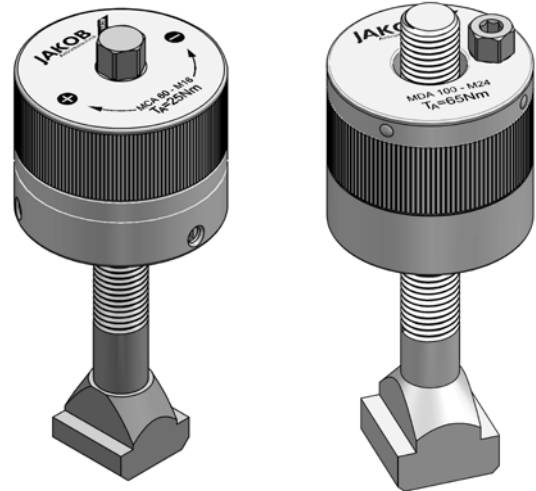


Mechanical Power Clamping Nut I Series MCA/MDA

- /// maximum clamping forces through force amplification
- /// simple, manual operation – low actuation torques
- /// high operational safety through self-locking mechanism
- /// corrosion - resistant, robust, up to 400°C

The salient design feature of the MCA and MDA series is an integral transmission gear for the amplification of the manual actuation torque. With this, the user has a sturdy and flexible clamping element, which allows high clamping forces with simple manual operation and maximum operational safety.

The MCA Series is designed with bottomed thread and centered hexagon, the MDA Series with a through hole thread and sidewise arranged hexagon design. The power clamping nut can be used for various clamping tasks throughout the machine tool industry, particularly for clamping in presses and punches.



Function and handling:

After manually tightening the clamping nut up to the surface, the drive pinion is activated through a right-hand turn of the actuation hexagon SW 1 or SW 2. The gearbox ratio tightens the torque with a high multiplier and the rotation of the threaded nut produces the clamping stroke of the threaded tension bolt. The clamping force is built up depending on the actuation torque.

Self-locking is guaranteed in every clamping position. To reliably ensure the necessary clamping force on one hand and to protect the clamping mechanism from damage caused by excessive actuation torques on the other, the use of a torque wrench is recommended.

In certain circumstances, clamping with the help of normal box spanners, angle wrenches and ratchet spanners may be acceptable while the use of impact wrenches is not. Make sure that the threaded-down stud bolts are fixed; i.e., that they cannot be turned. The power clamping nuts are maintenance-free under normal operating conditions. The tempered steel housing and threaded nut are corrosion-resistant through surface-nitriding.

Available options:

- /// high temperature version up to $T = 400^{\circ}\text{C}$ (e.g. forging presses)
- /// corrosion-resistant version for demanding ambient conditions
- /// with additional latch mechanism for automatic switch over to power clamping mode for fast feeding or in a lowered layout (standard in types MCA 60, MCA-T, MCA-S)
- /// lubrication with food grease for the food industry, laboratory area, etc.
- /// with additional nipple for re-lubrication
- /// torque wrench or operation tools upon request

Application example:

MCA-power clamping nut for clamping of upper and lower die in a hydraulic press.

