Universal measuring stands

Design

- Base is finely milled on all sides
- Prismatic base for mounting on shafts or cylindrical bodies
- Column can be adjusted and tightened using large hand nut on the base
- The transverse arm can be adjusted on the column by means of the clamping device
- For exact setting of the clock, a fine adjustment is made to the transverse arm
- **Dial gauge mount 8 mm** (h 6) and dovetail for small feeler
- Supplied without dial gauge

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



Measuring height approx. mm	Overhang mm	Transverse arm Ø mm	Column Ø approx. mm	Base size approx. mm	Weight kg	34002	
300	180	16	16	250 x 60	3.8		101

34003

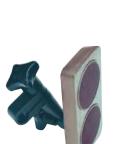
Magnetic holder

Design

- Flat base, with height and lateral adjustment
- For gauges with shaft Ø 8 mm (h 6)
- Planar contact surface
- High adhesive force thanks to 2 sintered magnets integrated in the base

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.







LxWxH	34003	
approx. mm		
73 x 38 x 46		101

34008

Magnetic measuring stands

Design

- With location hole for normal dial gauges with **shaft** Ø 8 mm and dovetail aguide
- With fine adjustment

Note

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



Overall height mm	Overhang approx. mm	Base Ø approx. mm	Adhesive force approx. N	34008	
155	105	35	250		101

34012

Magnetic measuring stands (link stand)



Design

- Magnetic base
- Switching system: Rotary switch
- Can also be used in hard-to-reach places thanks to the movable column
- Perfect rigidity can be achieved by moving the eccentric clamping lever
- Regulating nut for adjusting the rope tension
- The mechanically resistant design and a special treatment of the surface of the balls ensure lasting precision
- Supplied without dial gauge

Note

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

Magnetic base and linkage

are also available individually on request.



Over	rall height mm	Magnetic base approx. mm	Adhesive force approx. N	Magnetic sides	34012	
	350	70 x 46 x 65	600	2		102

Magnetic measuring stands | Articulated measuring stands

34013

Magnetic measuring stands

Design

- Base with powerful permanent magnet, high adhesive force
- Can be turned on and off using rotary switch
- Prismatic base
- Transverse arm with joint and fine adjustment of the **dial gauge**
- For gauges with shaft Ø 8 mm (h 6)
- Chrome-plated column and transverse arm

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

Magnetic base and linkage

are also available individually on request.

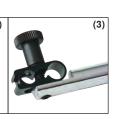


Overall height mm	Overhang approx. mm	Column Ø approx. mm	Transverse arm Ø approx. mm	Magnetic base approx. mm	34013	
230	150	12	10	65 x 48 x 55		101

34014 Magnetic measuring stands Note: Design Switchable magnetic base with precise fine adjustment and prismatic base (1) Patented clamping mechanism, three-point clamping mechanism (2) Universal dial-gauge mount:









Overall height mm	Column Ø x height mm	Transverse arm Ø x length mm	Magnetic base mm	Adhesive force N	Magnetic base thread	34014
270	14 x 203	12 x 185	60 x 50 x 55	800	M 8	101

34015 - 34018 Magnetic measuring stands

34015

Design

- With high adhesive force
- Can be turned on and off using rotary switch

6 and 8 mm, 3/8-inch, prisms and eyelet (3)

- V-shaped recess in the base
- Transverse arm with joint and fine adjustment of the **dial gauge**
- For dial gauges with **shaft Ø 8 mm** (h 6) and dovetail
- Chrome-plated column and transverse arm
- Overhang 180 mm
- Transverse arm Ø 16 mm
- Without dial gauge

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

34016

Wooden boxes, empty.

34017

Magnetic base, individual.

34018

Linkage, individual.





					Measuring stands	Woo	den boxes	Mag	netic base		Linkage	
1	Overall height	Column Ø	Magnetic base	Adhesive force	34015		34016		34017		34018	
	mm	mm	approx. mm	approx. N								
	285	16	70 x 46 x 65	600		101		101		101		101
	500	20	75 x 60 x 80	800		102				102		102

3D articulated measuring stands



Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

34011 101-103+105

Design

- Mechanical, maintenance-free central clamping
- Microfine adjustment with combined holder for dial gauges, with shaft Ø 8 mm and lever gauge probes with dovetail
- Delivery: without dial gauge and lever gauge probe

Advantage:

- Simple, quick operation
- High degree of mobility
- Precise positioning

34011 101

Advantage:

- Base of cylindrical mounting spigots \varnothing 10 mm for mounting in collet chucks or drill chucks
- For aligning and zero setting workpieces and devices









Overall height mm	Operating radius mm	Base size L x W x H mm	Adhesive force approx. N	34011	
200	130	*10 x 40	-		101
220	130	34 x 30 x 35	300		102
300	200	60 x 50 x 55	750		103
380	280	60 x 50 x 55	750		105

^{*}with cylindrical mounting spigots (W x L) $\,$

34011

3D articulated measuring stand



Design

- Highly reinforced articulated arm with mechanical, maintenance-free central clamping for max.
- Microfine setting for precise fine adjustment (1 revolution 0.1 mm)
- With a combined mount for precision pointers with shaft Ø 8 mm and lever gauge probes with dovetail
- Strong switch-magnet base with prismatic base for standing stability in all positions
- Supplied without precision pointer

Advantage:

- Simple, quick operation
- High degree of mobility
- Precise positioning

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



34011 106



Overall he	ight	Operating radius	Base size L x W x H	Adhesive force	34011	
	mm	mm	mm	approx. N		
	435	330	75 x 50 x 55	900		106

Measuring stands | Articulated measuring stands

34019

Magnetic measuring stands









- High stability and accuracy

- Practical positioning
- Secure, stable base
- Strong central clamping with robust aluminium clamping jaws
- Additional joint before fine adjustment
- Precise microfine adjustment with combined mount for dial gauges shaft Ø 8 mm and lever gauge probe with dovetail
- Strong switching magnet
- Supplied without dial gauge/lever gauge probe

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



Overall height mm	Transverse arm Ø x L mm	Vertical arm Ø x L mm	Micro fine adjustment Ø 8 mm	Adhesive force approx. N	Base size L x W x H mm	34019	
277	8 x 75	10 x 106	Χ	300	34 x 30 x 35		101
367	10 x 106	12 x 156	Χ	750	60 x 50 x 55		102
453	12 x 164	14 x 184	Х	750	60 x 50 x 55		103

34027

3D precision articulated measuring stands





STRATO μ-LINE

Design

- Extension of the STRATO-LINE in the highprecision range
- Precision fine adjustment with outstanding ease of adjustment and a high level of repeatability especially for measurements in the thousandths of a millimetre range
- Precise positioning in no time at all
- FISSO articulated stands can be moved easily and precisely into any position required
- Central clamping handle for fixing and releasing all 3 joints
- Short clamping path for maximum operator comfort
- Powerful and durable clamping
- Friction clamping based on continuously adjustable, purely mechanical clamping system
- High stability of the articulated stand thanks to precise fit in the ball joint

- Pre-stress prevents unwanted collapse in the loosened state to protect the measuring instruments
- Maintenance-free and permanent system
- Made of steel, free of play, for precise positioning of the measuring devices, as well as high measurement and repeat accuracy
- Combined mount for dial gauges, electronic measuring probes with shaft Ø 8 mm and lever gauge probes with dovetail
- Supplied in polystyrene or cardboard box, without a dial gauge/lever gauge probe.

Quality

Ball joints with maximum precision made of steel, red anodised arm parts made of high-quality light metal, microfine adjustment made of steel.

Note

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

34027 097-098

Design

With **switching magnet**. The pre-stress is not adjustable.

34027 099-101

Design

With **switching magnet** with prism base, can be switched on and off via turning handle.

34027 102

Design

With **granite sliding base**, face ground, bottom side ground hollow within 0.01 mm,

with dust grooves.

Applications

Excellent gliding on hard stone plates, e.g. for checking parallelism.



438

150 x 120 x 50 x 50

330

102

3D articulated measuring stands







STRATO-LINE

Design

- Precise positioning in no time at all
- FISSO articulated stands can be moved easily and precisely into any position required
- Central clamping handle for fixing and releasing all 3 joints
- Short clamping path for maximum operator comfort
- Powerful and durable clamping
- **Friction clamping** based on continuously adjustable, purely mechanical clamping system
- High stability of the articulated stand thanks to precise fit in the ball joint
- Pre-stress prevents unwanted collapse in the loosened state to protect the measuring instruments
- Maintenance-free and permanent system
- Precise microfine adjustment
- Made of steel, free of play, for precise positioning of the measuring devices, as well as high measurement and repeat accuracy
- Combined mount for dial gauges, electronic measuring probes with shaft Ø 8 mm and lever gauge probes with dovetail
- Supplied in polystyrene or cardboard box, without dial gauge/lever gauge probe

Quality

Ball joints with maximum precision made of steel, red anodised arm parts made of high-quality light metal, microfine adjustment made of steel.

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

34020 110-115 STRATO M-28

Standard versionWith continuously adjustable pre-stress.

34020 110

With **switching magnet**, approx. 800 N adhesive force.

34020 112

With **switching magnet**, approx. 1000 N adhesive force.

34020 115

With vacuum base, particularly suitable for hard stone slabs, as well as all flat and non-porous surfaces. Strong adhesion. Base is attached and released with the tilt lever. Does not require any pneumatic or other energy.

34020 118-120 STRATO S-20

Small version

Ideally suited for lever gauge probes.

34020 118

With **switching magnet**, approx. 800 N adhesive force.

34020 120

With **pot magnet**, approx. 300 N adhesive force (permanently).

34020 130-132 STRATO XS-13

The smallest articulated measuring stand, for

use with precision feelers on machine tools, in measuring devices, in hard-to-reach areas and in confined spaces.

34020 130

With a powerful **switching magnet with prism base**, approx. 300 N adhesive force, can be switched on and off via turning handle.

34020 139

With pot magnet, approx. 150 N adhesive force.









34020 120





34020 132



Overall height mm	Operating radius mm	Base size mm	Adhesive force approx. N	34020	
390	280	60 x 50 x 55	800		110
390	280	75 x 50 x 55	1000		112
369	287	Ø 88 x 27	-		115
310	200	60 x 50 x 55	800		118

Overall height mm	Operating radius mm	Base size mm	Adhesive force approx. N	34020	
335	200	Ø 40 x 30	300		120
220	130	36 x 30 x 35	300		130
210	130	Ø 30 x 25	150		132

Articulated measuring stands | Add-on articulated stands

34021

Add-on articulated stands





STRATO-LINE

Design

- Add-on articulated stands made in Switzerland
- Precise positioning in no time at all
- FISSO articulated stands can be moved easily and precisely into any position required
- Central clamping handle for fixing and releasing all 3 joints
- Short clamping path for maximum operator comfort
- Powerful and durable clamping
- Friction clamping based on continuously adjustable, purely mechanical clamping system
- High stability of the articulated stand thanks to precise fit in the ball joint
- Pre-stress prevents unwanted collapse in the loosened state to protect the measuring instruments

- Maintenance-free and permanent system
- Made from steel
- Free of play, for precise positioning of the measuring devices, as well as high measurement and repeat accuracy
- Supplied in polystyrene or cardboard box

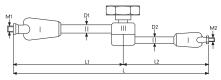
Applications

Ideal as an add-on element in machine and instrument construction.

Quality

Ball joints with maximum precision made of steel, red anodised arm parts made of high-quality light metal, microfine adjustment made of steel.





Туре	L	L1	D1	M1	L2	D2	M2	Load-bearing capacity	34021	
	mm	mm	mm	mm	mm	mm	mm	Ň		
STRATO XS-13	130	70	9	M 6	60	8	M 6	30		101
STRATO S-20	200	120	10	M 8	80	9	M 6	40		102
STRATO M-28	280	170	16	M 8	110	10	M 6	70		103

34022

3D articulated measuring stands









CLASSIC LINE

Design

- Precise positioning in no time at all
- FISSO articulated stands can be moved easily and precisely into any position required
- Central clamping handle for fixing and releasing
- Short clamping path for maximum operator comfort
- Powerful and durable clamping
- **Friction clamping** based on continuously adjustable, purely mechanical clamping system
- High stability of the articulated stand due precise fit in the ball joint
- Pre-stress prevents unwanted collapse in the loosened state to protect the measuring instruments
- Maintenance-free and permanent system
- Precise microfine adjustment
- Made of steel
- Free of play, for precise positioning of the measuring devices, as well as high measurement and repeat accuracy
- Combined mount for dial gauges, electronic measuring probes with shaft Ø 8 mm and level gauge probes with dovetail
- Supplied in polystyrene or cardboard box, without a dial gauge/lever gauge probe

Quality

Ball joints with maximum precision made of steel, chrome-plated arm parts made of highgrade steel, micro-fine adjustment made of steel.

Note

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.

34022 089

Design

Switching magnet with prism base, approx. 300 N adhesive force, can be activated and deactivated using turning handle.

Applications

For dial gauges and probes in all areas of mechanics and where space is at a premium.

34022 090-096

Design

Powerful switching magnet with prism base, approx. 800 N adhesive force, can be activated and deactivated using turning handle.

Applications

For dial gauges and probes in all areas of mechanics.

34022 101

Design

Powerful switching magnet with prism base, approx. 1000 N adhesive force, can be activated and deactivated using turning handle.

Applications

For large workpieces and machines.

34022 102

Design

Powerful switching magnet, approx. 1500 N adhesive force, can be activated and deactivated using turning handle.

Applications

For workpieces and machines in the largest dimensions.





34022 089







Overall height mm	Operating radius mm	Base size mm	Adhesive force approx. N	34022	
220	130	34 x 30 x 35	300		089
310	200	60 x 50 x 55	800		090
390	288	60 x 50 x 55	800		096
568	450	75 x 50 x 55	1000		101
740	630	120 x 60 x 55	1500		102

Add-on articulated stands







Design

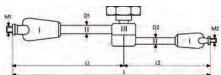
- Add-on articulated stands made in Switzerland
- With mechanical central clamping
- Unlimited movement
- Patented mechanical central clamping all three joints are fixed with one handle
- Maintenance-free
- Supplied in cardboard box

Applications

Ideal as an add-on element in machine and instrument construction.

Quality

Ball joints made of steel with maximum precision.





L	L1	D1	M1	L2	D2	M2	Load-bearing capacity	34023	
mm	mm	mm	mm	mm	mm	mm	approx. N		
197	112	10	M 8	85	9	M 6	40		101
288	161	12	M 8	127	10	M 6	70		102
453	260	12	M 8	193	12	M 8	60		103
635	373	24 N	1 10 x 1.25	264	20	M 8	120		106

34024

Magnets/vacuum base/granite sliding base





34024 101-102

Design

- Powerful switching magnet with prism base
- Can be activated and deactivated using turning handle

34024 103

Design

- Powerful switching magnet with smooth base
- Can be activated and deactivated using turning handle

34024 110

Design

- Switchable Anyform magnet with contour bond
- Can be activated and deactivated using turning handle
- 70 steel segments adapt easily and precisely to the support shape

34024 105-106

Design

- Round pot magnet
- Cannot be switched on and off

34024 107

Design

- Powerful switching magnet with prism base
- Can be activated and deactivated using turning handle

34024 108

Design

- Vacuum base adheres powerfully and permanently
- Base is attached and released with the tilt lever
- Does not require any pneumatic or other energy

Applications

Particularly suitable for hard stone slabs and all even and non-porous surfaces.

34024 109

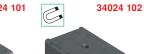
Design

- Granite sliding base, bottom side ground hollow within 0.01 mm, with dust grooves
- Made of black diabase granite
- Face ground

Applications

Glides excellently on hard stone plates, e.g. for checking parallelism.

























Designation	Can be activated/ deactivated	Dimension mm	Adhesive force approx. N	Thread	34024	
Switching magnet	M x	60 x 55 x 50	800	M 8		101
Switching magnet	SM X	75 x 55 x 50	1000	M 8		102
Switching magnet	MM x	120 x 55 x 60	1500	M 10 x 1.25		103
Anyform magnet A	.MO X	91 x 52 x 55	600	M 8		110
Pot magnet TMS	-	Ø 30 x 25	150	M 6		105
Pot magnet TM	-	Ø 40 x 30	300	M 8		106
Switching magnet	S X	36 x 30 x 35	300	M 6		107
Vacuum base V	X	Ø 88 x 27	-	M 8		108
Granite sliding bas	se G –	150 x 120 x 50	-	M 8		109

Accessories for articulated stands | Articulated measuring stands

34025

Dial gauge and level gauge probe holders





Applications

Combined mount for dial gauges, electronic length measuring probe with shaft Ø 8 mm and lever gauge probes with dovetail.

34025 101-102

Design

With microfine adjustment and clamping.

Applications

Suitable for add-on articulated stands art. no. 34023.

34025 103

Design

Connecting thread

Precision fine adjustment with dovetail.

Applications

Suitable for add-on articulated stands

art. no. 34021.



34025 101-102

34025 103

mm			
8	Х	M 6	101
8	X	M 8	102
8	X	M 8	103

Dovetail

34028

Location hole

Accessories for articulated measuring stands







34028 101-105 Clamp holders

- Design - Quick-action clamp in solid version
- Strong, rapid clamping on any thickness within the clamping widths

34028 106-107 Spring clamp holders Design

- Strong clamping
- Connection bolt M 6
- Black zinc-plated

34028 106 Design

- Clamping jaws coated with plastic
- 50 mm wide

34028 107 Design

- Clamping jaws coated with plastic
- 21 mm wide

34028 108-109

Fibre-optic cable holder

Design

- Made of light metal, black anodised
- With a clamping ring to protect the fibre-optic cable

34028 110-111

Hex thread adapter

Applications

For thread reduction of the articulated measuring stands.

34028 112

Extension

Design

- With knurls, black zinc plated



34028 106

34028 101



34028 107



34028 108-109



34028 110-111



34028 112



Clamp holders

Designation	Thread	Clamping width mm	34028	
Clamp holder KT1 ST	M 6	25		101
Clamp holder KT1 ALU	M 6	25		102
Clamp holder KT2 ST	M 8	50		103
Clamp holder KT2 ST	M 6	50		104
Clamp holder KT2 ALU	M 6	50		105
Spring clamp holder with plastic jaws 50 mm wide	M 6	-		106
Spring clamp holder with plastic jaws 21 mm wide	M 6	-		107

Fibre-optic cable holder

Ø	Thread	34028	
mm			
9–12	M 6		108
11–16	M 6		109

			Adapters	
Туре	Thread	Ø	34028	
	outer/inner	mm		
Thread adapter	M 6/M 8	13		110
Thread adapter	M 8/M 6	13		111
Extension	M 6/M 6	8 x 200		112

www.hhw.de Fax order hotline: 0800 0 915910

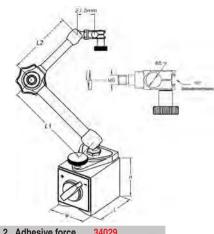
Articulated measuring stands with fine adjustment on the magnet

Design

- Five-axis articulated measuring stand
- Low-wear mechanical central clamping
- Fine adjustment on the magnetic base
- Arms made of high-strength aluminium alloy
- With shaft Ø 8 mm and dovetail guide
- Powerful on/off magnet with prism base
- Rapid clamping in every position
- Can be adjusted quickly and easily to the required position

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.





Overall height mm	Operating radius mm	Base size W x L x H mm	L1 mm	L2 mm	Adhesive force approx. N	34029		
205	152	30 x 40 x 35	80	50	320		101	
285	212	50 x 60 x 55	110	80	800		102	
345	272	50 x 60 x 55	140	110	800		103	

34026

Precision articulated measuring stands in the set





34026 201 Fitter's kit

Design

Consisting of precision articulated measuring stand (operating radius 130 mm), lever gauge probe (art. no. 33247 101) and stable stand-by case.

Applications

For a wide variety of tasks, such as measurement of deviations in shape, position and location, as well as alignment work on machines, even in difficult conditions.

34026 102

Set for hard stone measuring plates Design

Consisting of precision articulated measuring stand (operating radius 280 mm), microfine adjustment with 8 mm shaft mount, vacuum base, granite base, socket wrench for joint pre-stress and stable stand-

Applications

With the vacuum base for static mounting of the stand on the measuring plate. With hard stone base if the stand needs to be moved.





Туре	34026	
.,,,,	0.020	
Fitter's kit		201
Titlet 3 kit		201
Set for hard stone measuring plates		100

21780

Articulated measuring stand

Design

Mechanical central clamping for all joints, infinitely adjustable clamping force, any position within the action radius can be achieved. Dial gauge mount with 8-mm shank diameter, length = 40 mm for direct mounting in the machine (collet chuck!).

Applications

For lever gauge measuring instruments. Used for: workpiece positioning, centring bores/pins, aligning workpieces, hard-to-reach places.

For lever gauge measuring instruments, see art. no. 33245 et seq.

Action radius approx. mm	21780	
150		201







Magnetic measuring stands | Measuring tables | Measuring and control plates

34030

Magnetic measuring stands



34030

34612

34613

Design

- Clamping: mechanical
- With joint stand, which guarantees absolute rigidity with great mobility and a wide operating radius thanks to central clamping
- Dial-gauge location hole Ø 8 mm
- With fine adjustment and additional dovetail mount

Applications

Ideal for inspection work in series production.

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



Overall height mm	Magnetic base approx. mm	Adhesive force approx. N	Weight approx. kg	34030	
390	60 x 50 x 55	785	1.6		101

34612

Small measuring table

Design

- With a rigid measuring arm and round table
- Stable design
- Column made of solid material
- Table surface hardened, ground and lapped
- Evenness in accordance with DIN 876/0
- For gauges with shaft Ø 8 mm (h 6)
- Clamping by star-shaped handle

Note:

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



ľ	Measuring height approx. mm	Overhang approx. mm	Column Ø approx. mm	Table surfaces Ø approx. mm	Weight approx. kg	34612	
	100	49	22	50	2.3		101

34613

Small measuring table

Design

- Table surface hardened, ground and lapped
- Evenness in accordance with DIN 876/0
- With dust slots
- Column hardened and finely ground
- For gauges with shaft Ø 8 mm (h 6)

Dial gauges and lever gauge probes (small feeler), see art. no. 33001 et seq.



Measuring height approx. mm	Overhang approx. mm	Column Ø approx. mm	Overall height mm	Table surface approx. mm	34613	
100	49	22	200	60 x 68		101

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Hard stone precision measuring tables

##W

Design

- Table top made of dense, fine-grained natural black hard stone of the highest quality (lapped)
- The stone is completely free of inclusions
- Stable chrome column Ø 35 mm
- Height adjustment and locking on the column, which is equipped with a thread and an adjusting nut (ball-bearing guide)
- Evenness of the measuring table in accordance with DIN 876/00
- Diamond lapped measuring surfaces

Applications

- For dial gauges with shaft Ø 8 mm (h7)

Note:

Dial gauges and lever gauge probes (small feeler) see art. no. 33001 et. seq.

34624 101

Design

- With rigid transverse arm

34624 102

Design

- With adjustable transverse arm

34624 103

Design

- With parallel fine adjustment







Version	Measuring height approx. mm	Overall height approx. mm	Overhang approx. mm	Measuring surface approx. mm	Table top approx. mm	34624
With rigid transverse	arm 225	330	110	200 x 200	250 x 200 x 50	101
With adjustable transv	verse arm 225	330	180	200 x 200	250 x 200 x 50	102
With parallel fine adju	stment 225	330	110	200 x 200	250 x 200 x 50	103

34626

Measuring and control plates

Design

- Accuracy in accordance with DIN 876/0
- With metric thread insert M 8

Applications

For mounting add-on articulated stands.

Quality

Made of natural hard stone.



Dimension	Thread	Weight	34626	
mm		approx. kg		
150 x 150 x 40	1 x M 8	3.5		101
400 x 250 x 50	3 x M 8	16.0		102
400 x 400 x 70	3 x M 8	35.0		103