & 3.7 & 105 \\
\hline 15 & 5.5 & 106 \\
\hline 20 & 8.0 & 107 \\
\hline 25 & 8.0 & 108 \\
\hline & & & 55516 \\
\hline
\end{tabular}
\begin{tabular}{|rrrr|}
\hline Size & Max. & 55512 & \(\ldots\) \\
\hline \(\mathbf{P Z}\) & \(\mathbf{N m}\) & & 101 \\
\hline \(\mathbf{0}\) & 0.9 & 102 \\
\hline \(\mathbf{1}\) & 3.8 & \\
\hline
\end{tabular}
\begin{tabular}{|c|cc|}
\hline\(*\) & Max. & 55514 \\
\hline Size & \(\mathbf{N m}\) & 55514 \\
\(\mathbf{T}\) & 0.4 & \(\cdots\) \\
\hline \(\mathbf{5}\) & 0.6 & 101 \\
\hline \(\mathbf{6}\) & 0.9 & 102 \\
\hline 7 & 1.3 & 103 \\
\hline 8 & 2.5 & 104 \\
\hline 9 & 3.8 & 105 \\
\hline 10 & 5.5 & 106 \\
\hline 15 & 8.0 & 107 \\
\hline 20 & 8.0 & 108 \\
\hline 25 & & 109 \\
\hline
\end{tabular}
\(\left.\begin{array}{|cccc|}\hline \text { Size } \\ \text { IP }\end{array} \quad \begin{array}{c}\text { Max. } \\ \mathbf{N m}\end{array}\right)\)
wiha)
Design
4 mm hexagonal drive.
Applications
For TorqueFix \({ }^{\circledR}\), easyTorque, TorqueVario \({ }^{@}\)-S and iTorque torque screwdrivers, art. no. 55500-55504. Quality
Chromium-vanadium-molybdenum steel blade, fully hardened, brushed chromium-plated.

Torque \({ }^{\circledR}\) bit holder/Torque \({ }^{\circledR}\) adapter blade
\begin{tabular}{|crccc}
\hline & \begin{tabular}{c} 
Length \\
mm
\end{tabular} & 55520 & \(\ldots\) \\
\hline Universal bit holder & 162 & 101 \\
\hline Adapter blade & 155 & 102 \\
\hline
\end{tabular}

\section*{Torque screwdrivers | Interchangeable blades}

\section*{55526 \\ VDE torque screwdriver for interchangeable bits EN ISO 6789}

\(\triangle 1000 \mathrm{~V}\)

\section*{wiha}

TorqueVario \({ }^{\circledR}\)-S VDE Design
- Torque value can be adjusted via window scale

Automatic release
- Infinitely variable torque adjustment with TorqueSetter adjustment tool (included in scope of delivery)
Ergonomic multi-component handle
- Handle size optimally adapted to torque range
- Click signal on reaching the set torque value

Manufactured according to IEC 60900:2012 - EN ISO 6789, BS EN 26789, ASME B107.14M Accuracy \(+/-6 \%\), based on national standards slimTorque VDE bit holder for 6 mm slimBits included in scope of delivery
Delivered in a plastic box, incl. plant test certificate Applications
For controlled screwing in the area of live parts up to 1000 V AC.
Only in combination with a slimTorque VDE bit holder for 6 mm slimBits.

\(\left.\begin{array}{|rrrrrr|}\hline \text { Adjustment range } \\ \mathrm{Nm}\end{array} \begin{array}{r}\text { Tolerance } \\ +/-\%\end{array} \begin{array}{r}\text { Length } \\ \mathrm{mm}\end{array} \quad \begin{array}{r}\text { Handle thickness } \\ \mathrm{mm}\end{array}\right)\)

\(\triangle 1000 \mathrm{~V}\)

\section*{wiha}

Design
- High-quality chromium-vanadium-molybdenum steel, fully hardened, bronzed
Protective insulation sprayed directly onto the blade
- Manufactured to IEC 60900:2012
- Insulated, metal ClicFix bit holder reliably secures all slimBits
- Only for 6 mm slimBits
- Caution: Not to be used for C 6.3 and E 6.3 bits

Use
For 6 mm slimBits ( 52497 101-126) with VDE torque screwdrivers (art. no. 55526 101-103).

\(\left.\begin{array}{rrrrr}\text { Hexagon head } \\ \mathrm{mm}\end{array} \begin{array}{r}\text { Hexagonal blade } \\ \mathrm{mm}\end{array} \quad \begin{array}{r}\text { Bit holder length } \\ \mathrm{mm}\end{array} \quad \begin{array}{r}\text { Outer diameter } \\ \mathrm{mm}\end{array}\right)\)
wiha
TorqueFix \({ }^{\text {®-Key }}\)
Design
- Fixed preset torque value
- Automatic release
- Ergonomic key handle
- Extremely handy thanks to compact design - Click signal on reaching the set torque value - EN ISO 6789, BS EN 26789, ASME B107.14M
- Accuracy+/- 6\%, based on national standards
- Opening torque approx. \(30 \%\) higher than tightening torque
- Supplied in a plastic box, incl. plant test certificate Applications
Specially for hard-to-reach screws and for confined areas.
For controlled screwing to a specified torque.


\section*{55535 Torque t-handle screwdriver}

\section*{wiha目}

TorqueVario \({ }^{@}\)-STplus
Design
With numerical torque value gauge in window
scale. Infinitely variable torque adjustment with Torque-Setter adjustment tool (included in scope of delivery). Comfortable t-handle with soft zones. Click signal on reaching the set torque value. Manufactured based on EN ISO 6789, BS EN 26789, ASME B107.14M. Accuracy +/- 6\%, based on national standards. 6 mm hexagonal blade mount. Supplied in a plastic box, incl. plant test certificate

\section*{Applications}

For controlled screwing at a predefined torque, in combination with torque \({ }^{\circledR}\) interchangeable blades, art. no. 55536-55538.
\begin{tabular}{rrrrr}
\hline Adjustment range & \begin{tabular}{r} 
Length \\
Nm
\end{tabular} & \begin{tabular}{r} 
Width \\
mm
\end{tabular} & 120 & 55535
\end{tabular}

\section*{55536-55537 Torque \({ }^{\circledR}\) interchangeable blades}

\section*{wiha目}

\section*{Design}

6 mm hexagonal blade, fully hardened, brushed chromium-plated. With Wiha ChromTop \({ }^{\circledR}\) tip.
The blades have a different colour code depending on the drive system.
Blade length 130 mm .

\section*{Applications}

For t-handle torque tool
TorqueVario \({ }^{®}\)-STplus, art. no. 55535.
Quality
High-quality chrome-vanadium-molybdenum steel. steel
\begin{tabular}{|crrrr|}
\hline Size \\
\(\mathbf{m m}\) & Max. & \multicolumn{3}{c|}{\begin{tabular}{r} 
Hexagon \\
Nm
\end{tabular}} \\
\hline \(\mathbf{3}\) & 5.5 & \begin{tabular}{r} 
Max. \\
in-lbs.
\end{tabular} & 55536 & \(\ldots\) \\
\hline \(\mathbf{4}\) & 15 & 132 & 101 \\
\hline \(\mathbf{5}\) & 15 & 132 & 102 \\
\hline \(\mathbf{6}\) & 15 & 132 & 103 \\
\hline & & & 104 \\
\hline
\end{tabular}

Note: available on request.

55536
Applications
- Hexagon socket screws.

Colour coding red.
55537

\section*{Applications}
\({ }^{*}\) TX \({ }^{\circledR}\) screws.
Colour coding dark green.

Interchangeable blades for other screw types
\begin{tabular}{|rrrrr|}
\hline & & \multicolumn{3}{c|}{ TX } \\
\hline Size & Max. & \begin{tabular}{r} 
Max. \\
in-lbs.
\end{tabular} & 55537 & \(\ldots\) \\
\hline \(\mathbf{T}\) & \(\mathbf{N m}\) & 5.5 & 49 & 101 \\
\hline \(\mathbf{1 5}\) & 10 & 88 & 102 \\
\hline \(\mathbf{2 0}\) & 15 & 132 & 103 \\
\hline \(\mathbf{2 5}\) & 15 & 132 & 104 \\
\hline \(\mathbf{2 7}\) & 15 & 132 & 105 \\
\hline
\end{tabular}

Quick-change holders | Torque screwdrivers | Torque wrenches

\title{
55538 Torque \({ }^{\circledR}\) bit quick-change holder
}
wiha

\section*{Design}

6 mm hexagonal drive.
\(1 / 4\) inch hexagonal output, C 6.3 and E 6.3.

\section*{Applications}

For a particularly fast bit change.
For t-handle torque tool
TorqueVario \({ }^{@}\)-STplus, art. no. 55535.

Quality
Chromium-vanadium-molybdenum steel blade, fully hardened, brushed chromium-plated.

55538 0

\begin{tabular}{|rcc}
\hline \begin{tabular}{c} 
Length \\
\(m m\)
\end{tabular} & 55538 & \(\cdots\) \\
\hline 125 & 101
\end{tabular}
55531-55533 Torque screwdriver with ISO 6789 micrometer

\section*{틍Faram}

Design
Mechanical screwdriver with a \(1 / 4\) inch hexagon socket chuck and direction of rotation to the right.
Automatic release when the tightening torque is reached; tightening values are not exceeded, even in the case of incorrect operation. Automatic re-tightening if there is a preset torque. Easy readoff via micrometer.
All FACOM torque screwdrivers are supplied with a test report in accordance with the standard.

\section*{Note:}

The reversible ratchet handle is ergonomically shaped to make tightening easier, especially in series work with a higher tightening torque.

55531-55532
Torque screwdriver in a set. In an impact-resistant plastic box.

55533
Single torque screwdriver.
Note:
For adapter for socket wrench inserts, see art. no. 52932101.

\section*{Set contents 55531 101-102}

1/4-inch \(\bigcirc\) torque screwdriver
O 9 inserts hexagonal size \(3.2 / 4 / 5 / 5.5 / 6 / 7 / 8 / 9 / 10 \mathrm{~mm}\) 2 extensions 100 mm and 150 mm
1 adapter \(1 / 4\) inch \(\times 1 / 4\) inch
1 adjustment wrench
1 handle with reversible ratchet
Set contents 55532101
\(1 / 4\) inch \(\bigcirc\) torque screwdriver \(0.5-2.5 \mathrm{Nm}\)
\(\ominus 3\) inserts \(0.6 \times 4.5 / 1.2 \times 6.5 / 1.6 \times 8.0 \mathrm{~mm}\)
( +3 inserts PZ \(1 / 2 / 3\)
- 3 inserts hexagonal size \(3 / 4 / 5 \mathrm{~mm}\) 1 connecting piece \(1 / 4\) inch \(\times 1 / 4\) inch \(\square\), magnetic 1 adjustment wrench
1 handle with reversible ratchet
Set contents 55532102
1/4 inch \(\bigcirc\) torque screwdriver \(2-10 \mathrm{Nm}\)
\(\ominus 3\) inserts \(0.6 \times 4.5 / 1.2 \times 6.5 / 1.6 \times 8.0 \mathrm{~mm}\)
(4) 3 inserts PZ \(1 / 2 / 3\)
- 3 inserts hexagonal size \(4 / 5 / 6 \mathrm{~mm}\)

1 connecting piece \(1 / 4\) inch \(\times 1 / 4\) inch \(\square\), magnetic 1 adjustment wrench
1 handle with reversible ratchet


55533


\begin{tabular}{|cc|c|c|}
\hline 55540 & Torque screwdriver & 1/4 \\
\hline AAHCO & Applications & \\
\hline
\end{tabular}

\section*{Design}

Adjustable via micro-fine adjustment. Easy-to-read scale under viewing window. The desired value can be set easily via the end knob.
\(1 / 4\) inch drive unit, hexagon socket DIN 3126 D 6.3. Incl. adapter for \(1 / 4\) inch square.

Applications
Single-direction tightening and small series.
55540
\begin{tabular}{|rrrr|}
\hline \begin{tabular}{r} 
Adjustment range \\
cNm
\end{tabular} & \begin{tabular}{r} 
Length \\
mm
\end{tabular} & & \\
\hline \(\mathbf{1 0 - 8 0}\) & 140 & 55540
\end{tabular}
Design
- Torque units in \(\mathrm{nm}, \mathrm{kg}-\mathrm{cm}, \mathrm{cN} . \mathrm{m}\), ft-lb, in-lb, oz-in
and angular units in degrees
- Accuracy of up to +/-2\% CW and 3\% CCW
between \(20 \%\) and \(100 \%\) of the maximum torque
- Optical 360 degree signal
- Acoustic and additional vibration signal
- Illuminated LCD display
- Durable composite tri-lobe hinge housing
- Flat, recessed membrane keyboard with key lock
to prevent accidental changes in the target torque
when operating the screwdriver
Scope of delivery:
- Plant declaration of conformity (based on interna-
tional standard)
- AA batteries

O
\(\square\)

BAHCO

\section*{Design}

Torque units in nm, kg-cm, cN.m, ft-lb, in-lb, oz-in and angular units in degrees
Accuracy of up to +/-2\% CW and 3\% CCW
between \(20 \%\) and \(100 \%\) of the maximum torque
Optical 360 degree signal
Acoustic and additional vibration signal
Illuminated LCD display
composite tri-lobe hinge housing
Flat, recessed membrane keyboard with key lock o prevent accidental changes in the target torque operating the screwdrive
- Plant declaration of conformity (based on international standard)
AA batteries

55543101
Design
1/4 inch hexagon socket drive with earthing magnetic holder

\section*{55543102}

Design
- \(1 / 4\) inch square drive


\section*{888}

Additional t-handle made of composite materials offers the operator more leverage and control when applying torque and/or angle in the higher torque ranges.
\begin{tabular}{|rrrr|}
\hline & Hexagon & Square \\
\hline Adjustment range & 55543 & \(\ldots\) & 55543 \\
\hline\(N m\) & \(\ldots\) & 101 \\
\hline \(0.45-9.0\) & & & \\
\hline \(0.45-9.0\) & & 102 \\
\hline
\end{tabular}
STstahlwillero

Design
With \(1 / 4\) inch hexagon socket chuck, flat torsion spring as measuring element. Measuring display with trailing pointer, clockwise and anti-clockwise tightening. Direct display via pointer on cNm scale, self-locking sliding pointer for initial marking of the
measured value. The accuracy corresponds to the revised DIN ISO standard 6789.


Display deviation +/- 4\%.
Note:
For adapter for socket wrench inserts,
see art. no. 52932101.
\(\left.\begin{array}{|rrrrrrr}\hline \text { Adjustment range } \\ \mathbf{c N m}\end{array} \begin{array}{r}\text { Adjustment range } \\ \mathbf{i n - l \mathbf { l b }}\end{array} \begin{array}{r}\text { Scale interval } \\ \mathbf{c N m}\end{array} \begin{array}{r}\text { Length } \\ \mathbf{m m}\end{array} \quad \begin{array}{r}\text { Weight } \\ \mathbf{k g}\end{array}\right)\)
\begin{tabular}{|c|c|c|c|c|c|}
\hline 55583 Torque wrenc & with mushroom head & 1/4" & 3/8" & 1/2" & \(3 / 4{ }^{\prime \prime}\) \\
\hline \multicolumn{6}{|l|}{GEDORED} \\
\hline \begin{tabular}{l}
Design \\
- Classified according to DIN EN ISO 6789:2003 type II class A, with traceable workshop certificate \\
- Calibrated to admissible deviation of \(+/-3 \%\) and better. The specification of the standard (+/-4\%) is exceeded for your safety \\
- For controlled clockwise and anti-clockwise tightening \\
\(-1 / 4,3 / 8\) and \(1 / 2\) inch: Mushroom head reversible square with pushbutton release and ball lock \\
- 3/4 inch: With push-through square and pin detent
\end{tabular} & \begin{tabular}{l}
adjustment of scale intermediate values \\
- A jump system generates a perceptible and audible release signal \\
- Ergonomic system for torque adjustment with note symbol \\
- Quick adjustment possible with an Allen key, not included in scope of delivery \\
- Secured adjusting-tuning system \\
Applications \\
Controlled screw tightening in the most common range from 2-850 Nm/1.5-630 ft-lb (reference value
\end{tabular} & & & & \\
\hline
\end{tabular}

Mushroom head reversible square with pushbutton release and ball lock
with zincplated ratchet and high-quality plastic parts Ergonomically shaped plastic handle with calibration aid

Adjustable, releasing and robust pipe torque wrench with integrated square drive ratchet for industry and trade.
 f -lb scale to avoid reading errors when setting the desired torque

\section*{Torque wrench}

55831
VDE torque wrench


Note
Repairs may only be carried out by the HAZET
Service Centre, as they must be followed by
a 10,000 V test in accordance with IEC 60900.

\begin{tabular}{|rrrrrrrr}
\hline Connecting square \\
inches
\end{tabular} \begin{tabular}{rrrrr} 
Adjustment range \\
\(\mathbf{N m}\) & \begin{tabular}{r} 
Scale interval \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Tolerance \\
\(\%\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
kg
\end{tabular} \\
\hline \(3 / 8\) & \(2-10\) & 0.2 & 6 & 275 \\
\hline \(3 / 8\) & \(5-25\) & 0.5 & 4 & 305 \\
\hline
\end{tabular}

\section*{55620 \\ GEDORE \\ DREMASTER UK \\ Design}
- Classified according to DIN EN ISO 6789:2003 type II class A, with traceable workshop certificate Calibrated to admissible deviation of
\(+/-3 \%\) and better. The specification of the standard
(+/-4\%) is exceeded for your safety
For controlled clockwise tightening
With \(1 / 2\) inch reversible ratchet
Robust, painted steel tube construction, with a zinc-plated ratchet and high-quality plastic parts
Ergonomically shaped plastic handle with calibration aid
Switching between main scale Nm and additional \(\mathrm{ft}-\mathrm{lb}\) scale to avoid reading errors when setting the desired torque

Torque wrench with reversible ratchet adjustment of scale intermediate values
A jump system generates a perceptible and audible release signal
Ergonomic system for torque adjustment with note symbol
Quick adjustment possible with an Allen key, not included in scope of delivery Secured adjusting-tuning system Patent pending

\section*{Applications}

Controlled screw tightening in the most common range from \(20-850 \mathrm{Nm} / 15-630 \mathrm{ft}-\mathrm{lb}\) (reference value for screws M7-M10.9 to M24-8.8, M30-5.6). Adjustable, releasing and robust pipe torque wrench with integrated square drive ratchet for industry and trade.

\begin{tabular}{|rrrrrrr}
\hline \begin{tabular}{r} 
Connection square \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{f t - l \mathbf { l b }}\)
\end{tabular} & \begin{tabular}{r} 
Scale interval \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & \(\mathbf{5 5 6 2 0}\)
\end{tabular}

\section*{55623}

\section*{STSTAHLWILLEI( )}

\section*{MANOSKOP® 721 Quick}

Design
- Releasing
- Quick adjustment thanks to easy-to-operate release lever in the handle
Ergonomically shaped, non-slip adjustment element with thumb recess and integrated magnifying glass on the reading window
- Double stop signal
- Dual scale Nm/ft-lb

No reset to " 0 " required as measuring element is only under load during the tightening process

\section*{Torque wrench with reversible ratchet}

Further load after release or loads in the opposite direction to the function direction, e.g. in the case of tight screws, do not affect the release mechanism, which is therefore protected against damage Protection of all sensitive parts through the robust steel tubular casing
Calibration with the perfectControl calibration device no. 7794 or calibration system no. 7706 . Where applicable, readjustment without disassembly
Display deviation +/- 4\% With certificate

\section*{55623 201-202}

\section*{Design}

With built-in ratchet for right-hand and left-hand rotation

\section*{56623203}

Design
With push-through square for anti-clockwise tightening.

55623 201-202
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Connection square Inch & Adjustment range Nm & Adjustment range ft-lb & Scale interval Nm & Scale interval ft-lb & Length mm & Weight kg & 55623 & ... \\
\hline 3/8 & 6-50 & 5-36 & 2 & 1 & 352 & 0.900 & & 201 \\
\hline 1/2 & 30-150 & 25-110 & 5 & 5 & 452 & 1.395 & & 202 \\
\hline 1/2 & 60-300 & 50-220 & 10 & 10 & 553 & 1.720 & & 203 \\
\hline
\end{tabular}


\section*{Torque wrench}
Hen Torque wrench
Hera
Design
- Torque wrench in the unmistakable Wera design
- Ergonomic 2-component handle for clockwise
tightening
- Extremely robust design with high accuracy of \(+/\) -
cope of delivery
In robust plastic rotating box and with calibration \(3 \%\) in accordance with DIN EN ISO 6789-1:201707 (+/- 4\% for adjustment range \(2.5-25 \mathrm{Nm}\) ) Easy adjustment and locking of the default value For clockwise tightening and with a reversible ratchet with 45 teeth
Easy adjustment and locking of the desired torque value using the locking button on the end of the handle
Release mechanism: When the set value is reached, the torque wrench release can be heard and felt
Nm and ft-lb dual scale with finest adjustment ensures precise and safe operation
certificate.

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Connection square Inch & Adjustment range Nm & Scale interval Nm & Error limit +/- \% & Length mm & Ratchet No. of teeth & 55642 \\
\hline 1/4 & 2.5-25 & 0.1 & 4 & 290 & 45 & 101 \\
\hline 3/8 & 10-50 & 0.25 & 3 & 360 & 45 & 102 \\
\hline 3/8 & 20-100 & 0.5 & 3 & 405 & 45 & 103 \\
\hline 1/2 & 10-50 & 0.25 & 3 & 360 & 45 & 104 \\
\hline 1/2 & 20-100 & 0.5 & 3 & 405 & 45 & 105 \\
\hline 1/2 & 40-200 & 1.0 & 3 & 510 & 45 & 106 \\
\hline 1/2 & 60-300 & 1.0 & 3 & 595 & 45 & 107 \\
\hline 1/2 & 80-400 & 1.0 & 3 & 680 & 45 & 108 \\
\hline 3/4 & 200-1000 & 1.0 & 3 & 1250 & 45 & 109 \\
\hline
\end{tabular}


\section*{HAZET}

Design
DIN EN ISO 6789:2003 (D)
Click-lens type: Large numbers for precise, easy to-read torque setting.
Safe and accurate setting of the desired release value. Precise and simplified reading of the torque value. Three-digit opto-mechanical torque value display with large digits in the viewing window. Torque release can be felt via quick-release and heard acoustically via click noise. +/-4\% release
accuracy of the set digit value. Large, domed viewing window (replaceable) simplifies the readability. Quick and reliable adjustment of the required torque value by turning the handle. Reversible ratchet. Ergonomically shaped handle. Safety lock in the handle.
With serial number and certificate.

\begin{tabular}{|rrrrr|}
\hline \begin{tabular}{r} 
Connection square \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & 55645 & \(\ldots\) \\
\hline \(\mathbf{1 / 2}\) & \(20-120\) & 435 & 101 \\
\hline \(1 / 2\) & \(40-200\) & 545 & 102 \\
\hline \(1 / 2\) & \(60-320\) & 660 & 103 \\
\hline
\end{tabular}

\section*{55646}

Production signal torque wrench


\section*{HAZET}

Design
Accuracy in actuation direction +/-4\% of the scale value (end no. \(100+/-6 \%\) ) in accordance with DIN EN ISO 6789:2003 (D)
- Safe: Haptic (quick-release) and acoustic (angled element)
Quick and reliable setting of the desired torque value by turning the handle
- User-friendly reversible ratchet, right-hand/ left-hand rotation
- Service-friendly (ratchet repair kits available) - Integrated reversing lever with free running function reduces the risk of injury and malfunctions
Exact: Fine scale intervals
Safe locking of the handle via ring mount no risk of jamming!
Ergonomic
With serial number and certificate
\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Connection square Inch & Adjustment range Nm & Scale interval Nm & Length mm & 55646 & ... &  \\
\hline 1/4 & 1-9 & 0.1 & 235 & & 100 & - \\
\hline 1/4 & 2.5-25 & 0.25 & 232 & & 101 & \\
\hline 3/8 & 10-60 & 0.50 & 320 & & 102 & \\
\hline 1/2 & 10-60 & 0.50 & 320 & & 106 & \\
\hline 1/2 & 20-120 & 1.00 & 408 & & 103 & \\
\hline 1/2 & 40-200 & 1.00 & 513 & & 104 & \\
\hline 1/2 & 60-320 & 2.00 & 632 & & 105 & \\
\hline
\end{tabular}
\begin{tabular}{|c|c|c|c|c|c|}
\hline 51726 Production & al torque wrench & 1/4" & 3/8" & 1/2" & 3/4" \\
\hline HAZET & 51726 097-100
Design & \multicolumn{4}{|l|}{\[
\begin{aligned}
& 51726 \text { 105-107 } \\
& \text { Design }
\end{aligned}
\]} \\
\hline \begin{tabular}{l}
Design \\
DIN EN ISO 6789:2003. \\
Robust, with micrometer scale, right-hand/lefthand rotation. Torque adjustment by turning the handle. The value \((\mathrm{Nm})\) is read from the scale. Tool connection: \\
Reversible ratchet with connection square
\end{tabular} & \begin{tabular}{l}
No signal button, with plastic handle, resistant to oil and petrol. \\
51726 101-104 \\
Design \\
With signal button, with plastic handle, resistant to oil and petrol.
\end{tabular} & \multicolumn{4}{|l|}{No signal button, with 2-component handle for improved feel. Simplified locking mechanism for adjusting the torque value, viewing window for visual check of the lock and with 3 further colour coding rings to mark personalisations or special work processes.} \\
\hline
\end{tabular}


Supplied in a safe box and with a certificate.

\section*{Applications}

For assembly operation, mechanical engineering and shipbuilding.


\section*{Torque wrench}

\begin{tabular}{|c|c|c|c|}
\hline 55650 Torque wren & with reversible square & & \(3 / 4^{\circ}\) \\
\hline QVTAHLWILLEI(? & rotation. Easily adjustable without disassembly. & & \\
\hline Design & Display deviation +/- 4\%. With certificate. & & \\
\hline Releasing torque wrench with ratchet, double stop signal, comfortable setting, dual scale \(\mathrm{Nm} / \mathrm{ft}-\mathrm{lb}\) and & & & 55650 \\
\hline long-term accuracy. The robust steel pipe in & &  & \\
\hline aluminium U profile protects all sensitive parts. & - \(\quad\) & & \\
\hline Reversible square for right-hand/left-hand & & & \\
\hline
\end{tabular}
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Connection square Inch & Adjustment range Nm & Adjustment range \(\mathrm{ft}-\mathrm{lb}\) & Scale interval Nm & Scale interval \(\mathrm{ft}-\mathrm{lb}\) & Length mm & Weight kg & 55650 & ... \\
\hline 3/4 & 160-800 & 120-600 & 20 & 20 & 1051 & 6.77 & & 101 \\
\hline 3/4 & 200-1000 & 150-725 & 25 & 25 & 1504 & 6.97 & & 102 \\
\hline
\end{tabular}

\section*{55651}

\section*{GEDORE}

\section*{DREMOMETER MINI}

\section*{Design}

With 1/4-inch square drive with ball lock DIN 3120 -
A 6.3 ISO 1174 for controlled clockwise tightening.
In accordance with DIN EN ISO 6789, based on national standards. Automatic quick release with perceptible and audible signal. Release accuracy +/\(3 \%\) tolerance from the set scale value. Lightweight
torque value, viewing window for visual check of the lock and with 3 further colour coding rings to mark personalisations or special work processes.

Ideal for industrial climbers. Can be used on wind turbines, in shipyards, in aerospace and heavy industry, in the commercial vehicles sector, etc.

\section*{HAZET 6150-1 CT}
\[
01
\]
\[
101
\]

103
GEDORE 51735 Torque wrench
wemreveremestemen
DREMOMETER/B and BC
Design
- Double-lever mechanism
- Acoustic and perceptible release signal
- For clockwise rotation
- Handy wrench with good length and low weight for
effortless continuous use
- Maximum precision even with extreme continuous
use

GEDORE

Design
Double-lever mechanism
Acoustic and perceptible release signal
- Handy wrench with good length and low weight for erless coninuous use
use

1/2 inch square drive with ball lock
A 12.5 DIN 3120/ISO 1174
51735
Release accuracy \(+/-3 \%\) tolerance of each adjustment value
Test certificate according to DIN EN ISO 6789 enclosed
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Type & Adjustment range Nm & Adjustment range \(\mathrm{ft}-\mathrm{lb}\). & Scale interval Nm & Scale interval \(\mathrm{ft}-\mathrm{lb}\). & Length mm & Weight kg & 51735 & ... \\
\hline DREMOMETER/B & 25-120 & 18-90 & 5 & 5 & 463 & 1.5 & & 101 \\
\hline DREMOMETER/BC & 40-200 & 30-150 & 5 & 5 & 553 & 1.4 & & 102 \\
\hline
\end{tabular}

\section*{51737 \\ GEDORET}

Torque wrench

\section*{DREMOMETER/C}

Design
- Acoustic and perceptible signal
- For clockwise rotation
- Lowest possible wear thanks to extended lever chain and maximum service life
- Low energy expenditure during continuous use
- \(1 / 2\) inch square drive with ball lock

51737
A 12.5 DIN 3120/ISO 1174
- Release accuracy \(+/-3 \%\) tolerance of each adjustment value
- Test certificate according to DIN EN ISO 6789 enclosed
\begin{tabular}{|rrrrrrr}
\hline Adjustment range \\
Nm
\end{tabular} \begin{tabular}{rrrrr} 
Adjustment range \\
\(\mathrm{ft}-\mathrm{lb}\). & \begin{tabular}{r} 
Scale interval \\
Nm
\end{tabular} & \begin{tabular}{r} 
Scale interval \\
\(\mathrm{ft}-\mathrm{lb}\).
\end{tabular} & \begin{tabular}{r} 
Length \\
mm
\end{tabular} & \begin{tabular}{r} 
Weight \\
kg
\end{tabular} \\
\hline \(60-300\) & \(45-220\) & 5 & 5 & 618 \\
\hline
\end{tabular}


\section*{51743 \\ Torque wrench}

\section*{GEDORE}

\section*{DREMOMETER/E}

\section*{Design}
- Acoustic and perceptible signal
- For clockwise rotation
- 1 inch square drive with pin detent

B 25 DIN 3120/ISO 1174
With push-on pipe to extend the force arm
- No change in the measuring accuracy
- Release accuracy +/- 3\% tolerance of each
adjustment value
- Test certificate in accordance with

DIN EN ISO 6789 enclosed
\begin{tabular}{|rrrrrr}
\hline Adjustment range & Scale interval & Length & Weight & 51743 \\
\hline Nm & Nm & mm & kg & \(\ldots\) \\
\hline \(750-2000\) & 50 & \(1078 / 1998\) & 11.6 & 101
\end{tabular}

Slip-on ratchets | Torque wrenches | Torque multipliers


\section*{55655-55660 Torque wrench with pressure friction clutch}


55655 101-102
SLIPPER
Design
Adjustable torque wrench with scale. Release accuracy \(+/-6 \%\) tolerance from the set scale value. When the value is reached, the precision mechanism glides through perceptibly - overtightening is not possible.
Automatic reset to the starting position.
ESD (electrostatic discharge) = safe protection against electrostatics.

55660 101-102 SLIPPER
Design
Fixed adjustable torque wrench with no scale. Release accuracy \(+/-6 \%\) tolerance from the set value. When the value is reached, the precision mechanism glides through perceptibly - overtightening is not possible.
ESD (electrostatic discharge) = safe protection against electrostatics.

55660 103-105
SLIPPER
Design
Fixed adjustable torque wrench with no scale. Release accuracy +/- 4\% tolerance from the set value. When the value is reached, the precision mechanism glides through perceptibly - overtightening is not possible.

\begin{tabular}{|rrrrrrr|}
\hline \begin{tabular}{r} 
Connection square \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment \\
range Nm
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
in-lb
\end{tabular} & \begin{tabular}{r} 
Weight \\
g
\end{tabular} & 55655 & \(\ldots\) & 55660
\end{tabular}\(\quad\)...


Note:
Further units available: ft-lb, in-lb, kgf-cm.
\begin{tabular}{|rrrrrr|}
\hline \begin{tabular}{r} 
Connection square \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Scale interval \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
\(\mathbf{k g}\)
\end{tabular} \\
\hline \(\mathbf{1 / 4}\) & \(0.6-6\) & 0.1 & 260 & 0.50 \\
\hline \(\mathbf{1 / 4}\) & \(1-12\) & 0.2 & 260 & 0.50 \\
\hline \(\mathbf{3 / 8}\) & \(5-30\) & 0.5 & 323 & 0.61 \\
\hline \(\mathbf{3 / 8}\) & \(10-70\) & 1.0 & 323 & 0.61 \\
\hline \(\mathbf{1 / 2}\) & \(20-140\) & 2.0 & 463 & 0.87 \\
\hline \(\mathbf{1 / 2}\) & \(20-200\) & 2.0 & 463 & 0.87 \\
\hline
\end{tabular}



\section*{Info VDE battery screwdriver speedE \({ }^{\circledR}\)}

\section*{wiha嘈}
- The first electric screwdriver from Wiha

An electric screwing aid that eliminates tiresome screwing work for professionals, yet still leaves them the sensitive manual tightening of the screw

See art. no. 52502 001-205, Page 55.4


\section*{Torque wrench}
\begin{tabular}{|c|c|c|c|c|}
\hline \multicolumn{4}{|c|}{Articulated torque wrench with plug-in socket} & \begin{tabular}{l}
\(9 \times 12\) \\
55785
\end{tabular} \\
\hline \begin{tabular}{l}
ATDRN \({ }^{\circledR}\) \\
KNICKER \\
Design \\
- No scale \\
- Fixed setting via a torque tester \\
- Kinking of the handle up to \(20^{\circ}\) and, by removing the limiting ring, up to \(90^{\circ}\)
\end{tabular} & \begin{tabular}{l}
- The kinking makes over \\
- Release ac set value \\
- Anti-clock plug-in too Applications To accommo
\end{tabular} & torque value is reached unlikely \(+/-4 \%\) tolerance from the ening by reversing the in tools. & ATBITV & 5578 \\
\hline \(\begin{array}{rr}\text { Plug-in socket } & \text { Adjustment range } \\ \mathrm{mm} & \mathrm{Nm}\end{array}\) & Adjustment range in-lb & \begin{tabular}{l}
Weight \\
g
\end{tabular} & 55785 & ... \\
\hline \(9 \times 12\) 0.4-2 & 3.6-18 & 110 & & 101 \\
\hline \(9 \times 12\) 1-10 & 9-89 & 130 & & 102 \\
\hline
\end{tabular}

\section*{51757}

Torque wrench with plug-in socket
- No self-adjustment

Acoustic and perceptible signal when the set
torque is reached
Design
DIN EN ISO 6789:2003 (D)
Robust
With adjustable value that can be fixed
Torque can be set and locked only with combination wrench art. no. 51758 in conjunction with torque testers, e.g. art. no. 55961
Repeat accuracy after 50,000 tightening operations +/- 2\%

\section*{For right-hand rotation only}

Undo screw connections with no torque function
With plastic handle
Tool connection: Plug connector
Applications
51757 103-104
To accommodate plug-in tools.
For series production.
- No adjustment scale


51758
Adjustment wrench for 51757

\section*{HAZET}

Applications
For adjusting the torques on
torque wrenches, art. no. 51757.
\begin{tabular}{|r|c|}
\hline \begin{tabular}{r} 
Length \\
mm
\end{tabular} & 51758 \\
\hline 167 & \(\ldots\) \\
\hline
\end{tabular}

\section*{55790 \\ Torque wrench with plug-in socket \\ Sistahlwilleio

\section*{Series manoscope}

Design
- Releasing torque wrench with double stop signa
- Particularly light and practical due to the patented design
Handle part and shaft made of square steel tube
Continued load after release or loads opposite to the direction of function do not affect the release mechanism
Tool connection: Plug connector

\section*{- Right-hand/left-hand rotation}

\section*{- Right-hand/left-hand rotation}

Display deviation +/- 4\%


101

No adjustment scale, therefore setting only in combination with torque testers art. no. 51795 ff .

\section*{Applications}

To accommodate plug-in tools.
For work on production lines or in
series production.
\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Adjustment range Nm & Adjustment range \(\mathrm{ft}-\mathrm{lb}\) & Length mm & Weight kg & 55790 & ... \\
\hline \(9 \times 12\) & 4-40 & 4-30 & 201 & 0.427 & & 101 \\
\hline \(9 \times 12\) & 20-100 & 15-74 & 318 & 0.634 & & 102 \\
\hline \(14 \times 18\) & 40-200 & 30-147 & 457 & 0.948 & & 103 \\
\hline \(14 \times 18\) & 60-300 & 40-220 & 609 & 1.210 & & 104 \\
\hline
\end{tabular}

\section*{55780}

Torque wrench with plug-in socket

\section*{ATORN \({ }^{\circ}\)}

\section*{Design}
- Haptic and acoustic adjustment aid
- Easy to use thanks to the ergonomically shaped handle with a comfortable, textured gripping surface
- Clearly audible and perceptible quick release when the set torque value is reached
- Locking pushbutton on the plug-in square head
- Accurate precision scale
- Rapid securing and opening via the locking ring
- Accuracy +/- 3\% of the scale value
- Dual scale with Nm and \(\mathrm{ft}-\mathrm{lb}\) display
- Robust tubular design
- Viewing window protects scale against damage
- High-quality permanent identification thanks to laser marking

Packed for safe transport in a handy cylindrical pack, including suspension attachment - Including serial number and certificate
- DIN EN ISO 6789:2003 (D)
- Made in Germany

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Adjustment range Nm & Scale interval Nm & Error limit +/- \% & Length mm & 55780 & ... \\
\hline \(9 \times 12\) & 2.5-25 & 0.25 & 3 & 258 & & 201 \\
\hline \(9 \times 12\) & 10-60 & 0.5 & 3 & 312 & & 202 \\
\hline \(14 \times 18\) & 20-120 & 1.0 & 3 & 393 & & 203 \\
\hline \(14 \times 18\) & 40-200 & 1.0 & 3 & 488 & & 204 \\
\hline \(14 \times 18\) & 60-320 & 2.0 & 3 & 558 & & 205 \\
\hline
\end{tabular}

\section*{Torque wrench}
 scale values are reached also makes it easier to safely adjust the desired torque value

The robust release mechanism guarantees a clearly audible and perceptible release signal when the set torque is reached Nm and ft-lb dual scale with finest adjustment ensures precise and safe operation
- Ergonomic 2-component handle for clockwise tightening
- With chuck for interchangeable plug-in tools
- For clockwise and anti-clockwise tightening Scope of delivery:
In robust plastic rotating box and with calibration certificate.

55786201

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Adjustment range Nm & Scale interval Nm & Error limit +/- \% & Length mm & Ratchet Number of teeth & 55786 \\
\hline \(9 \times 12\) & 2.5-25 & 0.1 & 4 & 283 & 45 & 201 \\
\hline \(9 \times 12\) & 10-50 & 0.25 & 3 & 338 & 45 & 202 \\
\hline \(9 \times 12\) & 20-100 & 0.5 & 3 & 372 & 45 & 203 \\
\hline \(14 \times 18\) & 40-200 & 1.0 & 3 & 480 & 45 & 204 \\
\hline \(14 \times 18\) & 60-300 & 1.0 & 3 & 570 & 45 & 205 \\
\hline \(14 \times 18\) & 80-400 & 1.0 & 3 & 655 & 45 & 206 \\
\hline
\end{tabular}

51760
Production signal torque wrench with plug-in socket

\section*{HAZET}

Design
- DIN EN ISO 6789:2003 (D)
- Robust
- With micrometer scale
- Right-hand/left-hand rotation
- Torque adjustment by turning the handle
- The value (Nm) is read from the scale
- No self-adjustment
- Optical, acoustic and perceptible signal when the set torque is reached
- With plastic handle, resistant to oil and petrol
- Tool connection: Plug connector
- Release accuracy in direction of actuation +/-2\% of the scale value

Applications
To accommodate plug-in tools.
For assembly operation, mechanical engineering and shipbuilding.

\section*{51760206}

Design
2-component handle for improved feel
51760 202-205
- Simplified locking mechanism for adjusting the torque value
Viewing window for visual check of the locking With 3 other colour coding rings to mark personali-
sations or special work processes.

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Adjustment range Nm & Length mm & Weight kg & Signal head & Design & 51760 \\
\hline \(9 \times 12\) & 2-10 & 180 & 0.32 & - & Safe box & 201 \\
\hline \(9 \times 12\) & 4-40 & 240 & 0.32 & - & Safe box & 200 \\
\hline \(9 \times 12\) & 5-60 & 305 & 0.45 & X & Safe box & 202 \\
\hline \(9 \times 12\) & 20-120 & 388 & 1.27 & X & Safe box & 203 \\
\hline \(14 \times 18\) & 40-200 & 510 & 1.07 & x & Safe box & 204 \\
\hline \(14 \times 18\) & 60-320 & 620 & 1.27 & x & Safe box & 205 \\
\hline \(14 \times 18\) & 100-400 & 715 & 2.71 & - & Safe box & 206 \\
\hline
\end{tabular}

\section*{ЭVTAHLWILLEI}

Service MANOSKOP® 730 Quick

\section*{Design}
- Chuck for interchangeable plug-in tools

Releasing
- Quick-release safety lock
- Quick adjustment thanks to easy-to-operate release lever in the handle
Ergonomically shaped, non-slip adjustment element with thumb recess and integrated magnifying glass on the reading window
Double stop signal

Dual scale Nm/ft-lb
No reset to " 0 " required as measuring element is only under load during the tightening process Anti-clockwise tightening by reversing the plug-in tools Further load after release or loads opposite to the function direction, e.g. in the case of tight screws, do not affect the release mechanism, which is thus protected against damage Display deviation +/- 4\% With certificate

Calibration with the perfectControl calibration device no. 7794 or calibration system no. 7706. Where applicable, readjustment without disassembly
Applications
To accommodate plug-in tools.
\(\left.\begin{array}{|rrrrrrrrr}\hline \text { Plug-in socket } \\ \mathbf{m m}\end{array} \begin{array}{r}\text { Adjustment range } \\ \mathbf{N m}\end{array} \begin{array}{r}\text { Adjustment range } \\ \mathbf{f t - l \mathbf { l b }}\end{array} \begin{array}{r}\text { Scale interval } \\ \mathbf{N m}\end{array} \begin{array}{r}\text { Scale interval } \\ \mathbf{f t - l \mathbf { l b }}\end{array} \begin{array}{r}\text { Length } \\ \mathbf{m m}\end{array} \begin{array}{r}\text { Weight } \\ \mathbf{k g}\end{array}\right)\)


\section*{Design}

Fast, accurate adjustment thanks to QuickSelect quick adjustment, with QuickRelease safety lock, double stop signal, very easy-to-read dual scale with colour differentiation of \(\mathrm{Nm} / \mathrm{ft}-\mathrm{lb}\) and long-term accuracy.
\(\left.\begin{array}{|rrrrrr|}\hline \text { Plug-in socket } \\ \mathbf{m m}\end{array} \begin{array}{r}\text { Measuring range } \\ \mathbf{N m}\end{array} \quad \begin{array}{r}\mathbf{1} \text { mark } \\ \mathbf{N m}\end{array} \begin{array}{r}\text { Length } \\ \mathbf{m m}\end{array} \quad \begin{array}{r}\text { Weight } \\ \mathbf{k g}\end{array}\right)\)

No reset to „ 0 " required as measuring element is only under load during the tightening process. Robust housing, 2-component handle with soft zone, resistant to oils, greases, fuels, brake fluids and Skydrol. If used incorrectly, the measuring mechanism does not work (e.g. uncontrolled loosening of seized screws). Reversible plug-in tools allow anti-clockwise tightening. Easily adjustable without disassembly. Display deviation +/- 3\%. With certificate.
Applications
To accommodate plug-in tools.

\section*{With the mechanical torque wrench no. 730N}

Fast, precise and safe work through innovative technology. The further development of the successful torque wrench 730 to the 730 N model is the logical continuation of a successful product that offers the user even more benefits.

The adjustment mechanism of the 730 N is based on a completely new concept. The core of this technology is the new QuickSelect quick adjustment. The adjusting knob at the end of the handle allows fast and precise setting of the desired tightening value. The desired tightening torque is set by turning the extended adjusting knob. During this process, the easy-to-read dual scale with colour
differentiation between Nm and ft lb or in-lb is always in view. Directly next to the adjusting knob is the scale ring, which is used for fine adjustment for the corresponding measuring range. When the desired value is set, simply press the adjusting knob to return it to its locking position to secure the setting against unintentional turning.

At a glance:
Very fast, precise one-handed adjustment
Adjustment lock
Very easy-to-read
two-colour dual scale
in Nm and ft-lb
Double stop signal
For clockwise and anti-clockwise
tightening
Square socket with QuickRelease safety lock

Measuring element is under load only during the tightening operation Easy to readjust without disassembly
Robust housing with resistant, durable mechanics, housed inside for protection against dirt 2-component handle, resistant to a wide range of aggressive liquids Display deviation +/- 3\%
Fulfils DIN EN ISO 6789
Based on national standards


No reset to 0
required
Due to the proven wear-free release system
with switching edge


QR-9. Quick-release safety lock
Secure locking and quick change of plug-in tools with the QuickRelease safety lock.

\section*{Easy to adjust}

Through the openings integrated in the type plate, the measuring unit can be adjusted easily from the outside with an Allen key. The torque wrench does not have to be dismantled with a lot of effort.

\section*{Easy-to-read dual scale}

The different colours for Nm and ft -lb make it easier
to assign the fine adjustment clearly.


Scale ring
Fine adjustment for the measuring range of the dual scale marked black

Pull the adjusting knob, set the desired value with just a few turns, press to save the setting, finished!

\section*{Torque wrench}
55830
GEDOREF

TORCOFIX SE and DREMASTER SE

\section*{Design}
- Classified according to DIN EN ISO 6789:2003
type II class A, with traceable workshop certificate
- Calibrated to admissible deviation of
\(+/-3 \%\) and better. The specification of the standard
\((+/-4 \%)\) is exceeded for your safety
For controlled clockwise and anti-clockwise tightening
- Robust, painted steel tube construction, with a zinc-plated rectangular socket and high-quality plastic parts
Ergonomically shaped plastic handle with calibration aid
- Switching between main scale Nm and additional \(\mathrm{ft}-\mathrm{lb}\) scale to avoid reading errors when setting the desired torque
- With micrometer scale for Nm main scale for adjustment of scale intermediate values
- A jump system generates a perceptible and audible release signal
- Ergonomic system for torque adjustment with note symbol
- Quick adjustment possible with an Allen key, not included in scope of delivery
- Secured adjusting-tuning system
- Factory calibration gauge:
17.5 mm ( \(9 \times 12 \mathrm{~mm}\) ) or 25 mm ( \(14 \times 18 \mathrm{~mm}\) )

Actuation only with plug-in tools with a uniform pitch. Otherwise, values may shift
Patent pending

\section*{Applications}

Depending on the tool insert, work can be performed forwards (e.g. plug-in single open-end wrench) or to the side (e.g. reversible ratchet and socket wrench insert).
Controlled screw tightening in the most common range from \(5-400 \mathrm{Nm} / 3.7-300 \mathrm{ft}-\mathrm{lb}\)
(reference value for screws M7-M10.9 to M20-6.9).
Adjustable, releasing and robust pipe torque wrench with pin mount for industry and trade.

\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline & Plug-in socket mm & Adjustment range Nm & Adjustment range ft-lb & Scale interval Nm & Length & 55830 & ... \\
\hline TORCOFIX SE & \(9 \times 12\) & 5-25 & 3.7-18 & 1 & 273.0 & & 101 \\
\hline TORCOFIX SE & \(9 \times 12\) & 10-50 & 7.5-37 & 2.5 & 323.0 & & 102 \\
\hline DREMASTER SE & \(9 \times 12\) & 20-100 & 15-75 & 5 & 398.5 & & 103 \\
\hline DREMASTER SE & \(9 \times 12\) & 30-150 & 22-110 & 10 & 498.5 & & 104 \\
\hline DREMASTER SE & \(14 \times 18\) & 40-200 & 30-150 & 10 & 499.5 & & 105 \\
\hline DREMASTER SE & \(14 \times 18\) & 60-300 & 45-220 & 10 & 590.5 & & 106 \\
\hline DREMASTER SE & \(14 \times 18\) & 80-400 & 60-300 & 10 & 677.5 & & 107 \\
\hline
\end{tabular}

\title{
HAZET-Competence for calibration of torque and rotation angles
}

HAZET
The tool brand

\author{
\(\checkmark\) Accredited according to DIN EN ISO/IEC 17025 for measured values: \\ - Torque (DIN EN ISO 6789) \\ - Rotation angle (VDI/VDE 2648 page 2; without item 4.2)
}

\section*{\(\checkmark\) Complies with special demands of ISO/TS 16949}
for calibration laboratories (mandatory requirement for all suppliers of the automotive industry)

\section*{\(\checkmark\) HAZET-owned calibration laboratory guarantees optimal technical calibration competence by accreditation \\ \(\checkmark\) Authorised to issue calibration certificates}

DAkks calibration laboratory HAZEI

\section*{User / Client (Torque wrench)}

\section*{DAkkS}

Deutsche
Akkreditierungsstelle D-K-17638-01-00
\({ }^{1)}\) DAkkS: Deutsche Akkreditierungsstelle GmbH (National accreditation body for the Federal Republic of Germany, Berlin)
\({ }^{2)}\) PTB: Physikalisch Technische Bundesanstalt (PTB is the national metrology institute providing scientific and technical services)

\section*{Torque wrench}
SISTAHLWILLEIO Electromechan
Service/series MANOSKOP \({ }^{\circledR}\) 730D
Design
- The electromechanical torque wrench combines
the display and release functions in one device
- Both operating modes can be selected indepen-
dently of the other
- Chuck for interchangeable plug-in tools
- QuickRelease safety lock
- Quick setting via handy keyboard and large display
- Perceptible and acoustic release signal
- Different tolerance limits can be set depending on
the screwing application
- Optical evaluation of the screwing application via
green and red indicator on the display
- Display function even for left-hand torques
- 7500 art.s of screw data can be stored, read out
via a USB interface and evaluated on the PC
- Correct tightening torque is reached automatically
after input of a different pitch

Overload protection by means of acoustic and optical warning signal
- The automatic key lock prevents unintentional adjustment
Additional security of preset values (function mode, release or target value, unit of measure, tolerance value, saving, deviating pitch) via PIN code
- The robust housing protects all sensitive parts The 2-component handle with hand-friendly, green soft zone is resistant to oils, greases, fuels, brake fluids and Skydrol
-2 AA batteries ( 1.5 V ) are included in the scope of delivery
NiMH AA/LR6 batteries, 1.2 V or AA/LR6 RAM batteries, \(1,5 \mathrm{~V}\) can also be used
Automatic reference to the next calibration date
- Easy calibration with testers,
art. no. 51795 ff .
- Where applicable, readjustment without disassembly
- In a sturdy plastic case
(art. no. 55839 103-104 in a sheet steel box)
- Measuring units: Nm, ft-lb, in-lb
- Display deviation +/- 2\%
- With certificate

Patented

\section*{Applications}

To accommodate plug-in tools.

\section*{Note:}

For the USB adapter, jack plug cable and software, see art. no. 55848102
Angle of rotation module available on request.
\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|}
\hline \begin{tabular}{l}
Plug-in socket \\
mm
\end{tabular} & Measuring range Nm & Measuring range \(\mathrm{ft}-\mathrm{lb}\) & Measuring range in-lb & Adjustment resolution \(\mathrm{Nm} / \mathrm{ft}-\mathrm{lb} / \mathrm{in}-\mathrm{lb}\) & Display resolution Nm/tt-lb/in-lb & Length mm & Weight kg & 55839 & ... \\
\hline \(9 \times 12\) & 10-100 & 7.4-75 & 90-900 & 0.2/0.2/2.0 & 0.1/0.1/1.0 & 467 & 1.15 & & 101 \\
\hline \(14 \times 18\) & 20-200 & 15-150 & 180-1800 & 0.5/0.5/5.0 & 0.1/0.1/1.0 & 548 & 1.43 & & 102 \\
\hline \(14 \times 18\) & 40-400 & 30-300 & 360-3600 & 1.0/1.0/10.0 & 0.1/0.1/1.0 & 688 & 1.83 & & 103 \\
\hline \(14 \times 18\) & 65-650 & 48-480 & 580-5800 & 1.0/1.0/10.0 & 0.1/0.1/1.0 & 870 & 3.30 & & 104 \\
\hline
\end{tabular}
\begin{tabular}{|c|c|}
\hline 55841 Electronic to & Electronic torque angle-controlled wrench \\
\hline SIStahlwillel \({ }^{\text {( }}\) & - Background illumination of the display, also for the \\
\hline Sensotork 713 & evaluation of the screwing operation (traffic light \\
\hline Design & principle) \\
\hline - Plug-in reversible ratchet & - Screwing operations are saved with a time stamp \\
\hline - QuickRelease safety lock & - Extra large measuring range (5\% to 100\% of the \\
\hline - For clockwise and anti-clockwise tightening & nominal value) with a display deviation of \(+/-1 \%\) \\
\hline - Adjustable pre-warning time of visual, perceptible & of the respective measured value \\
\hline and acoustic signals & - Display deviation of the angle of rotation of +/-1\% \\
\hline same time & a menu-guided process \\
\hline
\end{tabular}
\begin{tabular}{|c|c|c|c|c|}
\hline \(9 \times 12\) & \(14 \times 18\) & 3/8" & 1/2" & 3/4" \\
\hline \multicolumn{4}{|l|}{\multirow[t]{2}{*}{\begin{tabular}{l}
- Meets DKD-R 3-7, Class 2 and DIN EN ISO 6789 \\
- With factory certification in accordance with DIN EN 10204 \\
- Supplied in plastic case (art. no. 55841103 in a sheet steel box).
\end{tabular}}} & Q1900 \\
\hline & & & & \\
\hline \multicolumn{5}{|l|}{\begin{tabular}{l}
Note: \\
For the USB adapter, jack plug cable and software, see art. no. 55848101.
\end{tabular}} \\
\hline
\end{tabular}

\section*{without}

Comfortable angle of rotation measuremen

Simple and flexible operation with menu navigation on a large display

\begin{tabular}{|rrrrrrr}
\hline \begin{tabular}{r} 
Plug-in socket \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Square drive \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{f t - l b}\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
\(\mathbf{k g}\)
\end{tabular} & 55841
\end{tabular}

\section*{55848 USB adapter, jack plug cable and software \\ gistahlwileio}

\begin{tabular}{|rrrrr}
\hline \begin{tabular}{r} 
Use for \\
art. no.
\end{tabular} & \begin{tabular}{r} 
Length \\
m
\end{tabular} & \begin{tabular}{r} 
Weight \\
g
\end{tabular} & 55848 \\
\hline \(55839+55841\) & 1.5 & 100 & \(\ldots\) \\
\hline
\end{tabular}
Electronic torc
Design
- 2 scroll buttons for fast and easy operation
- Measuring range can be programmed in Nm ,
ft-lb, in-lb
- Tolerance can be programmed in \(2^{\circ}\) intervals
- 3-fold signal when the set maximum torque value
is reached: visually, acoustically and by vibration of
the handle
- Right-hand and left-hand rotation
- Power save function

2 scroll buttons for fast and easy operation Measuring range can be programmed in Nm, to.in-lo

Tolerance can be programmed in \(2^{\circ}\) intervals signal when the set maximum torque value the handle

Power save function

Dust- and splash-proo
- Data and setpoint saved when the battery is changed
Stainless steel housing with impact-resistant, shatter-proof display
Handle made of non-slip fibreglass nylon
with integrated Santoprene soft grip
Reversible plug-in ratchet head and 3 AA batteries included in the scope of delivery

\begin{tabular}{|c|c|c|c|c|}
\hline Plug-in socket mm & Connection square Inch & Adjustment range Nm & Length mm & 55840 \\
\hline \(9 \times 12\) & 1/4 & 3-30 & 405 & 101 \\
\hline \(9 \times 12\) & 3/8 & 7-135 & 450 & 102 \\
\hline \(14 \times 18\) & 1/2 & 20-200 & 535 & 105 \\
\hline \(14 \times 18\) & 1/2 & 34-340 & 650 & 106 \\
\hline
\end{tabular}
\begin{tabular}{|c|c|c|c|c|c|}
\hline 55842 Electronic t & e angle-controlled wrench & 1/4"' & \(3 / 8\) & \(1 / 2^{\prime \prime}\) & \(3 / 4{ }^{\prime \prime}\) \\
\hline BAMCO & - Measuring range can be adjusted in Nm, kg-cm, \(\mathrm{dNm}, \mathrm{ft}-\mathrm{lb}\), in-lb & \multicolumn{4}{|l|}{55842 401-404 Design} \\
\hline 55842 301-304 Design & - Torque, angle of rotation, torque then angle of rotation and values that can be preset & \multicolumn{4}{|l|}{In addition:} \\
\hline - Measuring accuracy ( \(20 \%\) to \(100 \%\) of the maximum torque) +/-2\% +/-3\% & \begin{tabular}{l}
- Counter \\
- Programmable note for re-calibration
\end{tabular} & \multicolumn{4}{|l|}{- Storage capacity for up to 1500 measurements and up to 50 default settings} \\
\hline - Signals: visual (LEDs + display), audible and vibrating & \begin{tabular}{l}
- Metal housing for higher resistance \\
- ISO 6789
\end{tabular} & \multicolumn{4}{|l|}{\multirow[t]{3}{*}{- Torque, angle of rotation, torque and angle of rotation, torque then angle of rotation, values that can be preset and work mode}} \\
\hline - Equipped with a reversible, quick-releasing ratchet head & - 2004/108/EC & & & & \\
\hline - 40 teeth/ \(9^{\circ}\) return angle & & & & & \\
\hline - Up to 10 preset values & & \multicolumn{4}{|r|}{55842 301-304} \\
\hline - Programmable automatic shut-off & & & & & \\
\hline \begin{tabular}{l}
- Data and setpoint saved during battery change \\
- Operating temperature: \(5^{\circ} \mathrm{C}\) to \(42^{\circ} \mathrm{C}\)
\end{tabular} & \(0 \% 1\) & & 8 & 8 & 710 \\
\hline
\end{tabular}

Storage temperature: \(-10^{\circ} \mathrm{C}\) to \(50^{\circ} \mathrm{C}\)
55842 401-404

\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Connection square Inch & Data storage and USB & Adjustment range Nm & Adjustment range in-lb & Adjustment range \(\mathrm{ft}-\mathrm{lb}\) & Length mm & Weight kg & 55842 & ... \\
\hline 1/4 & - & 1.5-30 & 13.3-265.5 & 1.1-22.1 & 358 & 0.84 & & 301 \\
\hline 1/4 & X & 1.5-30 & 13.3-265.5 & 1.1-22.1 & 357 & 0.85 & & 401 \\
\hline 3/8 & - & 7-135 & 62-1194 & 5.2-99.5 & 482 & 1.37 & & 302 \\
\hline 3/8 & X & 7-135 & 62-1194 & 5.2-99.5 & 482 & 1.37 & & 402 \\
\hline 1/2 & - & 17-340 & 150.5-3009 & 12.5-250 & 677 & 2.02 & & 303 \\
\hline 1/2 & X & 17-340 & 150.5-3009 & 12.5-250 & 677 & 2.02 & & 403 \\
\hline 3/4 & - & 40-800 & 354-7080 & 29.5-590 & 1235 & 4.85 & & 304 \\
\hline 3/4 & x & 40-800 & 354-7080 & 29.5-590 & 1235 & 4.85 & & 404 \\
\hline
\end{tabular}

\section*{55843}

Aluminium electronic torque angle-controlled wrench

\section*{BAHCO}

Design
With data storage and USB in lightweight aluminium design
Interchangeable ratchet head ( \(9 \times 12 \mathrm{~mm}\) )
Measuring accuracy ( \(20 \%\) to \(100 \%\) of the maximum torque) \(+/-2 \%+/-3 \%\)
Signals: visual (LEDs + display), audible and vibrating
Equipped with reversible ratchet head
60 teeth \(/ 6^{\circ}\) return angle
Storage capacity for up to 1500 measurements and 50 default settings
Programmable automatic shut-off
- Data and setpoint saved during battery change

Operating temperature: \(5^{\circ} \mathrm{C}\) to \(42^{\circ} \mathrm{C}\)
Storage temperature: \(-10^{\circ} \mathrm{C}\) to \(50^{\circ} \mathrm{C}\)
Plug-and-play USB data download to Excel format
- Measuring range can be adjusted in \(\mathrm{Nm}, \mathrm{kg}-\mathrm{cm}\)
dNm, ft-lb, in-lb
Torque, angle of rotation, torque and angle of rotation, torque then angle of rotation, values that can be preset and work mode
- Counter

Programmable note for re-calibration
ISO 6789
2004/108/EC
\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Connection square Inch & Data storage and USB & Adjustment range Nm & Adjustment range in-lb & Adjustment range ft-lb & Length mm & Weight kg & 55843 & ... \\
\hline \(9 \times 12\) & 1/4 & x & 1.5-30 & 13.3-265.5 & 1.1-22.1 & 377 & 0.65 & & 301 \\
\hline
\end{tabular}

\section*{Torque wrench}

\section*{55847 Electronic torque wrench SENSOTORK \({ }^{\circledR} 701\) \\ Advantages: \\ Reliable. Thanks to the fixed, integrated fine-tooth \\ Design}

Compact. The ergonomic design is extremely slim and allows you to work even when space is restricted.
Versatile. 3 measuring modes: Track, Peak Hold, screwing application with evaluation
Precise. The SENSOTORK \({ }^{\circledR} 701\) measures with a deviation of only \(+/-4 \%\). And over a long period. Intuitive. The different modes can be set quickly and easily via the key control.
Ergonomic. Effortless work thanks to special grip design.

- With fixed, built-in fine-tooth ratchet (80 teeth), \(1 / 4\) inch
- Very slim and compact design for small torques from 1 Nm
- Measurement units: Nm, cNm, ft-lb, in-lb
- Measurement regardless of force application point
- Indicating, for a wide torque range from \(1-20 \mathrm{Nm}\)
- Supplied with 3.6 V lithium battery, type 14500
- Calibration with the perfectControl calibration
device no. 7794 or calibration system no. 7706
- Where applicable, readjustment without disassembly
- With certificate
- Display deviation +/- 4\%

With additional SENSOMASTER 4 software:
- Adjustable screwing application
- Evaluation of screwing operation by means of colour LEDs, buzzer and vibration
- Adjustable calibration interval
- Can be documented
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline Connection square Inch & Adjustment range Nm & Adjustment range cNm & Adjustment range ft-lb & Adjustment range in-lb & Length mm & Weight kg & 55847 & \(\ldots\) \\
\hline 1/4 & 1-20 & 100-2000 & 0.7-15 & 9-180 & 210 & 0.145 & & 101 \\
\hline
\end{tabular}

- 4 measurement modes (torque, rotation angle, torque with control variable of rotation angle, rotation angle with control variable of torque)
- High-resolution colour graphic display with additional side signal lights
- Freely configurable menu structure
- Optional: Li-ion battery no. 7195-2 and charger no. 7160
- 3 function modes: releasing, peak (displaying operation with peak value display) and track (displaying operation with current value display)
- Micro-USB 2.0 interface
- Bayonet mount for battery compartment
- QuickRelease safety lock changing system for plug-in tools
- Angle of rotation measurement with no reference arm
- Data storage (up to 2500 screw operations)
- Up to 200 screwing applications can be programmed in a maximum of 25 processes
- Different tolerance limits can be adjusted depending on the screwing application
Audible and visual evaluation of the screwing application
- Fast and precise adjustment via keyboard
- No accidental adjustment thanks to automatic key lock
Overload protection by means of acoustic and optical warning signals and forced release (right)
Automatic indication of the next calibration deadline depending on the time and/or the load count
Fully automatic calibration and adjustment with the perfectControl calibration and adjustment device
no. 7794-2 (torque) or
no. 7794-3 (torque and angle of rotation)

Automatically correct tightening torque on input of g actual dimension
Ready for operation again immediately afte discharge
- Clockwise and anti-clockwise tightening - for anticlockwise tightening in release mode, it may be necessary to rotate the plug-in tool by \(180^{\circ}\)
Perceptible and acoustic release signal
- Torque and angle of rotation visible at the same time
- Measurement independent of the point of application of force (end no. 101-103)
Reliable handling with ergonomically shaped handle (resistant to oils, greases, fuels, brake fluids and Skydrol)
- In a sturdy plastic case (end no. 107 in a sheet steel box)
With 2 certificates (torque, angle of rotation)
- Registered design, patented

Supplied with Sensomaster software, USB cable, 4
micro-batteries AAA/LR03, 1.5 V
Micro-NiMH batteries AAA, 1.2 V can be used
55846102
- Display resolution, rotation angle \(0.1^{\circ}\)
- Display deviation for rotation angle \(+/-1 \%\),
+/- 1\% digit
Display resolution for torque
Up to \(60 \mathrm{Nm}: 0.01 \mathrm{Nm}\)
More than \(60 \mathrm{Nm}: 0.1 \mathrm{Nm}\)
Display deviation for torque \(+/-2 \%\),
+/- 1\% digit
55846104

\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline Plug-in socket mm & Square drive Inch & Adjustment range Nm & Adjustment range ft-lb & Length mm & Weight kg & 55846 & ... \\
\hline \(9 \times 12\) & 1/4 & 1-10 & 0.7-7.5 & 226 & 0.432 & & 101 \\
\hline \(9 \times 12\) & 1/4 & 2-20 & 1.5-15 & 226 & 0.442 & & 102 \\
\hline \(9 \times 12\) & 1/4 & 4-40 & 3-30 & 252 & 0.482 & & 103 \\
\hline \(9 \times 12\) & 3/8 & 6-60 & 4.5-45 & 393 & 0.965 & & 104 \\
\hline \(9 \times 12\) & 1/2 & 10-100 & 7.5-75 & 466 & 1.232 & & 105 \\
\hline \(14 \times 18\) & 1/2 & 20-200 & 15-150 & 547 & 1.663 & & 106 \\
\hline \(14 \times 18\) & 3/4 & 40-400 & 30-300 & 687 & 2.275 & & 107 \\
\hline
\end{tabular}


\section*{Torque wrenches | Plug-in tools}

\section*{55845 Electronic torque angle-controlled wrench 7000 eTAC TOP version}

\section*{Hazet \\ Design}

Measuring accuracy: +/- 1\% / +/- 1 digit (or \(+/-1^{\circ}\) ) in left and right direction of rotation Torque and angle-controlled wrench with maximum precision
Ergonomic, user-orientated design of the entire tool for professional use
2-component handle made of fibreglass-reinforced, impact-resistant plastic and soft grip elements 3 -fold signalling of the screwing process via acoustic signal (buzzer), vibration and all-round \(360^{\circ}\) LED display with traffic-light function visible from any position
Large, easy-to-read display, can be rotated by \(180^{\circ}\)
Measured value display in 13 mm font size including OK/NOK Screwing application evaluation Simple, clearly structured menu guidance in easy-to-read plain text in font size 5 mm in German and English
Safety switch-on and switch-off function (2x button press) and automatic, time-dependent adjustable and energy-saving stand-by function
Adjustable torque units
Nm and ft-lb, in-Ib, Kgf-m
Large angle of rotation range (adding) up to 999 degrees

Menu lock function for protection against unauthorised adjustment of the adjustment values with self-selectable four-digit code
Battery and memory display
Extremely long service life due to 4 commercially available AA batteries ( 1.5 V ) or rechargeable batteries
Adjustable signalling: Acoustic signal (buzzer) On/Off and vibration On/Off
Variable threshold value (first warning stage) Background illumination of the display can be activated
Memory space for up to 2000 measurements, incl. date and time
- Programmable parameter sets and processes Control function: Programmable angle of rotation check during torque tightening and torque check during angle of rotation tightening
Optional evaluation software for memory data, with access via mini-USB port (available on request for a surcharge)
Supplied with detailed operating instructions and certificates in an aluminium case with foam insert including HAZET plug-in reversible ratchet
Effective length can be adjusted/programmed for other plug-in tools (prerequisite for correct torque/angle of rotation measurements)

\begin{tabular}{|rrrrrrr}
\hline \begin{tabular}{r} 
Plug-in socket \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Connection square \\
Inch
\end{tabular} & \begin{tabular}{r} 
Adjustment range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Length \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
\(\mathbf{k g}\)
\end{tabular} & 55845
\end{tabular}

Design
Chrome-plated.
\(\left.\begin{array}{|rrr|}\hline \begin{array}{r}\text { Size } \\ \mathbf{m m}\end{array} & \begin{array}{r}\text { Plug-in socket } \\ \mathbf{m m}\end{array} & 51785\end{array}\right] \ldots\)
\begin{tabular}{|rrr|}
\hline \begin{tabular}{r} 
Size \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Plug-in socket \\
\(\mathbf{m m}\)
\end{tabular} & 51785 \\
\hline \(\mathbf{1 7}\) & \(9 \times 12\) & \(\ldots\) \\
\hline 18 & \(9 \times 12\) & 111 \\
\hline 19 & \(9 \times 12\) & 112 \\
\hline 13 & \(14 \times 18\) & 113 \\
\hline 14 & \(14 \times 18\) & 114 \\
\hline 15 & \(14 \times 18\) & 115 \\
\hline 16 & \(14 \times 18\) & 116 \\
\hline 17 & \(14 \times 18\) & 117 \\
\hline
\end{tabular}
\begin{tabular}{|rrr|}
\hline \begin{tabular}{r} 
Size \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Plug-in socket \\
mm
\end{tabular} & 51785 \\
\hline \(\mathbf{1 8}\) & \(14 \times 18\) & \(\ldots\) \\
\hline \(\mathbf{1 9}\) & \(14 \times 18\) & 119 \\
\hline 21 & \(14 \times 18\) & 120 \\
\hline 22 & \(14 \times 18\) & 121 \\
\hline 24 & \(14 \times 18\) & 122 \\
\hline 27 & \(14 \times 18\) & 123 \\
\hline \(\mathbf{3 0}\) & \(14 \times 18\) & 124 \\
\hline \(\mathbf{3 2}\) & \(14 \times 18\) & 125 \\
\hline
\end{tabular}

Design
Chrome-plated.

\section*{Note:}

Open box wrench plug-in tools available on request.

Release accuracy in accordance with ISO 6789, DIN EN ISO 6789, NF EN ISO 6789 - Made in Germany

\(-1\)

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline Size
E & Plug-in socket mm & 55915 & ... & \[
\begin{array}{r}
\text { Size } \\
E
\end{array}
\] & Plug-in socket mm & 55915 & ... & Size & Plug-in socket mm & 55915 & ... \\
\hline 6 & \(9 \times 12\) & & 101 & 12 & \(9 \times 12\) & & 104 & 18 & \(14 \times 18\) & & 107 \\
\hline 8 & \(9 \times 12\) & & 102 & 14 & \(9 \times 12\) & & 105 & 20 & \(14 \times 18\) & & 108 \\
\hline 10 & \(9 \times 12\) & & 103 & 14 & \(14 \times 18\) & & 106 & 24 & \(14 \times 18\) & & 109 \\
\hline
\end{tabular}


\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|}
\hline 55930 & \multicolumn{4}{|l|}{Plug-in reversible ratchets} & \[
9 \times 12
\] & \(14 \times 18\) & \[
3 / 8^{\prime \prime}
\] & 1/2" & 3/4" \\
\hline \multicolumn{10}{|l|}{SISTAHLWILLE! \({ }^{\text {O }}\)} \\
\hline Design & & & & & & & & & 55930 \\
\hline \multicolumn{10}{|l|}{Chrome-plated.} \\
\hline Connection square Inch & Plug-in socket mm & Teeth Number & 55930 & ... & & &  & & \\
\hline 3/8 & \(9 \times 12\) & 60 & & 102 & & & - & & \\
\hline 1/2 & \(9 \times 12\) & 60 & & 103 & & & & & \\
\hline 1/2 & \(14 \times 18\) & 60 & & 104 & & & & & \\
\hline 3/4 & \(14 \times 18\) & 60 & & 105 & & & & & \\
\hline
\end{tabular}

Plug-in tools | Torque testers
\begin{tabular}{|c|c|c|c|c|c|}
\hline 51793 & \multicolumn{5}{|l|}{Plug-in fine-tooth ratchet} \\
\hline \begin{tabular}{l}
Hazet \\
Design \\
Chrome-plated, for righ fine toothing, 72 teeth.
\end{tabular} & /left-hand rotat & \begin{tabular}{l}
Qua \\
Chro
\end{tabular} & m-vanadium & & \\
\hline Connection square Inch & Plug-in socket mm & Teeth Number & Length Approx. mm & 51793 & ... \\
\hline 3/8 & \(9 \times 12\) & 72 & 58.5 & & 101 \\
\hline 1/2 & \(9 \times 12\) & 72 & 58.5 & & 102 \\
\hline 1/2 & \(14 \times 18\) & 72 & 70.5 & & 103 \\
\hline 3/4 & \(14 \times 18\) & 72 & 101.0 & & 104 \\
\hline
\end{tabular}

\section*{55938}

Plug-in adapter

Quality
Chromium-vanadium steel.

\section*{Applications}

For reducing or increasing the plug-in square.
\begin{tabular}{|rrrr|}
\hline Output socket & Drive socket \\
mm & mm & 55938 & \(\cdots\) \\
\hline \(14 \times 18\) & \(9 \times 12\) & 101 \\
\hline \(9 \times 12\) & \(14 \times 18\) & 102 \\
\hline
\end{tabular}


55940
Plug-in weld-on pieces

\section*{Design \\ Bronzed.}
\begin{tabular}{|rrr|}
\hline Plug-in socket & 55940 & \(\ldots\) \\
\hline mm & & 101 \\
\hline \(9 \times 12\) & 102 \\
\hline \(14 \times 18\) & \\
\hline
\end{tabular}

Use
For welding self-made tools.
55940
Note:
To avoid damage caused by high temperatures, the retaining pin, spring and washer are not fitted until the tool has been welded. Instructions are included.


55961
Electronic torque testers


55961101
Fixed 27 mm hexagonal chuck.
Design
Fixed \(1 / 4\) inch hexagonal chuck incl.
1 adapter \(1 / 4\) inch hexagon socket \(x 1 / 4\) inch square socket and 1 adapter \(1 / 4\) inch hexagon socket \(x 3 / 8\) inch square socket.

\section*{55961101}

Design
Fixed \(1 / 2\) inch square chuck.

\section*{55961102}


55961102

\begin{tabular}{|rrrrrrrr}
\hline \begin{tabular}{r} 
Measuring range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{r} 
Hexagonal chuck \\
Ext. inch
\end{tabular} & \begin{tabular}{r} 
Square chuck \\
Int. inch
\end{tabular} & \begin{tabular}{r} 
Hexagonal chuck \\
Ext. \(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r}
\(\mathbf{H x \emptyset}\) \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
\(\mathbf{k g}\)
\end{tabular} & \(\mathbf{5 5 9 6 1}\)
\end{tabular}

Note:
Vehicle adapter for 12-volt power supply available on request.

\section*{Info Calibration systems}

\section*{ISTAHLWILIE}

For an overview for complete calibration systems with matching components, see page 55.36.
\begin{tabular}{|c|c|c|c|c|c|}
\hline 55980 & Electronic workshop testers & 1/4" & 3/8" & 1/2" & 3/4" \\
\hline Sistahlwilleio & & & & & \\
\hline
\end{tabular}

Sensotork 7707 W
Design
Compact workshop tester that is easy to expand with easily interchangeable measurement transducers (see art. no. 55983). High accuracy thanks to the flat measurement transducers and measurement processing and digitalisation in the transducer itself. High level of reliability thanks to the additional display of the actual tightening torque with clicking torque wrenches.
Comprising:
Measurement transducer (DBGM), holder, display unit (DBGM), stand for display unit (with 1.5 m cable), spiral cable, power supply ( 230 V ) or direct connection to a \(12-\mathrm{V}\) vehicle electrical system possible, square adapter, mounting kit for horizontal and vertical test position for right-hand and lefthand measurements.

The easily interchangeable transducers are secured in the holder with a QuickRelease safety lock. Versatile and user-friendly thanks to the horizontal or vertical test position and variable positioning of the display unit, additional stand with \(1.5-\mathrm{m}\) cable to accommodate the display unit for better optical tracking when testing long torque wrenches. A particularly large measuring range from approx. \(2 \%\) to \(100 \%\) of the nominal value. The measured values can be transferred to a PC via a USB cable. Complies with DIN 51309:2005, Class 2 and directive DRD R 3-8:2003. With certificate. Supplied in a plastic case.
\begin{tabular}{|c|c|c|c|c|c|}
\hline Measuring range Nm & Drive socket Inch & Adapter Inch & Weight
\[
\mathrm{kg}
\] & 55980 & \(\ldots\) \\
\hline 0.4-20 & 1/4 & & 6.255 & & 102 \\
\hline 2-100 & 3/8 & 1/4x3/8 & 7.025 & & 103 \\
\hline 25-1100 & 3/4 & 1/4x3/4 / 3/8x3/4 / 1/2x3/4 & 7.495 & & 104 \\
\hline
\end{tabular}


\section*{Torque testers}


\section*{Square adapter}
\(1 / 4\) inch on the inside to \(3 / 4\) inch on the outside ( \(6 \times 20\) ).

\section*{55984111}

Square adapter
Design
(10 x 20).
55984112
Square adapter
\(1 / 2\) inch on the inside to \(3 / 4\) inch on the outside ( \(12.5 \times 20\) ).

55984
USB adapter cable + software 104
Spiral cable ..... 106
Square adapter, \(1 / 4\) inch \(\times 3 / 4\) inch ..... 110
Square adapter, \(3 / 8\) inch \(\times 3 / 4\) inch ..... 111
Square adapter, \(1 / 2\) inch \(x 3 / 4\) inch 112

\section*{55987 \\ Mechanical calibration device for torque wrenches}

\section*{Justahlwileio}

\section*{55987201}

Mechanical basic unit up to 400 Nm Design
Measurement without offset of the force application point. A special power transmission system means that there is no shift of the force application point during the calibration process. Powered by the handwheel, the lever mounted beneath the test rail is moved in a linear motion by a spindle. The linear movement is converted into a rotary motion that then takes effect on the transducer. The torque wrench to be calibrated remains in a constant position during the entire calibration. This means that measuring errors resulting from a shift in the force application point are avoided.

The torque wrench is automatically aligned in the horizontal position by a low-friction linear bushing. The resulting reduction in the transverse forces on the measurement transducer leads to a reduction in measurement errors. Supplied without a torque wrench, measurement transducer, display unit and holder.

Note:
For an extension, see art. no. 55987202.
55987202
Extension
Applications
For the basic unit (art. no. 55987 201)
for extending the range to 1100 Nm .


55987202

\begin{tabular}{|r|l|l|r|r|r|}
\hline \begin{tabular}{r} 
Range \\
\(\mathbf{N m}\)
\end{tabular} & \begin{tabular}{l} 
For measurement transducer \\
art. no.
\end{tabular} & \begin{tabular}{l} 
For torque wrench \\
with functional length (LF) max. mm
\end{tabular} & \begin{tabular}{r} 
Profile width \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
W x H x L \\
\(\mathbf{m m}\)
\end{tabular} & \begin{tabular}{r} 
Weight \\
\(\mathbf{k g}\)
\end{tabular}
\end{tabular}

\section*{55989 Test adapter}

\section*{Applications}

Can be screwed to the mechanical actuation device, art. no. 55987. The torque screwdriver to be calibrated is inserted in the square socket of the measurement transducer and fixed in place using the universal centre clamping device. The required force is introduced into the torque screwdriver in a controlled manner using the handwheel.
\begin{tabular}{|rrrrr}
\hline Range & W x H x D \\
mm & \begin{tabular}{r} 
Weight \\
kg
\end{tabular} & 55989 & \(\ldots\) \\
\hline-10 & \(250 \times 442-593 \times 351\) & 3.7 & 101
\end{tabular}


Complete calibration systems
with matched components

```

