

74000 - 74001
Leather wad punch
Design

Special steel, die-forged, with plain pipe, stove-enamelled.

Applications

For punching holes in cardboard, leather, plastic, sealant material, etc.

74000 301

74000 302

74000 303

Set contents 74000 301

1 Leather wad punch 2 / 4 / 6 / 8 / 10 / 12 / 14 / 16 / 18 / 20 / 22 / 24 / 26 / 28 / 30 mm Ø.

Set contents 74000 302

1 Leather wad punch 3 / 5 / 6 / 8 / 10 / 12 / 13 / 14 / 16 / 19 / 22 / 25 mm Ø.

Set contents 74000 303

1 Leather wad punch 3 / 6 / 8 / 10 / 12 / 16 / 20 / 25 mm Ø.


74001

Set contents	Design	74000	...
15 pieces	in wooden case		301
12 pieces	in synthetic leather bag		302
8 pieces	in plastic bag		303

Individual Hole diameter mm	74001	...
2		102
3		103
4		104
5		105
6		106
7		107
8		108
9		109
10		110
11		111
12		112
13		113
14		114
15		115
16		116
17		117
18		118

Individual Hole diameter mm	74001	...
19		119
20		120
21		121
22		122
23		123
24		124
25		125
26		126
27		127
28		128
29		129
30		130
31		131
32		132
33		133
34		134
35		135

Individual Hole diameter mm	74001	...
36		136
37		137
38		138
39		139
40		140
42		142
44		144
45		145
46		146
48		148
50		150
52		152
60		156
65		157
70		158

74010
Revolving punch pliers
Design

With lock, made from sheet steel, 6 pipes 2–5 mm Ø.

Applications

For punching holes in cardboard, leather, fabric, rubber, etc.

74010


Length mm	74010	...
240		101

74040

Punch sets



Design

Heavy-duty impact holder with easily replaceable inserts. Attach two inserts in the size required to precision-manufacture a sealing ring in just one step.

Applications

Suitable for use as a punch and for producing sealing rings made of leather, rubber, cardboard, felt, plastic, cork, etc.

Quality

Special steel.

74040 101

74040 102

74040 103



Set contents 74040 101

- 1 Impact holder,
- 10 Inserts 3 / 4 / 6 / 8 / 10 / 12 / 14 / 16 / 18 / 20 mm.

Set contents 74040 102

- 1 Impact holder,
- 20 Inserts 3 / 4 / 6 / 8 / 10 / 12 / 14 / 16 / 18 / 20 / 22 / 24 / 26 / 28 / 30 / 32 / 34 / 36 / 38 / 40 mm.

Set contents 74040 103

- 1 Circular cutter,
- 2 Impact holder,
- 30 Inserts 3 / 4 / 6 / 8 / 10 / 12 / 14 / 16 / 18 / 20 / 22 / 24 / 26 / 28 / 30 / 32 / 34 / 36 / 38 / 40 / 42 / 44 / 46 / 48 / 50 / 52 / 54 / 56 / 58 / 60 mm.



Set contents	Design	74040	...
11 pieces	in metal box	101	
21 pieces	in metal box	102	
33 pieces	in metal box	103	

74120 - 74121

Ring cutters and seal cutters

74120

Design

Complete with cutting base, centring pin, blade and cutting circle. Cuts everything from 300 mm outer Ø up to 25 mm inner Ø.

Applications

For the efficient production of sealing rings from any material that can be cut, such as rubber, plastic, cardboard, leather, etc. up to approx. 6 mm thickness to suit your chosen material.

Spare blade

Weight approx. kg	74120	...	74121	...
1.5	101		102	



74120

74121



74125

Ring and seal cutting machine

74125 101

Design

With hand crank, without drive.

Accessories:

- 1 cutting mat 400 mm Ø, 3 mm thick,
- 1 circular blade, 1 punch.

Applications

For the efficient production – including in large quantities – of sealing rings out of any material that can be cut, such as rubber, PTFE, PVC, cardboard, leather, etc. up to approx. 9 mm thickness to suit your chosen material.



74125 101

	74125	...
Machine	101	
Spare blade	102	

Technical data:

L x H x W	1100 x 250 x 170 mm
Weight	6.5 kg
Cutting speed	5.5–6.5 m/min.
Ring diameter min.–max.	approx. 80–1250 mm
Ring width min.–max.	approx. 1–160 mm
Max. cutting depth	approx. 9 mm

74125 102



74330 - 74331

Hole puncher TRISTAR

74330

Hole puncher

Design

Hole puncher with splitting punch that divides the waste piece into three equal-sized pieces. The hole puncher consists of three pieces: the die, the stamp and a ball bearing connecting screw.

Applications

Can be used with a ball bearing screw for manual operation using a wrench, or with a tension bolt for operation using hydraulic equipment.

Pre-drill sheets as follows:

Ø 6.0 mm screws = 6.2–6.5 mm hole,

Ø 9.5 mm screws = 9.7–10.0 mm hole,

Ø 19.0 mm screws = 19.5–20.0 mm hole.

74331

Spare ball bearing screws

Applications

For hole puncher TRISTAR, art. no. 74330.



74330



74331 101



74331 102



74331 103



74331 104



Splitting punch Ø mm	For thread size	Screw size mm	Max. thickness of sheet carbon steel St 37 to mm	Hole puncher		Spare screws	
				74330	...	74331	...
12.5	M 12	6.0 x 40	2		101		101
16.2	M 16	9.5 x 50	2		102		102
20.4	M 20	9.5 x 50	2		103		102
25.4	M 25	9.5 x 50	2		104		102
32.5	M 32	19.0 x 55	2		105		103
40.5	M 40	19.0 x 75	2		106		104
50.5	M 50	19.0 x 75	2		107		104
63.5	M 63	19.0 x 75	2		108		104

74333

3-point hole puncher (screw hole puncher)

Design

Precision design with **3-point support**, which prevents the sheet becoming deformed. Precise alignment with the cross line with the help of 4 notches on the die.

Applications

For sheet thickness of 2 or 3 mm in St 37. For punching holes in aluminium, copper, brass and iron sheets, plastics, hardboard, rubber, leather, etc. For manual and hydraulic actuation.

Note:

For spare draw bolts, see art. no. 74334.

74333



Punch Ø mm	Punch Ø for PG	Draw bolt thread Ø mm	74333	...
15.2	9	9.5		102
16.0	-	9.5		103
17.0	-	9.5		104
18.0	-	9.5		106
18.6	11	9.5		107
20.0	-	9.5		108
20.4	13	9.5		110
22.0	-	9.5		111
22.5	16	9.5		112
24.0	-	9.5		114
25.0	-	9.5		115
28.3	21	9.5		118
30.0	-	9.5		120

Punch Ø mm	Punch Ø for PG	Draw bolt thread Ø mm	74333	...
31.0	-	9.5		121
32.0	-	9.5		122
35.0	-	9.5		125
37.0	29	19.0		127
38.0	-	19.0		128
40.0	-	19.0		130
43.0	-	19.0		133
45.0	-	19.0		135
47.0	36	19.0		137
51.0	-	19.0		142
54.0	42	19.0		144
60.0	48	19.0		146

74334

Spare draw bolts

Applications

For 3-point hole puncher
art. no. 74333.

Draw bolt thread Ø mm	Screw length mm	74334	...
9.5	40		101
9.5	50		102
19.0	55		103
19.0	75		104

74334 101



74334 103



74334 102



74334 104



74335 - 74336
Set of compact manual hydraulic punches

74335 201

Applications

For round holes up to:

60 mm Ø punching capacity,
3-mm sheet with F = 37 kp/mm².

For round holes up to max.:

75 mm Ø punching capacity,
2-mm sheet with F = 37 kp/mm².

For round holes up to:

54 mm Ø punching capacity,
INOX sheets, 2.0 mm.
Ideal for workshop use and assembly tasks.

ONE-HANDED OPERATION.

Note:

For suitable hole puncher, see art. no. 74333.
Control devices with higher performance available
on request.

74335



74336 101

74336 102



74336 103



Set contents	
1	Manual hydraulic punch made of aluminium (40% less weight), with overload valve,
1	Punching die 19.0 mm,
1	Punching die, stepped 19 x 9.5 mm,
1	Spacer bushing set,
1	Special drill for pre-drilling HSS Co 11 mm.

		Spare parts			
	Version	74335	...	74336	...
Hydraulic punch set	in a transport case		201		
Hydraulic screw 19 mm Ø	-				101
Hydraulic screw 19 x 9.5 mm Ø	-				102
Spacer bushing set	-				103